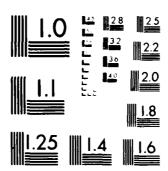
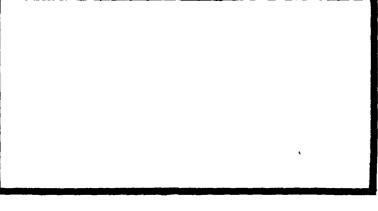
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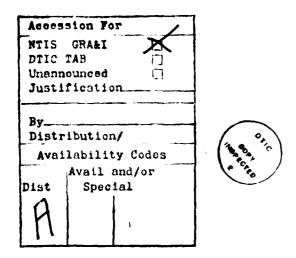
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THE UTILITY OF HANDHELD PROGRAM-MABLE CALCULATORS IN AIRCRAFT LIFE CYCLE COST ESTIMATION

Captain Dennis P. Brooks, USAF

LSSR 41-82

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UNCLASSIFIED SECURITY CLASSIFICATION OF THIS PAGE(When Date Entered) Life cycle cost estimation is a high priority issue in systems acquisition and maintenance. Interest begins with the Office of the President. Over the last twenty-three years this interest has generated a plethora of reports and models to estimate life cycle costs. The complexity and magnitude of this information has caused many to avoid life cycle cost analysis. This report explores the utility of handheld programmable calculators in estimating aircraft life cycle costs. Selected current computer models were analyzed by function and cost generation technique. Two were identified and simplified for use with a Hewlett-Packard HP-41CV calculator. Five other programs, currently in a format for the Texas Instruments TI-59 calculator, were converted and expanded as necessary for general usage with the HP-41CV. The report contains the research; programs generated; example program runs; a comparison between the HP-41CV output, the original format output, and where applicable actual costs; and suggestions for further research. The results indicate that programmable calculators can be a valuable tool in life cycle cost estimation.

THE UTILITY OF HANDHELD PROGRAMMABLE CALCULATORS IN AIRCRAFT LIFE CYCLE COST ESTIMATION

A Thesis

Presented to the Faculty of the School of Systems and Logistics

of the Air Force Institute of Technology

Air University

In Partial Fulfillment of the Requirements for the

Degree of Master of Science in Logistics Management

By

Dennis P. Brooks, BS Captain, USAF

September 1982

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This thesis, written by

Captain Dennis P. Brooks

has been accepted by the undersigned on behalf of the faculty of the School of Systems and Logistics in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE IN LOGISTICS MANAGEMENT

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CHAPTER I

OVERVIEW

Managing costs in acquisition programs has assumed prime importance in today's budget environment. A realization that total program costs at times overshadow differences in acquisition costs has led to viewing programs in terms of life cycle cost (LCC). The complexity and sheer quantity of data required to manage a program through its life cycle has led to the use of computers. Yet, even the use of computers is hampered by complex computer programs requiring large amounts of input data, computer terminal accessibility, and computer time availability. Program managers are required to make their decisions based on readily available information, the quality of which makes a significant contribution to overall life cycle management efficiency and effectiveness.

The introduction of the handheld programmable calculator has had a significant impact on reducing the cost and time of the feedback loop in making life cycle cost assessments of design and in developing life cycle cost impacts. Their use has been made possible by the development of cost estimating relationships (CERs). These CERs are sets of variable inputs in fixed mathematical relationships. An example would be: Design Cost = 2.07 (Maximum Gross Weight) 1.09.

The "Maximum Gross Weight" is a variable input with the fixed values of 2.07 and 1.09 determined by regression of historical data that influenced design cost in the past.

Proponents of using life cycle cost analysis begin with the Executive Office of the President.

Major system management objectives. Each agency acquiring major systems should: . . . Maintain a capability to: . . . Estimate life cycle costs during system design concept evaluation and selection, full-scale development, facility conversion, and production, to ensure appropriate trade-offs among investment costs, ownership costs, schedules, and performance [9:3-5].

Unfortunately, to date, there exists no comprehensive method of determining total life cycle costs. A multitude of models exist, each determining some portion of LCC, yet none are able to encompass all variables and costs. This is due partially to the changing environment and partially to a lack of accurate historical data. There are several evaluations of current models. Three that evaluate model utility are: "Analysis of Available Life Cycle Cost Models and Their Applications," AFSC/AFLC Commander's Working Group 1976; "Selected Models Used in Life Cycle Cost Analyses," AFIT/LSCT 1977; and "An Appraisal of Models Used in Life Cycle Cost Estimation for USAF Aircraft Systems," RAND 1978.

Despite the existence of current models, Air Force policies and procedures have not been fully standardized and have failed to provide a reliable method for accurately forecasting life cycle costs.

As a result, LCC models and forecasts are often misused, inaccurate, and/or inconsistent. The purpose of this study is to examine several current LCC models used to estimate aircraft costs and to develop a limited, easily used model for use with a programmable calculator. The models examined are in use by Department of Defense (DOD) agencies and the civilian aircraft industry. Due to the speed and memory limitations of hand'ield programmable calculators, only models using CERs to estimate life cycle costs will be used or evaluated.

The next chapter will review, first, the life cycle cost concept, providing a background, vocabulary, and general knowledge of the theory of LCC. Second, the problem will be further defined.

Third, justification will be presented to verify the existence of the problem. Finally, there will be a statement of the research objective and the research hypothesis with the research questions pertinent to the problem.

CHAPTER II

BACKGROUND

Life cycle cost is defined by the Office of Management and Budget (OMB) as:

. . . the sum total of the direct, indirect, recurring, non-recurring, and other related costs incurred, or estimated to be incurred, in the design, development, production, operation, maintenance, and support of a major system over its anticipated useful life span [9:3].

The Office of the Secretary of Defense, Cost Analysis Improvement Group (OSD CAIG), separates life cycle cost into four areas:

research and development; procurement; operating and support; and disposal (10:2).

The phrase, life cycle cost, first appeared in the early nineteen sixties when the problem was identified that operations and support costs of weapon systems at times far exceeded the initial acquisition costs (5:1). It was considered essential to incorporate "the total cost to the Government of acquisition and ownership of that system over its full life [10:2]," in decisions that led to acquisition, replacement, or major modification. Concern for cost control to meet requirements with shrinking budgets led to the current DOD life cycle cost program.

"Life Cycle Costing in the 80's," (5:1-7) gives an excellent

recount of the history of LCC in the DOD. The following is a synopsis of that article. Table 1 portrays the development of LCC. The Logistics Management Institute, a nonprofit research organization working for the DOD, coined the phrase "life cycle cost" in studying contract awards. Their study found that consideration of costs from initiation of requirement to retirement of the system could have significant effects on contract award. Based on this, several trial LCC procurements were initiated. The better known of these is the purchase of aircraft tires. Several companies presented tires to meet an Air Force requirement. Based solely on price, company A would have received the contract. However, the various tires were tested to determine wear and failure rates. The "useful life" was to a point of maximum acceptable wear or failure. The results of the study led to the selection of company B's product. A higher priced tire with a significantly longer useful life yielded the best cost/ landing ratio. This study graphically portrayed the value of evaluating life cycle cost versus initial price in acquisition decisions. In 1964 DOD Directive 4100.35, calling for design of integrated logistics support to minimize system LCC, was part of a new emphasis to reduce support costs. At this same time, several systems considered life cycle costs during the advanced development and contract definition phase. In the late sixties defense spending was not popular with the public. This was due in part to the unpopular Vietnam War and

TABLE 1

The History of Life Cycle Cost Development

1960-65	LMI Studies
1963-65	Trial LCC Procurements
1964	DOD Directive 4100.35 on ILS
1964-68	Trial System Level Life Cycle Costing
1967-72	Special Studies on Cost Growth
	Defense Science Board
	Blue Ribbon Committee
	Little Four Studies
	Congressional Commission
1969	DOD Instruction on Economic Analysis
1970	DOD Guide LCC-1 on Life Cycle Cost for Equipment;
	DOD Guide LCC-2 Casebook on Equipment Level LCC;
	Design to Cost Proposed
1971	DOD Directive 500.1 on Acquisition of Systems; AFLCM/
	AFSCM 800-4 on ORLA
1972	DTC Test Cases on 17 systems/10 subsystems; Commis-
	sion on Government Procurement; MIT Study on consumer
	life cycle cost
1973	DOD Guide LCC-3 on Life Cycle Costing for Systems;

TABLE 1--Continued

	DOD Directive 5000.4 on OSD CAIG, Dept. Sec. Defense
	Clements Implementation Memorandum; Joint Logistics
	Commander's Guide on Design to Costs; GSA Federal
	Supply Services LCC Program Implemented
1974	Budget Act on 1974; Public Law 93-400; MIL STD 1390A
	on Level of Repair
1975	DOD Directive 5000.2 on the Major System Acq. Process;
	DOD Directive 5000.28 on Design to Cost; DOD VAMOS
	Cost Study; GSA Federal Supply Services LCC Studies
1976	DOD Directive 4105.62 on Source Selection; OMB Circu-
	lar A-109 on Systems Acquisition; Design to Life Cycle
	Cost Test Case (F-18)
1977	Bill S. 1264 (Chiles Bill) Initiated
1977-79	DOD Directive Updating; 5000.1, 5000.2, 5000.3,
	5000.4, JCC DTC Guide, 4100.35
1978	Senate asks for Life Cycle on SAR Systems; Chiles Bill
	resubmitted; South Carolina State Purchasing Agents
	Seminar on LCC
1979	Chiles Bill resubmitted

partly because of an increasing movement toward the support of social programs in lieu of military spending. The shrinking funds and increasingly expensive weapon system costs led to several studies seeking alternatives to lower system replacement costs. A common recommendation of all the studies was initiation of LCC analysis in evaluations of system costs.

In 1970, the DOD issued the first guidance on how to apply LCC analysis: LCC-1, on equipment level (versus system level) acquisitions; and LCC-2, devoted to case studies in equipment level life cycle costs. 1971 brought three major steps in LCC development. DOD Directive 5000.1 firmly established the requirement for life cycle cost and design to cost. Air Force Logistics Command Manual (AFLCM)/Air Force Systems Command Manual (AFSCM) 800.4, Optimum Repair Level Analysis (ORLA), determined LCC in repairs at depot, intermediate, or base level. The third step was the evaluation of line replaceable units (LRUs) and shop replaceable units (SRUs) by LCC in the Logistics Support Cost (LSC) model. In 1973, the DOD issued LCC-3 giving LCC guidance for systems acquisition. This was followed with the establishment of the CAIG (DOD Directive 5000.4). and the Joint Logistics Commander's issuance of "Life Cycle Cost as a Design Parameter," integrating design to cost and life cycle costing. DOD Directive 5000.28, issued in 1975, required a modified form of LCC in design-to-unit-production-cost goals. The Visibility and

Management of Support Cost (VAMOSC) study was implemented to improve estimation of downrange cost capability. In 1976, DOD Directive 4105.62 required consideration of LCC in source selection. The F-18 contract was a trial LCC procurement with a life cycle cost incentive clause in the contract. OMB Circular A-109 came out requiring the use of LCC in the acquisition process by all executive branch agencies. Senator Chiles, Subcommittee on Federal Spending Practices and Open Government, introduced and has continued to resubmit a bill requiring LCC considerations in all federal procurements. The Senate Committee on Armed Services, in 1978, asked for LCC estimates on selected acquisition review (SAR) programs. The DOD guidance on life cycle costing is continually updated. Keeping pace with the development of the life cycle costing field are models to portray LCC. The use of LCC models continues to expand as the models are more fully developed and proven useful.

The rationale for using LCC is that decisions made early in the acquisition phase have a potential for far-reaching effects in total system costs. Decisions involving system design, performance, and operational characteristics significantly affect operation and support costs. These and other factors can be controlled by managers in the acquisition phase if the managers have appropriate information for making decisions.

The Problem

The current LCC problem is twofold. First, models must be identified and derived that adequately portray the cost elements driving total cost in each phase of a system life cycle. Second, managers require a usable form of the models that is readily accessible.

The effective application of life cycle costing (LCC) generally requires the use of a life cycle cost model. Historically, this has caused problems because many who should be involved in life cycle costing have felt they could not adequately comprehend the LCC models involved [8:1].

. . . life cycle analysis is not yet a finished and fully effective management tool. The conceptual framework for life cycle analysis has developed in patchwork fashion and is still incomplete. Policy guidance for its use and purpose needs to be more fully explicated. Important questions remain about the preferred organizational and procedural arrangements for preparing, corroborating, documenting, reviewing, and acting upon life cycle analysis studies. The methodology of life cycle analysis is also incomplete. And while a wide array of life cycle cost (LCC) models are in common use, data to support them and conventions to guide their application are lacking [3:1].

The CAIG has identified simplicity as an important and desirable trait in the use of LCC models: "Often the cost, labor hours, and schedule required to set up and provide data for a complex model prohibits its effective and timely use in the decision process [10:5]." There is a continuing requirement to provide better information in LCC analyses on a timely basis to managers. "... maximum leverage for the control of life cycle (costs) lies in the use of

simpler models. This fact seems to be well recognized in both industry and government. The trend is in this direction [14:24]." Several LCC models have been reduced for use on the Texas Instruments TI-59 handheld programmable calculator. Table 2 provides a list of the calculator programs reviewed and their usage. Unfortunately, these programs develop results for isolated portions of total life cycle cost. Managers in the acquisition process need an analytical tool at their fingertips to evaluate LCC implications of daily decisions on a system as well as component level. At the present time, a consistent, reliable, accurate, and readily available method of estimating system life cycle cost has not been identified.

Research Objective

The objective of this research is to identify those cost elements in current LCC models that have historically driven aircraft LCC in each area of the life cycle. These elements will be used to identify a model for use in a handheld programmable calculator to provide acquisition managers with a reliable and useful LCC analysis at a level that will enhance time and effort expended on decisions. The model will be tested for utility by comparison with current full scale computer model results, actual system costs, and expert opinion.

TABLE 2 Calculator Life Cycle Cost Programs Reviewed

- 1. Aircraft Top-Level Life Cycle Cost Models, Nov 1977. (Northrop)
- 2. Cost Oriented Resource Estimating (CORE) Model, Jun 1981.
- 3. Economic Analysis Model, Sep 1979.
- 4. External Tank Spares (Replacement Spares) Model, Mar 1978.
- 5. Learning Curve Programs, Aug 1978.
- 6. Life Cycle Cost Model, Apr 1981 Revision.
- 7. Logistics Support Cost Model for Ground Support Equipment,
 Mar 1978.
- 8. Next Generation Trainer (NGT) Operating and Support Cost
 Model, Sep 1980 Revision.
- 9. Optimal Repair Level Analysis for Ground Support Project, Mar 1978.
- 10. Raw Inflation Programs, Jun 1979 Revision.
- 11. Weighted Inflation Programs, Jan 1980 Revision.

Research Hypothesis

A model can be developed, within the limitations of a handheld programmable calculator, that will provide useful information in
aircraft acquisition decisions. The alternate hypothesis is considered
to be that the limitations of the handheld calculator or the methodology
used in converting the programs for calculator use precluded the
development of useful information within defined limits.

Research Questions

- 1. What are the cost drivers in the models available for each phase of the acquisition process and system life cycle?
- 2. What combination of cost elements will yield an effective model for aircraft LCC analysis on a handheld programmable calculator?
- 3. What models are currently used at the Aerospace Systems Division for aircraft LCC analysis?
- 4. What additional models are in use in civilian industry that could contribute to aircraft LCC analyses?
- 5. What are the results in evaluation of current models?
- 6. How well does a calculator model predict future costs when compared to original computer programs and actual costs?

CHAPTER III

SCOPE AND DELIMITATION

To maintain the usefulness of the model the equations and requirements for data will be limited to the capabilities of a Hewlett-Packard HP-41CV calculator with extended function and memory modules. The HP-41CV was chosen because of its alpha-numeric capability (the calculator has a full twenty-six letter keyboard with limited punctuation) and because of the state-of-the-art versatility in programming. Several peripherals are available for extended memory, hardcopy printout, video interface, and special application software. Any calculator of comparable memory could be used.

Calculation of a completely accurate life cycle cost requires a large amount of sometimes inaccessible data and a perfect renow-ledge of the future. The scope of life cycle cost estimations is vividly portrayed in the complexity of current programs dealing with limited areas of total life cycle costs. The major use of life cycle cost models is to compare the relative costs of alternatives. Representative costs can be derived from limited data with the use of CERs. Several trends have been identified by Dr. H. I. Starr (PhD) of Logistics Technology International, Ltd., in determining key cost drivers in aircraft LCC (15:1-5):

	% of LCC
Research and Development	3-10%
Production	20 - 30%
Operating and Support	60-77%

1. R&D Cost Drivers

- a) item/assembly/system weight tends to be proportional to cost.
- b) power in electronics systems and engines tend to be proportional to cost.
- c) risk, quantified by advanced materials, power to weight, etc., has a significant influence on cost.
- d) even though a small percentage contribution, decisions made during R&D in design tradeoffs have a significant effect on later phases.

2. Production Cost Drivers

- a) chosen tolerance range and item reliability
- b) number of electronics subsystems
- c) production quantity
- d) advanced materials
- e) number of suppliers

3. Operating and Support Cost Drivers

- a) use rate
- b) deployed quantity
- c) mission scenario
- d) failure/maintenance rates

4. Indirect Cost Drivers

- a) funding
- b) schedules
- c) current acquisition process

Current models were reviewed with these cost drivers in mind. The models tended to support Doctor Starr's identification of cost drivers.

This study is designed to bring enough causal factors into a limited model to produce a useful tool. There are several programs available for use with a TI-59 calculator that have proven the usefulness of such limited programs. This study draws upon existing models to produce an increasingly complex derivation of life cycle cost. The complexity is governed by the amount of data available to the user. Peripheral sub-programs provide information on learning curves, reliability, line replaceable unit (LRU) and shop replaceable unit (SRU) design trade-offs, and LRU/SRU optimal repair level analysis.

Due to time constraints and calculator limitations, the analysis is limited to those models in Table 2 and Table 3. The limitations of the HP-41CV will identify the depth and scope of the model. The calculator as used had a 2333 byte memory enhanced to a 6554 byte memory with three extended memory modules.

TABLE 3

Selected Computer Life Cycle Cost Models

- 1. Air Force Logistics Command Operations and Support Cost Model
- 2. Cost Oriented Resource Estimating (CORE) Model
- Cost Reduction Is Everyone's Responsibility (CRIER) Life Cycle
 Cost Model
- 4. Designing to System Performance/Cost (DSPC)
- 5. Development and Production Costs of Aircraft III (DAPCA III)
- 6. Engine/Airframe Generalized Life Cycle Cost Evaluator (EAGLE)
- 7. Expected Values Model
- 8. Life Cycle Cost Model for Aircraft Engines
- 9. Life Cycle Cost Model for Inertial Navigation Systems (INS LCC)
- 10. Logistics Composite Model
- 11. Logistics Support Cost Model (LSC)
- 12. Modular Life Cycle Cost Model (MLCCM)
- 13. Multi-Echelon Technique for Recoverable Item Control (METRIC/ MOD-METRIC)
- 14. Optimum Repair Level Analysis (ORLA)
- 15. Planning Programming and:

Budgeting Annual Cost Estimating (BACE)

Cost Analysis Cost Estimating (CACE)

Missile Annual Cost Estimating (MACE)

TABLE 3--Continued

- 16. Programmed Review of Information for Costing and Evaluation
 (PRICE)
- 17. Research into the Economics of Design and User Cost Effects
 (REDUCE)
- 18. Simplified Maintenance Cost Model
- 19. Weapon System Support Costs

Research Design

Data Source

The LCC models analyzed were collected from the Air Force Institute of Technology (AFIT), Wright-Patterson Air Force Base, Ohio, Aeronautical Systems Division/Life Cycle Cost Management Division (ASD/ACCL), Air Force Wright Aeronautical Labs/Vehicle Synthesis Branch (AFWAL/FIMB), and the civilian firms listed in Appendix B. These models have been developed and modified over the last twenty-two years. The models and equations chosen are identified and supported in Chapter 4. Data to evaluate the calculator model performance was obtained from AFWAL/FIMB and system program offices at Wright-Patterson Air Force Base. The data reflects acquisitions over the last twenty years.

Variables

The variables of concern are those cost elements identified as cost drivers in each area of the life cycle. The models are separated into phases of the life cycle. Where limitations of the HP-41CV or the models prevent accurate computation, variable inputs will be defined by input requirements and suggested LCC models to derive aggregate data.

CHAPTER IV

BASIC DESIGN

The model presented in this chapter is a three-step progressively expanding input model for determining portions of aircraft life cycle costs. The model begins with four required variable inputs, progresses to twenty three, and ends with a version requiring one hundred forty five different variable inputs. A description of the input and output labels is found in Appendix A. The required units of measure are also explained in Appendix A. There are four subprograms added for user convenience to determine the effects of learning rates on production; component and/or system reliability; LRU/SRU optimum levels of repair; and LRU/SRU logistics support costs. Appendix B contains a listing of the programs in HP-41CV format. They can be converted for use with any suitable calculator. An example run of each subprogram is displayed in Appendix C.

Justification

The first step of the model is an airframe life cycle cost estimate based on 1981 RAND CERs (6:1-3). The RAND CERs were chosen for simplicity in use, yet are applicable to a broad range of aircraft. This step generates research and development and

production estimates of airframe cost. It can generate data on any fighter, attack, or cargo aircraft (not derived from a previous version ex: An F-5 is derived from a T-38). The lack of inputs and generality of use lead to inaccuracy, but this step does give guidance early in the acquisition cycle in estimating airframe costs. Statistical support has been generated by RAND and is listed in their documentation. Using four input variables the equations develop eight outputs. The outputs are based on one hundred aircraft and 1977 dollars. To convert to current dollars multiply the outputs in hours by the appropriate current hourly rate. Dollar outputs can be converted by application of an inflation factor. One source of inflation factors is Air Force Regulation 173-13. This step has the advantages of simplicity and early use, but the disadvantage of considering only airframe cost and there is no subsystem breakdown.

The second step of the model is a translation of a Northrop Aircraft-Top-Level Life Cycle Cost Model into the HP-41CV format. The Northrop program was chosen because it is still relatively simple, with twenty-three inputs, but it encompasses avionics and engine data as well as airframe and considers research, development, production, and operations and support costs. The model existed in a programmable calculator format. Minor mathmatical errors were corrected in the translation. The model is limited to fighter/attack aircraft. As can be seen by the required inputs in Appendix A, the

model is useable early in the acquisition process. The model was designed to look for large cost differences among various alternatives during the early conceptual design phase of the acquisition cycle. The model is considered consistent with Air Force Regulation 173-10.

Statistical support for the model can be obtained from the Northrop Aircraft Group. Using twenty-three inputs the model generates eighteen cost outputs. An example run is contained in Appendix B.

The model is based on seven hundred and fifty aircraft and 1977 dollars. One of the inputs yields cost data on any quantity chosen. The dollar outputs can be converted to the desired year by application of the appropriate inflation factor. This step is usable early, is fairly simple, and encompasses total aircraft life cycle costs, but subsystem breakdowns are still not available.

The third and final step of the model is a limited handheld version of the Grumman Modular Life Cycle Cost Model (MLCCM),

January 1980 revision. This step illustrates the expanded capabilities of handheld calculators. Although the output in the example run in Appendix C is limited it can be expanded to include any portion of the output generated by the original computer model. The example output illustrates the various formats: airframe, avionics, and engine; subsystem breakdown, avionics, and engine; and maintenance level breakdown. The program listed in Appendix B takes approximately fifteen minutes to run R&D and production costs and an additional

forty minutes to run initial spares and operations and support costs. The second portion length is due to the repetitive summation of individual costs in each subsystem. The number of inputs, memory required, and available outputs graphically illustrate the capabilities of handheld programmable calculators. This step entails one hundred and forty five different inputs and was the most comprehensive CER format computer program found. The example run displays thirtyeight outputs in R&D, production, initial spares, and operations and support costs encompassing total system life cycle costs. Quantities and inflation factors are inputted yielding output in desired year dollars and quantities. The original CERs were expressed in terms of 100 airframes, 150 avionics units, and 1000 engines. The dollar outputs are converted from 1975 dollars. According to Mr. Nathan L. Sternberger, MLCCM Air Force Point of Contact, the model is more sensitive to airframe data, but it does provide engine and avionics information for total life cycle cost estimates. Justification, support, and development of the CERs can be found in the four volume library covering the computer model. The calculator version is limited in user interaction but can be tailored to individual and program needs. Any handheld calculator with suitable memory and card reader ability can be used with an appropriate translation of the calculator model.

The engine data can be significantly enhanced by developing

engine estimations with the "Engine/Airframe Generalized Life Cycle Cost Evaluator (EAGLE)" developed by Pratt and Whitney. The program is currently being introduced as a replacement to the engine modules of the MLCCM program.

The Avionics Lab at Wright-Patterson Air Force Base, is currently developing a similar model for avionics to be introduced into the MLCCM.

Both computer models and future updates can be incorporated into the calculator model as direct inputs into the appropriate storage registers or as additions to/additional calculator programs.

The MLCCM has the advantage of subsystem breakdown to explore alternatives at a lower level. It cannot be used as early as the other models due to input requirements, but it can still be used relatively early in the acquisition cycle.

To complement the base model, Hewlett-Packard versions of ORLA, LSC, LCC Reliability, and the unit curve and cumulative average learning curve programs are provided.

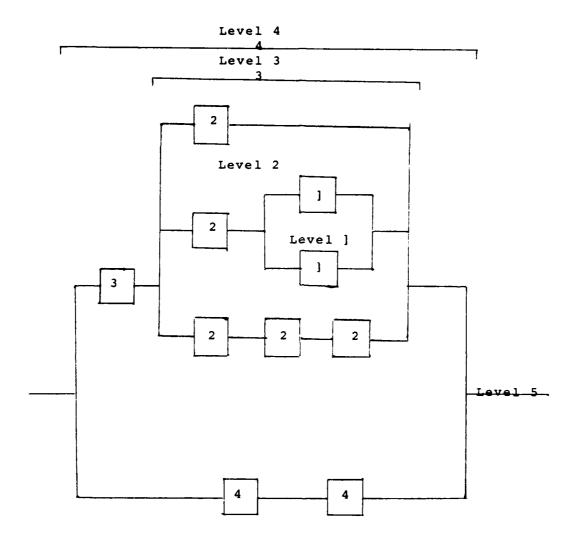
The complete package is programmed and recorded on magnetic cards. Copies can be obtained through the author.

The Learning Curve (LN CURV) program is designed to determine specified unit or total production costs given first unit cost and learning rate. The program will calculate the output based on unit curve or cumulative average curve equations.

The Optimum Repair Level Analysis (ORLA) program is an expanded version of the W. E. Rogers AFLCM/AFSCM 800-4 ORLA for GSS Project for general usage. The program is designed for use at an LRU/SRU level to evaluate hardware design tradeoffs. The program determines the cost of discarding, repairing at base level, or repairing at depot level. The model does not consider common or unique AGE or facilities costs.

The Life Cycle Component Reliability program computes system reliability by evaluating reliability at each sequential level starting at any level in the system. A level is defined as a set of components with equal functional importance. An example is to start at the resistor level. Inputs consist of resistor reliability and placement in parallel or series. As each set of resistors is placed in another series or parallel arrangement a new level is reached. Sets become circuits, then circuit boards, components, black boxes, subsystems, and ultimately an aircraft, computer, or system.

The Logistics Support Cost model is useful in examining design tradeoffs, support costs, and support alternatives at a line replaceable/shop replaceable unit level. The model does not consider: training equipment, documentation, facilities, war readiness material, initial hardware installation, support equipment maintenance, modification costs, or energy requirements. The model assumes:



All components have an MTBF of 500 for T = 1.

Fig. 1. LCC Reliability Example Circuit

- 1. A uniform level of program activity.
- 2. The spares stock level and pipeline quantities are computed to support peak activity levels.
- 3. There is one depot and a specified number of base repair locations.
 - 4. Each base has the same number of systems (7:1-2).

CHAPTER V

CONCLUSION

There is utility in transferring computer programs, or portions thereof, into programs for programmable calculators. Appendix D contains the percentage accuracy of the models used and the variations to actual costs incurred. The utility of the subprograms has and is being shown through their use in the DOD and industry.

This report has identified a number of Life Cycle Cost models in use in the DOD and civilian industry. It has also identified several recognized evaluations of model use and utility. The important cost drivers in each phase were identified and models chosen that utilized predominately those drivers. The programs/models were further evaluated for utility in conversion to use with programmable calculators. Several models were identified that existed in a programmable calculator form and were converted for use with the HP-41CV. The results of the models were compared to current computer model results and actual costs. The programmable calculator is a feasible tool and shows an expanded capacity and utility beyond its current use.

The recommendations from this study are twofold. First, continue to develop calculator LCC models using regression based

CER computer models with updates as current aircraft are acquired.

Second, continue to encourage the use and development of calculator programs throughout DOD in all fields. The user orientation, availability, and cost savings are daily proving the utility of programmable calculators.

Research should be continued to increase the usability of the models herein. The programs should be updated with current information and evaluated and modified for user utility. The increasing capacity of handheld calculators with increasing technology greatly enhances their utility now and in the future.

APPENDICES

APPENDIX A ACRONYM DEFINITIONS

RAND INPUTS

EM/UN WGT? Empty or Unit Weight?

EMP WGT? Empty Weight?

CARGO? Cargo Type Aircraft?

MAX SPD KNOTS? Maximum Speed in Knots

NUM FLT TEST? Number of Flight Test Aircraft

UNIT WGT? Unit Weight?

RAND OUTPUTS 100 Aircraft 1977 Dollars

HRS EN = Hours Engineering

HRS TO = Hours Tooling

HRS LA = Hours Labor

\$ MATL = Materials Cost

\$ DEV = Development Cost

\$ PROG = Program Cost

\$ FL T = Flight Test Cost

QC = Quality Control Costs

NORTHROP INPUTS

DTJ Dry Turbojet

ABTJ After Burner Turbojet

ABTF After Burner Turbofan

AW-A/A-A/G All Weather, Air to Air, Air to Ground

AW-SF All Weather, Single Function

VFR-SF Visual Flying Rules, Single Function

NF New Fighter

SS Single Seat

AF LR Air Frame Learning Rate in Decimal Form

EW Empty Weight

%G Percent Graphite (Decimal)

%T Percent Titanium (Decimal)

%O Percent Other Advanced Materials (Decimal)

EN LR Engine Learning Rate (Decimal)

FMIL Military (30 Minute) Thrust

BPR By Pass Ratio

F MAX Maximum (5 Minute) Thrust

N Number of engines per aircraft

AV LR Avionics Learning Rate (Decimal)

AV WT Avionics Weight Uninstalled

UF Utilization Factor (Decimal)

NYRS Useful Life of System (Years)

UR Utilization Rate (Hours/Year)

\$/GAL Fuel Cost (Dollars/Gallon)

F*S Specific Fuel Consumption per Engine at

Military (30 Minute) Thrust

L/D Maximum Lift/Drag Ratio

Q Number of Aircraft

NORTHROP OUTPUTS

1977 Dollars

AF 750	Airframe (Cost at	Unit 750
--------	------------	---------	----------

PU 1000 Engine Cost at Unit 1000

P 750 Engine Cost per Aircraft at Unit 750

E 750 Avionics Cost at Unit 750

F 750 Total Cost at Unit 750

RΣD Research and Development Cost

POL\$/FH POL Cost per Flying Hour

AQ Airframe Cost (Q Units)

PQ Engine Cost (Q Units)

EQ Avionics Cost (Q Units)

FQ Total Cost (Q Units)

I OΣS Initial Support Cost

FH OΣS Operation and Support Cost per Flying Hour

CL IV M Class IV Modification Cost

UE OΣS Support Equipment Cost

POL $O\Sigma$ S POL Operation and Support Cost

OTH $O\Sigma S$ Other Operation and Support Cost

TLCC Total Life Cycle Cost

GRUMMAN INPUTS

1. Advanced Material AM

W - Wing

F - Fuselage

N - Nacelle

T - Tail

Ti%, S%, G%, GR%, B%

Percentage by weight of subscripted materials (1) titanium, (2) steel, (3) fiberglass, (4) graphite epoxy, (5) boron epoxy.

2. Data DA

AL Aircraft Length Feet

AT Aircraft Type fighter/attack = 1;

cargo/transport/tanker = 2.

AVIW Avionics Installation Lbs

Weight

Weight of brackets, shelves, wiring & plugs used to install avionics equipment. Does not include black box equipment.

AVW Avionics Weight Lbs

Weight of avionics black box equipment uninstalled. Does not include wiring, shelves, cooling ducts, and fasteners.

ATBO Average Time Between Hours

Overhaul

Number of flight hours accumulated by the average engine from one overhaul to next overhaul. Average number for a new development engine = 250 hours. Average number for an off-the-shelf engine = 1000 hours.

B/H BTU per Hour BTU/Hr/1000

Total cooling capacity of air conditioning equipment used for personnel and equipment cooling.

CW Cargo Weight .

Maximum internal cargo weight that a cargo/transport/tanker aircraft is capable of transporting.

Lbs

CFA Cargo Floor Area Square Feet

Total area of compartment floors on which passengers/ troops, wheeled vehicles and cargo are transported. Excludes baggage type compartments.

CV Cargo Volume Cubic Feet

Total volume of all compartments in which cargo is normally carried.

EPR Engine Pressure Ratio Ratio

Ratio of compressor outlet total pressure to engine inlet total pressure, at sea level static standard highest power rating uninstalled.

FFY First Flight Year (FFYR in years since 1900)

FD Fuselage Density Lbs/Cubic Feet

To compute, add weight of the fuselage basic and secondary structure, auxiliary power plant, instruments and navigational equipment, electrical, electronics, armament including guns and ammunition, crew furnishings and equipment, air conditioning, photographic, auxiliary gear groups, fuel system and useful load including crew but excluding fuel and stores. Also include weight of fuselage mounted landing gear and ballast. Weight of the engine section and propulsion group including air inlet shall be included for those aircraft with engines internal to the fuselage. One half of the surface controls and hydraulic/pneumatic group weight shall also be included. The remaining half is considered to be external to the fuselage. Total weight of the above is divided by fuselage volume. For those aircraft with engines installed in the fuselage, delete volume of the engine inlet duct from fuselage volume.

FV Fuselage Volume Cubic Feet

Fuselage total volume less calculated engine inlet duct volume i.e., for engine installed in fuselage.

FL VA Fuel Valves Number

Number of main line shut-off valves in main and auxiliary fuel systems for feed, distribution, refueling/defueling and jettison. Excludes APU fuel feed, vent valves and fuel shut-off valves.

H/M Hours per Mission Hours

Average mission duration for either fighter/attack or cargo/transport/tanker aircraft.

IFLW Internal Fuel Weight Lbs

Weight of total internal usable fuel for the aircraft. Includes fuel in wing, tail and fuselage.

LW Landing Weight Lbs

Maximum basic mission weight with which an aircraft must be capable of landing.

L+S Length + Span Feet

Aircraft length plus wing span.

MM Maximum Mach Number Ratio at Optimum Altitude

Aircraft speed in terms of maximum mach number at optimum altitude in clean configuration.

MQT Military/Model Qualifica- Years tion Test

Date of approval of engine qualification test expressed as

years since 1900.

≠ACT	Number of Flight Control Actuators	Number	
e.	Total number of hydraulic or electro mechanical actuators required to operate all aircraft movable flight surfaces. Example: ailerons, flaps, rudders, speed brakes, elevators, and spoilers.		
≠AP U	Number of Auxiliary Power Units	Number	
≠C/A	Number of Crew per Aircraft	Number	
≠CLS	Number of Control Surfaces	Number	
	Total number of primary and secondary flight control surfaces, i.e., ailerons, rudders, elevators, tabs, flaps, flight and ground spoilers and slats.		
≠ EN	Number of Engines	Number	
≠EX	Number of Emergency Exits	Number	
 #G+S	Total number of fixed internal guns and external hard point attachment stations. Attachment stations that carry multiple weapon racks are counted as one (1).		
≠HS	Total number of aircraft sub-systems which require the use of hydraulic or pneumatic power in their normal and/or auxiliary operating mode.		
≠IT	Number of separate fuel cells, bladders and integral tanks which contain the internal fuel.		
 \$S	Number of Seats per Aircraft	Number	
	This includes all crew seats plus seats or bunks for alternate crew members. Does not include passenger seats or litters.		

*W Number of primary landing gear wheels normally used during taxi, take-off and landing.

ULF Structural ultimate load factor that an aircraft at Flight Design Gross Weight can withstand.

₱P Planned or actual number of prototype and flight test aircraft.

RMFG Labor rate for manufacturing, including overhead. This category includes machinists, assemblers/riveters, installation mechanics, laboratory technicians, sheet metal fabrications, mechanical/fluid system technicians and finishing and processing personnel. \$/Hr

SS Sink Speed Feet/Sec

The maximum vertical landing velocity the aircraft can withstand.

TFF Date of first flight of aircraft design expressed as months since 1 January 1950.

TGWC Take-Off Gross Lbs Weight-Clean

Basic mission take-off gross weight with full internal fuel, internal guns and ammunition, racks and pylons, but no external stores.

TGWM Take-Off Gross Lbs Weight-Maximum

Maximum basic mission take-off gross weight including stores.

≠PSN Total of flight crew, relief crew, attendants and passengers/troops.

TAVSS Total number of avionic AN nomenclatured subsystems $p \in \mathbb{R}$ aircraft. If two identical subsystems are used, count as two.

TT Total Thrust per Lbs
Aircraft, including

Afterburner

Sum of the maximum thrust rating of uninstalled engines at sea level static standard conditions.

TKA Total KVA Maximum KVA

Design

Total normal electrical power output capability of engine, air turbine motors and auxiliary power unit driven generators/alternators.

TWA Total Wetted Area Square Feet per Aircraft

Total external surface area of the aircraft including the canopy. This can be calculated by viewing the total area of the external skin as being minus curves and laid flat.

UR Utilization Rate Hours/Year

Average flight hours per active aircraft per year obtained by multiplying the average flight hours per active aircraft per month by 12 months.

WN Horizontal distance from wing tip to wing tip. Exclude wing tip missile installations.

≠A Total Number of Aircraft

FH/A Flight Hours per Hours/Month

Aircraft

LC Life Cycle Months

INF A factor to account for inflation rate from 1975 to the output year desired.

WA Wing Area Square Feet

The gross planform area of the wings from aircraft centerline to wing tips.

WT/C	Wing Thickness to Chord Ratio, Averag	ge	Ratio
	Average of theoretical root chord and tip chord thickness divided by average of the theoretical root chord and tip chord length.		
KFD	KFOLD	WING TY	PE
	1.000 1.728 1.377	Fixed Fold Variable	Sweep
FWA	Fuselage Wetted Are	ea	Square Feet
	External area of fuselage including the canopy.		
TA	Sum of the gross theoretical vertical tail area and gross theoretical horizontal tail area. For aircraft with engines breaking through carry-thru structure of horizontal tail, use exposed horizontal tail area.		
≠T	Number of Tail Surfaces		Number
	Each vertical tail is counted as (1), the left hand stabilize counts as (1), as does the right hand stabilizer.		
NWA	Nacelle Wetted Area		Square Feet
	Total wetted area of all wing nacelles on the aircraft.		
TPS	Type of Seat		Factor
	Fixed crew seats are designated (1), while ejection or high "G" seats are designated (2).		
SF	SWPFAC	WING TY	PE
·	0 0 1	Fixed Fold Variable	Sweep

MT

TPEN Type of Engine Factor

Jet propelled aircraft are designated (1), propeller driven aircraft (2).

CSD Constant speed drive integral to engine = 1, remotely located = 2.

ANFT Percentage of aluminum and steel lines using flared or flareless type AN/MS fittings.

FTR Yes/No Fighter Aircraft

ATK Yes/No Attack Aircraft

C/T Yes/No Cargo/Tanker/Transport

SUBIF Subsystem Inflation Factor

RMIF Raw Material Inflation Factor

PDR Planned highest rate of aircraft production per month to be attained during the production phase of the program.

REGR Labor rate for design engineering, including overhead.

This category includes product engineering, vehicle technology, systems technology, engineering development test operations, engineering operations, production engineering, engineering management, and materials and processes.

RFLT Labor rate for flight test, including overhead. This category includes flight test planning, instrumentation, conducting of tests, flight test reporting and data acquisition.

REN Labor rate for engineering support, including overhead.

This category includes support equipment engineering,
trainer engineering, field service, publications and
customer training.

RMGT Labor rate for program management, including overhead.

This category includes program management, subcontract management, configuration/information and program control and budgets.

RMFS Labor rate for manufacturing support, including overhead. This category includes production control, industrial engineering, scheduling and shop loading, estimating, trade studies, budgeting and manpower analysis, and manufacturing program management.

RFBS Labor rate for fabrication support services, including overhead. This category includes mechinists, technicians and mechanics necessary in the fabrication and test of support equipment and factory test equipment.

RTDE Labor rate for tool design, including overhead. This category includes tool and fixture design, numerical control programs and methods engineering.

RTFB Labor rate for tool fabrication including overhead. This category includes the skills required for fabrication of tools and fixtures.

RQCL Labor rate for quality control, including overhead. This category includes quality assurance management, quality engineering, procurement control, inspection operations, quality control laboratory and measurement standards.

ALL RATES IN DOLLARS/HOUR

APU Auxiliary power unit production cost for the 100th unit.
1975 \$

LR AF Learning Curve Decimal Slope - Structure

A log linear plot of unit cost vs quantity representing learning experience, i.e., the expected increase in productivity, as measured by time to do a particular job, resulting from repetitive effort. The slope represents the ratio of unit cost of the 2Nth unit to unit cost of the Nth unit.

ENTWR Engine Thrust to Ratio
Weight Ratio

Maximum SLS uninstalled engine thrust divided by engine dry weight.

TIT Turbine Inlet Degrees R
Temperature

Maximum total gas temperature leaving the first stage turbine stators in degrees Rankine.

SLM The maximum design mach number of the engine at sea level on a standard day.

AVIF Avionics Inflation Factor (Decimal)

AVLR Learning Curve Decimal Slope - Avionics

ENLR Learning Curve Decimal Slope - Engine

Number of years from start of full scale development through completion of military/model qualification test for engine only.

EAF Engine Airflow Lb/Sec

Total airflow through the engine at sea level static standard condition highest rating, including total fan flow of a turbofan engine.

AFIF Airframe Inflation Factor (Decimal)

RΣD LRAF Production Learning Rate for the Airframe during Research and Development (R&D)

INS Inertial Navigation Yes/No System

ECM Electronic Counter- Yes/No measures capability

SPFAC Spares Factor for Flight
Test

Total number of engines required during development flight testing divided by (PROTO x NOENG). A number greater than 1. Suggested value ≈ 1.5 .

LR EN Engine Production Learning Rate During R&D

 $R\Sigma D$ (Decimal)

ENIF Engine Inflation Factor (Decimal)

%GΣA General and Administrative expense percentage (Decimal)

%PR Percentage for manufacturer's profit (Decimal)

LR SUB Learning Curve Decimal

Slope - Sub-Systems

≠B Number of Bases

A/S/B = All bases have an equal number of squadrons and aircraft per squadron. Yes/No

#Ba Number of Bases with 1, 2, or 3 Squadrons (# B_1 , # B_2 , # B_3)

S/B Number of Squadrons per Base (1, 2, or 3)

A/S Number of Aircraft per Squadron (12, 16, 18, 20, 22,

24, or 28)

#DAVS Total number of different AN nomenclatured avionic subsystems per aircraft. If there are two or more identical

units, count that unit as one (1).

MLD Minimum Landing Feet

Distance

Basic mission first landing minimum ground roll distance

at sea level.

CSW Crew System Weight Lbs

Weight of furnishings and accommodations for personnel. Includes seats, bunks, oxygen, windshield wiper, instrument boards, consoles, fire detection and prevention,

control stick and rudder pedals.

≠PCP Number of compartments on cargo/transport/tanker

aircraft normally used for crew, relief crew, passen-

gers/troops and cargo.

MVSQ Mass Times Velocity Lbs x Knots²
Squared

A relative measure of the energy required to stop an aircraft computed by multiplying first landing weight by the square of the landing speed. Landing weight is the maximum basic mission weight with which the aircraft is capable of landing.

#LGB Total number of main wheel brakes per aircraft.

MAL Maximum Altitude Feet

Highest service ceiling which the aircraft can attain while climbing at 100 FPM for any mission.

%SUP Fraction of aircraft operational or in the maintenance pipeline repaired. (Decimal)

#LIM Number of Landings per Month

APUW Auxiliary Power Lbs
Unit Weight

Includes weight of airborne APU as well as plumbing, circuitry, ducts, supports, and fasteners for installation.

ECSW Total weight of the environmental control system including temperature control, pressurizing, ventilating, heating and cooling systems and anti-icing equipment.

CT Number of air cooling turbines in the aircraft air conditioning system.

#G Total number of engine, air turbine motor (ATM) and auxiliary power unit (APU) driven generator/alternators.

#HP Total number of power driven hydraulic pumps used in main and auxiliary hydraulic systems, power transfer units excluded.

#HSPS Total number of power driven main and auxiliary hydraulic supply systems.

#ATM Number of air turbine motors on the aircraft to drive generators/alternators.

#PTU Number of hydraulic power transfer units on an aircraft.

FUSW Fuel System Weight Lbs

Weight of fuel tank bladders, if any, and all fuel transfer lines, vents, drains, components and equipment installed.

FUBP Number of pumps used in the fuel systems to distribute, jettison, feed and defuel. Excludes engine mounted pumps.

#ANT Total number of antennas required by aircraft communication and navigation subsystems.

NOAC Number of aircraft in the inventory that are operationally ready and which are not grounded for maintenance or spare parts. This quantity is obtained by multiplying the number of aircraft produced by an attrition factor and pipeline rate.

G/H Gallons of Fuel pe Gal/Hour Flight Hour

Total fuel used for an average mission, divided by number of hours for an average mission.

C/G Cost of fuel per gallon in selected year dollars.

GRUMMAN OUTPUTS

1. Research Development Test & Evaluation

AFM Airframe

AV Avionics

EN Engine

RΣD Total RDT&E

2. Production

SUB PRD Subsystem Production

AF PRD Airframe Production

AV PRD Avionics Production

EN PRD Engine Production

GΣA General and Administrative Expenses

PROF Profit

TOT PRD Total Production

3. Initial Support

IS Initial Support

STR Structure

CR Crew System

LG Landing Gear

FC Flight Controls

EI Engine Installation

ECS Environmental Control System

EL Electrical

HYD Hydraulic

FUEL Fuel System

CH Cargo Handling

ARM Armament

APU Auxiliary Power Unit

SSE Special Support Equipment

IT Initial Contractor Training

EN Engines

AV Avionics

TOT IS Total Initial Support

4. Operations and Support

POL Petroleum, Oil, and Lubricants

BLM Base Level Maintenance

RS Replenishment Spares

DCR Depot Component Repair

BLO Base Level Operations

BLT Base Level Training

PDM Depot Airframe

OM Other Maintenance

TOT OΣS Total Operations and Support

LEARNING CURVE INPUTS

UNIT/CUM? Unit Curve or Cumulative Curve Equations?

≠ Units? Total Number of Units?

Unit of Int? Unit of Interest?

Unit 1 Cost? First Unit Production Cost?

% Learn? Learning Rate? (Decimal)

LEARNING CURVE OUTPUTS

Un Cost = Unit of Interest Production Cost

Tot Cost = Total Production Cost of All Units

LRU/SRU LOGISTICS SUPPORT COST INPUTS

DEVC All nonrecurring and recurring engineering, tooling,

manufacturing (e.g., breadboards, prototypes,

flight vehicles, DT&E items, IOT&E items and spares to support RDT&E efforts), purchased equipment, quality control, allowance for changes, General and Administrative, and Profit associated with RDT&E funded efforts over the life cycle for the appropriate

Work Breakdown Structure (WBS) elements.

SYS I The cost of acquiring the production funded items

including engineering, tooling, manufacturing, subcontract, purchased parts and equipment, quality control, General and Administrative (G&A) and

Profit.

SEC The cost of equipment, vehicles and tools required to

maintain and care for the item or portions of the item while not directly engaged in the performance of the items' mission including all effort associated with design development and production of the support

equipment.

M Number of intermediate repair locations (operating bases). AOH Average manhours to perform a shop bench check, screening, and fault verification of an item prior to initiating repair action or condemning the item. POH Expected operating hours for one month during the peak usage period for all items. PIUP Program Inventory Usage Period. Operational service life in years. UC Expected unit cost (including G&A and Profit) of the item at the time of initial spares provisioning. W Item unit weight in pounds. MTBD Mean Time Between Demand in operating hours. The average time between demand for supply support expressed in operating hours. MTBR Mean Time Between Removals Expressed in operating hours. NRTS Fraction of removed items expected to be returned to the depot for repair or condemnation. RTS Fraction of removed items expected to be repaired at base level. COND Fraction of failed items expected to result in condemnation at base and depot. PAMH Average manhours expended on the installed equipment for preparation and assessment to the item; for example, jacking, unbuttoning, removal of other units and hook up of support equipment. **RMH** Average manhours to fault isolate, remove, and replace the item on the installed equipment and verify restoration of the equipment to operational status. SMI Operating hour intervals between scheduled, periodic, or phased inspections on the installed item.

SMH Average manhours to perform a scheduled, periodic, or phased inspection of the installed item.

BCMH Average manhours to perform a shop bench check, screening, and fault verification of an item prior to initiating repair action or condemning the item.

BMH Average manhours to perform intermediate level (base shop) maintenance on a removed item including fault isolation, repair, and verification.

BMC Average direct material cost to repair an item at base level including direct material cost of repairing lower level assemblies.

Average Base Repair Cycle Time in months. The elapsed time for an item repaired at the base from removal of the failed item until it is returned to base serviceable stock (less time awaiting parts). For items of a "black box" variety (e.g., avionics LRUs), the repair of which normally consists of removal and replacement of "plug-in" components (SRUs), BRCT = 0.13 months (4 days). For other, nonmodular components, BRCT = 0.20 months (6 days).

DMH Average manhours to perform depot-level maintenance on a removed item including fault isolation, repair, and verification.

DMC Average direct material cost to repair an item at depot level including direct material cost of repairing lower level assemblies.

PA Number of new "P" coded (i.e. National Stock Number has not been established) reparable assemblies within the item.

PP Number of new "P" coded consumable items within this item.

PCB Number of consumable items within this item that will be stocked at base level for the first time.

OST Average Order and Shipping Time in months. The elapsed time between the initiation of a request for a serviceable item and its receipt by the requesting activity. The value of OST is a function of the base location (CONUS and/or OVERSEAS) and therefore a weighted average value must be calculated as shown below:

 $OST_{WT} = (\% CONUS BASES)(.4 months) +$

(% OVERSEAS BASES)(.53 months)

The .4 months for CONUS and .53 months for overseas bases are standard factors. (Ref AFLCR 173-10)

DRCT Average depot repair cycle time in months. The elapsed time for a NRTS item from removal of the failed item until it is made available to depot serviceable stock.

This includes the time required for base-to-depot transportation and handling and the shop flow time within the specialized repair activity required to repair the item. (Ref AFLCP 173-10)

BLR Base Labor Rate including direct labor and indirect labor and material costs. (Ref AFLC Pamphlet 173-10, dated 28 Aug 1980)

DLR Depot Labor Rate including direct labor and indirect labor and material costs. (Ref AFLCP 173-10)

PSC Average Packing and Shipping Cost. The value of PSC is a function of the shipping location (CONUS &/or OVER-SEAS) and therefore a weighted average value must be calculated as shown below:

 $PSC_{WT} = (\% CONUS BASES)(\$.72/lb) +$

(% OVERSEAS BASES)(\$1.49/1b)

SA Annual base supply line item inventory management cost. (Ref AFLCP 173-10)

IMC Initial management cost to introduce a new line item of supply (assembly or piece part) into the Government inventory. (Ref AFLCP 173-10)

RMC Recurring Management Cost to maintain a line item of supply (assembly or piece part) in the wholesale inventory system. (Ref AFLCP 173-10)

LRU/SRU LOGISTICS SUPPORT COST OUTPUTS

BSC The cost to provide base repair pipeline spares for all bases. **BSTK** The number of spares required for each base to fill the base repair pipeline including a safety stock to protect against random fluctuations in demand. DSC The cost to provide depot repair pipeline spares. DSTK The number of spares required to fill the depot repair pipeline. SIC The cost of support equipment, base spares and depot spares. TPC The total cost of system investment and support investment. **BMHC** The cost of base maintenance manhours (direct and in-

direct) over the life cycle.

BMMH Direct labor manhours per year to accomplish base-level repairs.

PMSH Direct intermediate level (base shop) manhours for the peak month.

BMMC Cost of material to repair failed units at the base.

DMHC The cost to accomplish depot-level maintenance of failed items over the program inventory usage period.

DMMH The direct labor manhours per year to accomplish depotlevel repairs.

DMMC The cost of material to repair failed items at the depot level.

SDTC The cost of roundtrip transportation of items sent to the depot for repair.

CSC The cost of spares required over the life cycle to replace condemned items.

QSC Quantity of spares required over the life cycle to replace condemned items.

IMCC The cost to enter new line items of supply into the Government inventory and to manage these over the life of the equipment, and the cost of base level supply management of these new items.

TOC The total cost of ownership including, base maintenance manhour and material costs, depot maintenance manhour and material cost, second destination transportation costs, condemnation spares costs and inventory management costs.

LCC The total cost to the Government for an item over its full life, including the cost of development, procurement and ownership as computed by the model.

ORLA INPUTS Optimum Repair Level Analysis

BRCYT Base Repair Cycle Time (Modular LRU 0.20 month - Non Modular LRU 0.33 month).

LWRD Depot Labor Wage Rate

LURI Intermediate Labor Wage Rate

DSST Depot Safety Stock Level (months)

NTDPRD Number of technical data pages required at depot level

NTDPRI Number of technical data pages required at intermediate level.

MCFA Management cost to introduce new FSN assembly into Air Force inventory

MCFP Management Cost to introduce new FSM part into Air

Force inventory

NRA Number of repairable assemblies introduced into inventory

NNRA Number of non-repairable parts introduced into inventory

MTBCT Mean Time Between Corrective Tasks (hours)

MTBF Mean Time Between Failures (hours)

NB Number of bases

NBC Number of Bases Conus

NBOS Number of Bases Overseas

OSTC Order and Shipping Time (Continental U.S.)

OSTOS Order and Shipping Time Overseas

IL Planned Inventory Usage Period

FRCPP Fraction of average repair cost comprised of known piece

parts

PSLRC Packing and Shipping Labor Rate (Continental U.S.)

PSLROS Packing and Shipping Labor Rate Overseas

PSMRC Packing and Shipping Material Rate (Continental U.S.)

PSMROS Packing and Shipping Material Rate Overseas

PWRC Packing Weight Ratio (Continental U.S.)

PWROS Packing Weight Ratio Overseas

QPA Quantity per Assembly (used with UE)

MCA Annual Supply Management Cost for Assembly

MHCT Required Man Hours per Corrective Task (AVG)

MCP Annual Supply Management Cost for Part

DRPT Depot Repair Pipeline Time (months)

FSAC Annual Field Supply Administration Cost

CRM Cost of Repair Material (dollars per task) including

Piece Parts

SSRC Shipping Rate - Continental U.S. - Surface

SSROS Shipping Rate Overseas

RMW Weight of Repair Materials per repair task (lbs)

TDOCP Technical Data Origination Cost per page

UC Unit Cost (dollars)

U/B Units per Operating Element (station sets per base)

OH/M Usage Rate (operating hours per month)

UW Unit Weight (lbs)

PTRD Annual personnel turnover rate at Depot level

PTRI Annual personnel turnover rate at Intermediate level

PTTD Number of intermediate personnel to be trained

PTTI Number of depot personnel to be trained

DTD Duration of depot level training (weeks)

DTI Depot level training instruction and material cost

TCPD Duration of intermediate level training (weeks)

TCPI Intermediate level training instruction and material cost

per man

LIFE CYCLE COMPONENT RELIABILITY INPUTS

≠LEV

Number of Levels

#CIR/LEV

Number of circuits at the level

COM MTBF=? Are the component MTBFs equal?

S/P?

Are the components configured in series or parallel?

≠COM/CIR?

Number of components in the circuit?

#PAR CIR?

Number of parallel circuits?

REL?

Component reliability if known.

MTBF?

Component mean time between failure if reliability

unknown.

T?

Time interval

#Com/Ser?

Number of components in the series.

LIFE CYCLE COMPONENT RELIABILITY OUTPUTS

Reliability =

Component/Circuit Reliability

System Reliability =

Total System being considered

APPENDIX B
PROGRAM LISTINGS

RAND

```
01+LBL "RAN
                RAND AIRFRAME DEVELOPMENT AND
          D "
                PROCUREMENT
02 5
03 STO 01
04 "HRS ENG
                OUTPUT LABELS
          R "
05 ASTO 08
06 "HRS TOO
          L "
07 ASTO 12
08 "HRS LAB
          R "
09 ASTO 16
10 "$ MATL"
11 ASTO 20
12 "$ DEV S
         UP"
13 ASTO 24
14 "$ PROG"
15 ASTO 28
16 1.27
   STO 31
17
18 "$ FL TS
          T "
19 ASTO 32
20 8.00001
21 STO 34
22 "EM/UN W
                EMPTY OR UNIT WEIGHT FORMULAS?
        GT?"
23 PROMPT
24 ASTO Y
25 "EM"
26 ASTO X
27 X=Y?
28 XEQ 09
29 XEQ 10
30+LBL 11
31 "CARGO?"
                CARGO TYPE AIRCRAFT?
32 PROMPT
33 ASTO Y
34 "Y"
35 ASTO X
36 X=Y?
37 SF 02
                MAXIMUM SPEED IN KNOTS?
38 "MAX SPD
    KNOTS?"
39 PROMPT
40 STO 03
                NUMBER OF FLIGHT TEST AIRCRAFT?
41 "NUM FLT
     TEST?"
42 PROMPT
43 STO 04
```

```
44+LBL Ø1 FORMULA LOOP
45 CLA
46 RCL IND
47 XEQ 08
48 RCL 02
49 RCL IND
           01
50 XEQ 08
51 Y1X
52 *
53 RCL 03
54 RCL IND
           01
55 XEQ 08
56 Y1X
57 *
58 RCL 01
59 32
                 LENGTHEN EQUATION FOR FLIGHT TEST
60 X=Y?
61 XEQ 03
62 RDN
63 RDN
64 RCL 01
65 16
66 X=Y?
67 XEQ 06
                STORE LABOR OUTPUT
68 RDN
69 RDN
70 GTO 02
71+LBL 02
72 ARCL IND
           01
73 XEQ 08
74 XEQ 88
                 LABEL OUTPUTS (OUTPUTS MUST BE MULTIPLIED
75 DSE 34
                 BY LABOR RATES AND INFLATION FACTORS AS
76 GTO 01
                 APPLICABLE)
77 STOP
78+LBL 88
                 WORKING LABELS
79 1000
80 *
81 FS? 02
82 XEQ 12
83 "F="
84 ARCL X
85 AVIEW
86 FS? 55
87 STOP
88 RCL 01
89 33
90 X=Y?
91 XEQ 05
                          62
92 RDN
```

```
93 RDN
 94 RTN
 95+LBL 03
 96 RDN
 97 RDN
 98 RCL 04
 99 RCL 33
100 Y1X
101 *
102 GTO 02
103+LBL 04
104 .0638
105 GTO 07
106+LBL 05
107 RDN
108 RDN
109 FS? 02
110 XEQ 04
111 .125
112+LBL 07
113 CF 02
114 RCL 36
115 *
116 "QC"
117 XEQ 88
118+LBL 06
119 RDN
120 RDN
121 STO 36
122 GTO 02
123+LBL 08
124 1
125 ST+ 01
126 RDN
127 RTN
128+LBL 09
129 .00355
130 STO 05
                 FIXED VARIABLES FOR EMPTY WEIGHT
131 .787
132 STO 06
133 .98
134 STO 07
135 .0221
136 STO 09
137 .778
138 STO 10
139 .68
                          63
```

140 STO 11

```
141 .165
 142 STO 13
 143 .82
 144 STO 14
 145
     .456
 146 STO 15
    . 299
147
148 STO 17
149 .954
150 STO 18
151
    .526
152 STO 19
153 .00417
154 STO 21
155 .818
156 STO 22
157 1.23
158 STO 23
159 2.19
160 STO 25
161
    .828
162 STO 26
163 .696
164 STO 27
165 .000293
166 STO 29
167 .644
168 STO 30
169 .767
170 STO 33
171 "EMP WGT
172 PROMPT
173 STO 02
174 GTO 11
175+LBL 10
176 .00445
                 FIXED VARIABLES FOR UNIT WEIGHT
177 STO 05
178 .758
179 STO 06
180 1.03
181 STO 07
182
    .0296
183 STO 09
184
    .734
185 STO 10
186
    .743
187
   STO 11
188
    .235
189 STO 13
    .77
190
191 STO 14
192 .522
```

64

193 STO 15

```
194 .404
195 STO 17
196 .905
197
    ST0 18
    .604
198
199 STO 19
200 .00761
201 STO 21
202 .761
203 STO 22
204 1.28
205 STO 23
206 3.56
207 STO 25
208
    .779
209 STO 26
210
    .745
211 STO 27
212
    .000617
213 STO 29
214
   . 584
215 ST0 30
216 .805
217 STO 33
218 "UNIT WG
          T?"
219 PROMPT
220 STO 02
221 GTO 11
222+LBL 12
223 .75
224 *
225 RTN
226 .END.
```

NORTHROP

```
01+LBL "NOR
                NORTHROP FIGHTER/ATTACK MODEL
02 0
03 STO 50
04 3
05 STO 51
06 "DTJ"
                 SELECT ENGINE TYPE
07 XEQ 04
08 XEQ 09
09 "ABTF"
10 XEQ 04
11 XEQ 09
12 "ABTJ"
13 XEQ 04
14+LBL 08
15 SF 10
16 3
17 STO 51
18 "AW-A/A-
                 SELECT AIRCRAFT FUNCTION
        A/G"
19 XEQ 04
20 XEQ 09
21 "AW-SF"
22 XEQ 04
23 XEQ 09
24 "VFR-SF"
25 XEQ 04
26+LBL 07
27 "N F"
                 NEW FIGHTER?
28 XEQ 04
29 SF 08
                 SINGLE SEAT?
30 "S S"
31 XEQ 04
32+LBL 19
                 AIRFRAME LEARNING RATE? (DECIMAL)
33 "AF LR"
34 XEQ 01
35 STO 00
36 "EW"
                 EMPTY WEIGHT?
37 XEQ 02
38 STO 01
39 "%G"
                 PERCENT GRAPHITE? (DECIMAL)
40 XEQ 02
41 XEQ 03
42 1700
43 *
44 STO 02
                 PERCENT TITANIUM? (DECIMAL)
45 "%T"
46 XEQ 02
47 XEQ 03
48 10700
49 *
                          67
50 ST+ 02
```

```
51 "%0"
                  PERCENT OTHER ADVANCED MATERIAL?
 52 XEQ 02
                  (DECIMAL)
 53 XEQ 03
 54 2150
 55 *
 56 ST+ 02
 57 RCL 02
 58 STO 08
 59 "AF 750"
                  AIRFRAME COST AT 750 AIRCRAFT
 60 XEQ 00
 61 "EN LR"
                  ENGINE LEARNING RATE? (DECIMAL)
 62 XEQ 01
 63 STO 03
 64 FS? 02
 65 GTO 11
 66 "FMIL"
                  DRY TURBOJET
 67 XEQ 02
 68 STO 37
 69 .96
 70 Y1X
 71 58
 72 *
 73 FS? 00
 74 GTO 10
 75 "BPR"
                  DRY TURBOFAN
 76 XEQ 02
 77
    1
 78 +
 79 FS? 01
 80 GTO 12
 81 ~.15
 82 Y1X
 83 *
 84 GTO 10
                  AFTERBURNER TURBOFAN
 85+LBL 12
 86 .52
87 Y1X
 88 *
 89 "FMAX"
 90 XEQ 02
 91 RCL 37
 92 ~
 93 .08
 94 Y1X
 95 *
 96 GTO 10
97+LBL 11
                  AFTERBURNER TURBOJET
 98 "FMIL"
 99 XEQ 02
100 STO 37
101 .96
102 Y1X
103 64
                           68
```

```
104 *
105 "FMAX"
106 XEQ 02
107 RCL 37
108 -
109 .06
110 YTX
111 *
112+LBL 10
113 "PU 1000
                   UNIT COST AT 1000 ENGINES
114 XEQ 00
115 "N"
116 XEQ 02
117 STO 38
118 RCL 03
119 1
120 +
121 STO 04
122 YTX
123 *
124 .75
125 RCL 03
126 Y1X
127 *
128 RCL 04
129 /
130 STO 05
131 ST+ 08
132 "P 750"
                   ENGINE PER AIRCRAFT COST AT 750 AIRCRAFT
133 XEQ 00
134 "AV LR"
                   AVIONICS LEARNING RATE? (DECIMAL)
135 XEQ 01
136 STO 06
137 FS? 03
                   AW/AG/AA
138 1500
139 FS? 04
140 900
                   AW/SF
141 FS? 05
                   VFR/SF
142 600
143 "AV WT"
                   UNINSTALLED AVIONICS WEIGHT?
144 XEQ 02
145 *
146 STO 07
147 ST+ 08
148 "E 750"
                   AVIONICS PER AIRCRAFT COST AT 750 AIRCRAFT
149 XEQ 00
150 RCL 08
151 "F 750"
                   AVERAGE FLYAWAY COST AT 750 AIRCRAFT
152 XEQ 00
153 RCL 08
154 1.411
                   RDT&E = .376[F<sub>750</sub>]
155 Y1X
156 .376
                           69
```

```
157 *
158 STO 09
159 STO 27
160 "RΣB"
                 RDT&E OUTPUT 77 $
161 XEQ 00
162
    "UF"
163 XEQ 02
164 "NYRS"
165 XEQ 02
166 *
167
    STO 11
168 "UR"
169 XEQ 02
170 STO 12
171 *
172 STO 13
                 FLYING HOUR MAINT.
173 .0260
174 STO 14
175 .6859
176 STO 15
177 FS? 06
178 XEQ 13
179 .182 E06
                 OTHER RECURRING MAINT.
180 STO 17
181 8.9
182 STO 18
183 .5647
184 STO 19
185 9.96 E06
186 STO 20
187 FS? 07
188 XEQ 14
189 .00142
                UNIT EQUIPMENT RELATED MAINT.
190 STO 21
191 1.158
192 STO 22
193 FS? 06
194 XEQ 15
                 POL
195 "$/GAL"
196 XEQ 02
197 STO 39
198 .0032
199 *
200 RCL 38
                 MILITARY RATED THRUST/ENGINE *
201 "F*S"
                 SPECIFIC FUEL CONSUMPTION, UNINSTALLED
202 XEQ 02
203 *
204 STO 40
205 .577
206 Y1X
207 *
208 RCL 01
209 "L/D"
210 XEQ 02
211 /
                          70
```

```
212 STO 41
213 1.01
214 YTX
215
216 FS? 01
217 XEQ 16
218 FS? 02
219 XEQ 16
220 STO 23
221
    "POL$/FH
                  POL COST/FLYING HOUR 77 $
222 XEQ 00
    " Q "
223
                  NUMBER OF AIRCRAFT OF INTEREST?
224 XEQ
         02
225 STQ 24
226
    750
227
228 STO 25
229 RCL 00
230 Y1X
231 RCL 24
232 RCL 02
233 XEQ 17
234 ST0 28
235 STO 26
236
    "AQ"
                  AIRFRAME COST 77 $
237 XEQ 00
238 RCL 25
239 RCL 03
240 Y1X
241 RCL
         24
242 RCL 05
243 XEQ 17
244 STO 29
245 ST+ 26
246 "PQ"
                  ENGINE COST 77 $
247 XEQ 00
248 RCL 25
249 RCL 06
250 Y1X
251 RCL 24
252 RCL 07
253 XEQ 17
254 STO 30
255 ST+ 26
256 "EQ"
                  AVIONICS COST 77 $
257 XEQ 00
258 RCL 26
259 ST+ 27
260 "FQ"
                  AIRCRAFT COST 77 $
261 XEQ 00
262 RCL 26
263 .37
264 *
                          71
265 STO 31
```

```
266 ST+ 27
    "I 028"
                  INITIAL OPERATIONS AND SUPPORT COST
267
                  77 $
268 XEQ 00
269 RCL 08
270 RCL 15
271 YTX
272 RCL 14
273 RCL 24
274 RCL 13
275 XEQ 18
276 STO-32
277 ST+ 27
278 "FH OΣS"
                  O&S COST /FLYING HOUR 77 $
279 XEQ 00
280 RCL 11
281 .0045
282 RCL 26
283 XEQ 17
284 STO 33
285 ST+ 27
586 "CL IV
             M
                  CLASS IV MODIFICATIONS COST 77 $
287 XEQ 00
288 RCL 08
289 RCL 22
290 YTX
291 RCL 11
292 RCL 24
293 RCL 21
294 XEQ 18
295 STO 34
296 ST+ 27
297 "UE 0ΣS"
                  UNIT EQUIPMENT O&S COST 77 $
298 XEQ 00
299 RCL 13
300 RCL 24
301 RCL 23
302 XEQ 17
303 STO 35
304 ST+ 27
305 "POL 0ΣS
                  POL 0&S COST 77 $
306 XEQ 00
307 RCL 08
308 RCL 19
309 Y1X
310 RCL 18
311 *
312 RCL 20
313 RCL 12
314
315
316 RCL 17
317
                           72
318 RCL 11
```

```
319 RCL 24
320 XEQ 17
321 STO 36
322 ST+ 27
323 "OTH OES
                 OTHER O&S COST 77 $
324 XEQ 00
325 RCL 27
326 "TLCC"
327 XEQ 00
                 TOTAL LIFE CYCLE COST 77 $
328 CF 01
                 CLEAR FLAGS
329 CF 02
330 CF 03
331 CF 04
332 CF 05
333 CF 06
334 CF 07
335 CF 08
336 CF 09
337 CF 10
338 "END"
339 AVIEW
340 STOP
                 WORKING LABELS
341+LBL 00
342 "H="
343 ARCL X
344 AVIEW
345 STOP
346 RTN
347+LBL 01
348 PROMPT
349 LN
350 2
351 LN
352 Z
353 RTN
354+LBL 02
355 "H?"
356 PROMPT
357 RTN
358+LBL 03
359 RCL 01
360 *
361 .76
362 Y1X
363 RTN
364+LBL 04
365 "H?"
366 PROMPT
                          73
367 ASTO Y
```

```
368 "Y"
369 ASTO X
370 X≃Y?
371 XEQ 05
372 XEQ 06
373 RTN
374+LBL 05
375 SF IND 5
376 RCL 51
377 ST+ 50
378 FS? 08
379 GTO 19
380 FS? 10
381 GTO 07
382 GTO 08
383+LBL 06
384 1
385 ST+ 50
386 RTN
387+LBL 09
388 1
389 ST- 51
390 RTN
391+LBL 13
```

392 .000832 393 STO 14 394 .8912 395 STO 15 **396 RTN**

397+LBL 14 398 .14 E06 399 STO 17 400 RTH

401+LBL 15 402 4.56 403 STO 21 404 .6222 405 STO 22 406 RTN

407+LBL 16 408 RCL 39 409 1.5 410 * 411 RCL 40 412 .187 413 Y1X 414 *

415 RCL 41 416 .627 417 YTX 418 * 419 RTN 420+LBL 17 421 * 422 * 423 RTN 424+LBL 18 425 * 426 * 427 * 428 RTN 429 .END. GRUMMAN

```
01+LBL "L1"
02+LBL "15"
                GRUMMAN WORKING LABELS:
                 INPUT
 03 STO IND
00
 04 1
 05 ST+ 00
 06 RDN
 07 RTN
 08+LBL "16"
 09 "H?<u>"</u>
 10 PROMPT
 11 STO IND
01
 12 1
 13 ST+ 01
 14 RDN
 15 RTN
 16+LBL "18"
 17 STO IND
01
 18 1
 19 ST+ 01
 20 RDN
 21 RTN
 22 .END.
 01+LBL "L2"
                 REPETITIVE FORMULAS
 02+LBL "4"
 03 1
04 ST+ 00
 05 RDN
 06 RTN
 07+LBL "7"
 08 XEQ "12"
 09 XEQ "13"
 10 XEQ "13"
 11 XEQ "14"
 12 RTH
 13+LBL "8"
 14 1
 15 ST+ 00
 16 ST+ 01
 17 RDN
 18 RTN
 19+LBL "9"
 20 XEQ "12"
 21 XEQ "13"
 22 XEQ "14"
 23 RTN
 24+LBL "12"
 25 RCL IND
01
 26 RCL IND
00
```

```
27 Y+X
 28 XEQ "8"
 29 RTN
 30+LBL "13"
 31 RCL IND
01
 32 RCL IND
99
 33 Y1X
 34 *
 35 XEQ "8"
 36 RTN
 37+LBL "14"
 38 RCL IND
99
 39 *
 40 XEQ "4"
 41 RTN
 42+LBL "27"
 43 RCL 44
 44 RCL 43
 45 *
 46 *
 47 RCL 30
 48 *
 49 RCL 02
 50 *
 51 RTN
 52+LBL "1"
 53 RCL 02
 54 *
 55 RTN
 56+LBL "29"
 57 RCL 48
 58 GTO "31"
 59+LBL "30"
 60 RCL 51
 61 GTO "31"
 62 .END.
 01+LBL "L3"
                 REPETITIVE FORMULAS
02+LBL "10"
03 XEQ "12"
 04 XEQ "14"
 05 RTN
 06+LBL "11"
 07 XEQ "12"
 08 XEQ "13"
 09 XEQ "13"
 10 XEQ "13"
 11 XEQ "14"
 12 RTN
 13+LBL "17"
 14 1
```

```
15 ST+ 01
 16 RDN
 17 RTN
 18 .END.
 01+LBL "L4"
02+LBL "34"
                 MULTIPLE SUMMATION
 03 +
 04 +
 05 +
 06 RTN-
 07+LBL "35"
 08 +
 09 +
 10 RTN
 11 .END.
 01+LBL "L5"
02+LBL "39"
03 RCL IND
                   REPETITIVE FORMULAS
01
 04 RCL IND
00
 Ø5 *
 06 XEQ""8"
 07 RTN
 08+LBL "4"
 09 1
 10 ST+ 00
 11 RDN
12 RTN
 13+LBL "8"
 14 1
 15 ST+ 00
 16 ST+ 01
 17 RDN
 18 RTN
 19+LBL "40"
 20 RCL IND
99
 21 +
 22 XEQ "4"
23 RTN
 24+LBL "41"
 25 RCL IND
99
 26 -
 27 XEQ "4"
 28 RTN
 29+LBL "42"
 30 XEQ "39"
 31 XEQ "39"
 32 +
 33 RTN
```

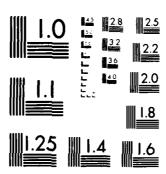
```
34+LBL "43"
35 XEQ "39"
 36 XEQ "39"
 37
 38 RTN
 39+LBL
         "44"
 40 XEQ "42"
 41 XEQ "39"
 42
 43 XEQ "40"
 44 RTN
         "45"
 45+LBL
 46 XEQ "42"
 47 XEQ "40"
 48 RTN
 49+LBL
        "46"
 50 XEQ "42"
 51 XEQ
52 RTN
        "41"
        "47"
 53+LBL
 54 XEQ "43"
 55 XEQ "39"
 56 +
 57 XEQ "40"
 58 RTN
 59+LBL "48"
 60 XEQ "43"
 61 XEQ "40"
 62 RTN
 63+LBL "49"
 64 XEQ "43"
 65 XEQ "41"
 66 RTN
 67 .END.
                 FLAG SET / REPETITIVE FORMULAS
 01+LBL "L6"
 02+LBL "36"
 03 SF 01
 04 SF 03
 95 RTN
 06+LBL "37"
 07 RCL IND
91
 08 XEQ "17"
 99 +
 10 RTH
 11 .END.
 01+LBL "L7"
                 REPETITIVE FORMULAS
 02+LBL "33"
 03 *
 04 +
 05 XEQ "17"
 96 RTN
                         80
```

```
07 .END.
01+LBL "L8"
               AVIONICS MULTIPLE
02+LBL "32"
03 "ECM?"
04 PROMPT
05 ASTO Y
06 "N"
07 ASTO X
08 X=Y?
09 GTO-"HI"
10 RCL 11
11 1.5
12 *
13 STO 12
14 GTO "IH"
15 .END.
01+LBL "L9"
               REPETITIVE FORMULAS
02+LBL "21"
03 RCL IND
99
04 RCL IND
01
05 *
 06 XEQ "8"
 07 +
 08 RTH
 09+LBL "23"
 10 RCL IND
00
 11 XEQ "4"
 12 XEQ "21"
 13 XEQ "21"
 14 XEQ "21"
 15 XEQ "21"
 16 XEQ "21"
 17 RTN
 18+LBL "22"
 19 XEQ "23"
 20 XEQ "21"
 21 RTN
        "24"
 22+LBL
 23 XEQ "25"
 24 XEQ "21"
 25 RTN
 26+LBL "25"
 27 XEQ "22"
 28 XEQ "21"
 29 RTN
 30 .END.
                 PROGRESS CURVE APPLICATION
 01+LBL "T"
 02 RCL 15
                         81
```

```
03 RCL 31
Ø4 1
05 +
06 YTX
07 1
08 ~
09 RCL 31
10 1
11
12
13 RCL 15
14 RCL 31
15 Y1X
16 1
17 +
18 2
19 /
20 +
21 RCL 15
22 RCL 31
23 1
24
25 Y1X
26 1
27
28 RCL 31
29 *
30 12
31 /
32 +
33 RCL 31
34 2
35 -
36 RCL 31
37
   1
38
39 *
40 RCL 31
41 *
42 RCL 31
43 3
44 -
45 RCL 15
46 X<>Y
47 Y1X
48 1
49 -
50 *
51 720
52 /
53 -
54 RCL 18
55 *
56 RTN
```

```
57 .END.
                RESET EXTENDED MEMORY
01+LBL "R"
02 100
03 STO 00
04 150
05 STO 01
06 RTN
07+LBL "0"
                 LABEL OUTPUT
08 "H="
09 ARCU X
10 AVIEW
11 STOP
 12 RTN
 13 END
                 ADVANCED MATERIAL ADJUSTMENT FACTORS
 01+LBL "AM"
 02 174
                 SET 174-176 TO 0
 03 STO 99
 04 0
 05 STO IND
99
 96 1
 07 ST+ 99
08 RDN
 09 STO IND
99
 10 1
 11 ST+ 99
 12 RDN
 13 STO IND
99
 14 XEQ 14
 15 XEQ 19
 16 XEQ 19
 17 XEQ 19
 18 XEQ 15
                  ENTER AM TABLE VALUES
 19 .99
 20 XEQ 13
 21 1.75
 22 XEQ 13
 23 .85
 24 XEQ 13
 25 .75
 26 XEQ 13
 27 1.24
 28 XEQ 13
 29 1.98
 30 XEQ 13
 31 1.53
 32 XEQ 13
 33 1.38
  34 XEQ 13
  35 1.73
                           83
```

							===		=;=::					4
	AD-A123 045		WRIG	THE UTILITY OF HANDHELD PROGRAMMABLE CALCULATORS IN AIRCRAFT LIFE CYCLE C. (U) AIR FORCE INST OF TECH WRIGHT-PATTERSON AFB OH SCHOOL OF SYST. D P BROOKS SEP 82 AFIT-LSSR-41-82 F/G 1/O NL										
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MICROCOPY RESOLUTION TEST CHART NATIONAL BUREAU OF STANDARDS 1963 A

```
36 XEQ 13
37 1.73
38 XEQ 13
39 2.65
40 XEQ 13
41 .79
42 XEQ 13
43 2.13
44 XEQ 13
45 3.02
46 XEQ 13
47 11.45
48 XEQ 13
49 .82
50 XEQ 13
51 1.72
52 XEQ 13
53 .95
54 XEQ 13
55 .86
56 XEQ 13
57 1.25
58 XEQ 13
59 2.1
60 XEQ 13
61 1.6
62 XEQ 13
63 1.38
64 XEQ 13
65 1.73
66 XEQ 13
67 1.73
68 XEQ 13
69 2.48
70 XEQ 13
71 .87
72 XEQ 13
73 2.44
74 XEQ 13
75 3.45
76 XEQ 13
77 13.1
78 XEQ 13
79 1.37
80 XEQ 13
81 1.64
82 XEQ 13
83 .95
84 XEQ 13
85 .89
86 XEQ 13
87 1.27
88 XEQ 13
89 1.74
```

```
90 XEQ 13
91 1.41
92 XEQ 13
93 1.38
94 XEQ 13
95 1.73
96 XEQ 13
 97 1.73
 98 XEQ 13
 99 2.64
100 XEQ-13
101 .8
102 XEQ 13
103 2.18
104 XEQ 13
105 3.09
106 XEQ 13
107 11.73
108 XEQ 13
109 XEQ 06
110 XEQ 07
    XEO 08
111
112
    XEQ 18
                 STORE ALPHA PROMPTS
113
    .. M ..
114 XEQ" 09
    "F"
115
116 XEQ 09
    "N"
117
118 XEQ 09
119 "T"
120 XEQ 99
    "TI"
121
122 XEQ 10
123 "S"
124 XEQ 10
125
    " G "
126 XEQ 10
127
    "GR"
128 XEQ 10
129 "B"
130 XEQ 10
131 XEQ 06
                 VIEW STRUCTURE PROMPTS
132+LBL 01
133 XEQ 05
134 XEQ 07
135 CLA
136 ARCL IND
 00
137 AVIEW
138 PSE
139 PSE
140 XEQ 11
                  INPUT MATERIAL %
141+LBL 02
142 CLA
                          85
```

```
143 ARCL IND
  01
 144 "-%=?"
 145 PROMPT
 146 STO IND
 02
 147 XEQ 12
 148 XEQ 03
 149 DSE 03
                  MATERIALS / STRUCTURE LOOP
 150 GTO 02
151 DSE 04
                  STRUCTURE LOOP
152 GTO 01
153 XEQ 05
154 XEQ 18
155 XEQ 15
156 XEQ 08
157 15.00001
158 STO 07
159 3.00001
160 STO 08
161 XEQ 14
162+LBL 04
                 % * TABLE VALUES
163 RCL IND
95
164 RCL IND
02
165 *
166 ST+ IND
96
167 XEQ 03
168 DSE 03
                 MATERIALS / STRUCTURE LOOP
169 GTO 04
170 5
171 ST- 02
172 XEQ 05
173 1
174 ST+ 06
175 DSE 08
                 NACELLE REPEAT
176 GTO 04
177
178 ST- 06
179 5
180 ST+ 02
181 DSE 04
                 STRUCTURE LOOP
182 GTO 04
183 GTO 16
184+LBL 03
                 WORKING LABELS
185 1
186 ST+ 02
187 ST+ 05
188 RTN
189+LBL 05
190 5.00001
191 STO 03
```

```
192 RTN
193+LBL 06
194 100
·195 STO 00
196 RTN
197+LBL 07
198 104
199 STO 01
200 RTN
201+LBL 08
202 109_
203 STO 02
204 RTH
205+LBL 09
206 ASTO IND
 00
207 1
208 ST+ 00
209 RTN
210+LBL 10
211 ASTO IND
 01
212 1
213 ST+ 01
214 RTN-
215+LBL 11
216 1
217 ST+ 00
218 RTN
219+LBL 12
220 1
221 ST+ 01
222 RTN
223+LBL 13
224 STO IND
05
225 1
226 ST+ 05
227 RTN
228+LBL 14
229 174
230 STO 06
231 RTN
232+LBL
233 129
234 STO 05
235 RTN
236+LBL 17
237 1
238 ST+ 06
239 RTN
240+LBL 18
241 4.00001
242 STO 04
```

```
243 RTN
244+LBL 19
245 0
246 STO IND
06
247 XEQ 17
248 RTN
                 VIEW OUTPUT
249+LBL 16
250 XEQ 14
251 RCL IND
                 STORE 174-176 IN 40-42
96
252 ST0 40
253 STOP
254 XEQ 17
255 RCL IND
06
256 ST0 41
257 STOP
258 XEQ 17
259 RCL IND
Ø6
260 STO 42
261 "AM"
262 PCLPS
263 END.
 01+LBL "DA"
                 PERMANENT DATA INPUT
 02 99
 03 STO 35
                 STORE IN REGISTERS 99-35
 04 CLA
 05 "AL"
 06 XEQ 01
 07 "AT"
 08 XEQ 01
 09 "AVIW"
 10 XEQ 01
 11 "AVW"
 12 XEQ 01
 13 "ATBO"
 14 XEQ 01
 15 "B/H"
 16 XEO 01
 18 XEQ 01
 19 "CFA"
 20 XEQ 01
 21 "CV"
 22 XEQ 01
 23 "EPR"
 24 XEQ 01
 25 "FFY"
 26 XEQ 01
   "FD"
 27
 28 XEQ 01
                          88
 29 "FV"
```

```
30 XEQ 01
31 "FLVA"
32 XEQ 01
33
   "H/M"
34 XEQ 01
35
   "IFLW"
36 XEQ 01
37
   "LW"
38 XEQ 01
39 "L+S"
40 XEQ 01
41
   " MM "
42 XEQ 01
43 "MQT"
44 XEQ 01
  "≠ACT"
45
46 XEQ 01
47
  "≠APU"
48 XEQ 01
49 "≠C/A"
50 XEQ 01
51
   "≠CLS"
52 XEQ 01
53
  "NOENG"
54
  "≠EN"
55 XEQ 01
56
   "≠EX"
57 XEQ 01
  "≠G+S"
58
59 XEQ 01
60 "≠HS"
61 XEQ 01
62 "≠IT"
63 XEQ 01
64 "≠S"
65 XEQ 01
66 "≠W"
67 XEQ 01
68 "ULF"
69 XEQ 01
70 "≠P"
71 XEQ 01
72
   "RMFG"
73 XEQ 01
74
  "SS"
75 XEQ 01
  "TFF"
76
77 XEQ 01
  "TGWC"
78
79 XEQ 01
80
  "TGWM"
81 XEQ 01
   "≠PSN"
82
83 XEQ 01
84 "TAVSS"
```

```
85 XEQ 01
    "TT"
86
87 XEQ 01
88 "TKA"
89 XEQ 01
 90 "TWA"
 91 XEQ 01
 92 "UR"
 93 XEQ 01
 94 "WN"
 95 XEQ 01
 96 2
 97 ST- 35
 98 "≠A"
 99 XEQ 01
100 7
101 ST- 35
102 "FH/A"
103 XEQ 01
104 "LC"
105 XEQ 01
106
107 ST~ 35
108 "INF"
109 PROMPT
110 STO 35
    "DA"
111
112 PCLPS
113+LBL 01
                 LABEL INPUT REQUESTS
114 "H?"
115 PROMPT
116 STO IND
35
117 1
118 ST- 35
119 RTN
120 .END.
 01+LBL "UAF
                  INPUT DATA FOR FIRST PRODUCTION
            D "
                  SUBPROGRAM
 02 189
 03 PSIZE
                  SET AVAILABLE STORAGE REGISTERS
 04 "L1"
                  RECALL REQUIRED WORKING LABELS
 05 GETSUB
 06 XEQ "R"
                  STORE DATA
 07 1.162
 08 XEQ "15"
 09 -.596
 10 XEQ "15"
 11
    .803
 12 XEQ "15"
 13 .65339
 14 XEQ "15"
 15 "WA"
 16 XEQ "16"
```

```
17 "WT/C"
 18 XEQ "16"
 19 RCL 68
 20 XEQ "18"
 21
    "KFD"
 22 XEQ "16"
 23
   1.111
 24
   XEQ "15"
 25
    .777
 26 XEQ "15"
    1.9499
 27
 28 XEQ "15"
 29 "FWA"
 30 XEQ "16"
   RCL 88
 31
 32 XEQ "18"
    .479
 33
 34 XEQ "15"
 35
    .563
 36 XEQ "15"
 37 310.51
 38 XEQ "15"
 39 "TA"
 40 XEQ "16"
    "#T"
 41
 42 XEQ "16"
 43
    1.083
   XEQ "15"
 44
 45
   10.616
    XEQ "15"
 46
    "NWA"
 47
 48 XEQ "16"
 49 1.058
 50 XEQ "15"
 51
    5.8247 E
-05
 52
    XEQ "15"
    RCL 57
XEQ "18"
 53
 54
 55
    .489
 56 XEQ "15"
    .736
 57
 58 XEQ "15"
 59 4.046
 60 XEQ "15"
 61 1.486 E-
05
 62 XEQ "15"
 63 RCL 70
 64 XEQ "18"
 65 RCL 87
 66 XEQ "18"
   "TPS"
 67
68 XEQ "16"
```

```
69 .319
 70 XEQ "15"
    .649
 71
 72 XEQ "15"
 73
    . 94
 74 XEQ "15"
 75 4.0108 E
-02
 76 XEQ "15"
 77 1.21 E-0
 78 XEQ "15"
 79 RCL 79
 80 XEQ "18"
 81 RCL 81
 82 XEQ "18"
 83 RCL 98
 84 XEQ "18"
    "SF"
 85
 86 XEQ "16"
 87 RCL 63
 88 XEQ "18"
 89 .292
 90 XEQ "15"
 91 1.336
 92 XEQ "15"
 93 1.1635 E
-04
 94 XEQ "15"
 95
   RCL 63
 96 XEQ "18"
   RCL 65
 97
 98 XEQ "18"
 99 .827
100 XEQ "15"
101 1.569
102 XEQ "15"
103 -1.286
104 XEQ "15"
105 1.2567 E
-05
106 XEQ "15"
    "MT"
107
108 XEQ "16"
109 STO 37
110 "TPEN"
111 XEQ "16"
112 RCL 98
113 XEQ "18"
114 1.27
115 XEQ "15"
    .227
116
117 XEQ "15"
118 2.2555 E
```

```
-04
119 XEQ "15"
120 RCL 94
121 XEQ "18"
122 RCL 81
    XEQ "18"
123
    . 55
124
125 XEQ "15"
126 1.312
127 XEQ "15"
128 .496
129 XEQ "15"
130 -2.45
131 XEQ "15"
132 3.312 E-
95
133 XEQ "15"
134 RCL 58
135 XEQ "18"
136 RCL 82
    XEQ "18"
137
138 "CSB"
139 XEQ "16"
140 RCL 98
141 XEQ-"18"
142 1.128
143 XEQ "15"
144 2.4574 E
-03
145 XEQ "15"
146 RCL 72
    XEQ "18"
147
    "ANFT"
148
149 XEQ "16"
150 .782
151 XEQ "15"
    . 233
152
153 XEQ "15"
154 -2.304
155 XEQ "15"
156 2.4738 E
-05
157
    XEQ "15"
158 RCL 84
159 XEQ "18"
160 RCL 71
    XEQ "18"
161
162 RCL 98
163 XEQ "18"
164 1.027
165 XEQ "15"
166 1.3729 E
-82
167 XEQ "15"
```

```
168 RCL 73
169 XEQ "18"
170 .615
171 XEQ "15"
172 1.951 E-
94
173 XEQ "15"
174 RCL 93
175 XEQ "18"
176 .513
177 XEQ "15"
178 3.1535 E
-02
179 XEQ "15"
180 RCL 88
181 XEQ "18"
182 "UAFD"
                  CLEAR PROGRAM
183 PCLPS
184 .END.
 01+LBL "UAF
                  EXECUTE FIRST SUBPROGRAM
 02 XEQ "R"
                  GET WORKING LABELS
 03 "L2"
 04 GETSUB
 95
    "L3"
 06 GETSUB
 07
     "L4"
 08 GETSUB
 09 "L6"
 10 GETSUB
                  IDENTIFY AIRCRAFT TYPE
 11 "FTR?"
 12 PROMPT
 13 ASTO Y
 14 "Y"
 15 ASTO X
 16 X=Y?
     SF 01
 17
    "ATK?"
 18
 19 PROMPT
 20 ASTO Y
 21
    " Y "
 22 ASTO 4
 23 X=Y?
 24 XEQ "36"
 25 "C/T?"
 26 PROMPT
 27 ASTO Y
 28 "Y"
 29 ASTO X
                  UPC
 30 X=Y?
                  STRUCTURE
 31 SF 02
                    WING MH
 32 XEQ "7"
  33 RCL IND
            91
```

```
34 *
35 STO 30
36 XEQ "17"
37 XEQ "9"
                  FUSELAGE MH
38 STO 02
39 XEQ "9"
                  TAIL MH
40 STO 03
41 XEQ "10"
                  NACELLE MH
42 STO 04
43 RCL 30
44 RCL 02
   RCL 03
45
   XEQ "34"
46
   STO 54
47
                STRUCTURE MH
48 RCL 30
                CONVERT TO CURRENT $ (RATEMFG *)
49 RCL 66
50 ×
51 STO 30
52 RCL 02
53 RCL 66
54
55 STO 02
56 RCL 03
  RCL 66
57
58
59 STO 03
60 RCL 04
61 RCL 66
62 *
63 STO 04
64 RCL 30
65 RCL 02
66 RCL 03
67 XEQ "34"
68 1 E-06
69 *
70 STO 20
                CUR $ M. STRUCTURE
71 XEQ "10"
                RAW MATERIAL
72 STO 21
73 XEQ "7"
                CREW SYSTEM
74 STO 05
75 XEQ "7"
                FLIGHT CONTROLS
76 RCL IND
          01
   RCL IND
          00
78 *
79 XEQ "8"
80 RCL IND
          01
81
82 XEQ "17"
83 +
84 STO 06
```

```
85 XEQ "9"
                  LANDING GEAR
 86 STO 07
 87 XEQ "7"
                  ENGINE INSTALLATION
 88 STO 63
 89 XEQ "9"
                  ENVIRONMENTAL CONTROL SYSTEM
 90 STO 09
 91 XEQ "11"
                  ELECTRICAL
 92 STO 10
 93 XEQ "10"
                  HYDRAULIC
 94
 95 RCL -IND
            01
 96 -
 97 XEQ "17"
 98 .75
 99 *
100 1
101 +
102 *
103 STO 11
104 XEQ "7"
                  FUEL
105 STO 12
106 XEQ "10"
                  ARMAMENT
107 STO 13
108 XEQ "10"
                  CARGO HANDLING
109 STO 14
110 STO 32
111 RCL 05
112 RCL 07
113 XEQ "35"
114 RCL 06
115 RCL 08
116 RCL 09
117 XEQ "34"
118 RCL 10
119 RCL 11
120 RCL 12
121 XEQ "34"
122 RCL 13
                  SUMMATION SUBSYSTEMS
123 +
124 "SUBIF?"
                 INFLATION FACTOR
125 PROMPT
126
                  CUR $ M. SUBSYSTEMS
127 STO 29
128 RCL 21
129 "RMIF?"
                  RAW MATERIAL INFLATION FACTOR
130 PROMPT
131 *
                  CUR $ M. RAW MATERIAL
132 STO 21
133 +
134 RCL 20
                 CUR $ M. STRUCTURE
135 +
                  CUR $ M. AIRFRAME
136 XEQ "10"
137 *
```

```
138 STO 23
                 FINAL ASSEMBLY
139 "UAFP"
140 PCLPS
                 CLEAR PROGRAM
141 .END.
 Ø1+LBL "AF"
                 SECOND SUBPROGRAM DATA INPUT
 02 "L1"
                 GET WORKING LABEL
 03 GETSUB
 04 XEQ "R"
 05 -.492
                 DATA INPUT
 06 XEQ "15"
 07
    .8647
 08 XEQ "15"
 09 "PDR"
 10 XEQ "16"
 11 STO 16
 12 "REGR"
                 LABOR RATE INPUTS
 13 XEQ "16"
 14 "RFLT"
 15 XEQ "16"
 16 "REN"
 17 XEQ "16"
 18 "RMGT"
 19
    XEQ "16"
 20 "RMFS"
 21 XEQ "16"
 22 "RFBS"
 23 XEQ "16"
 24 "RTDE"
 25 XEQ "16"
 26 "RTFB"
 27 XEQ "16"
 28 -.171
 29 XEQ "15"
    .1505
 30
 31 XEQ "15"
 32 RCL 16
33 XEQ "18"
 34 "RQCL"
 35 XEQ "16"
 36 "AF"
                 CLEAR PROGRAM
 37 PCLPS
 38 .END.
 01+LBL "AFP
                 EXECUTE SECOND SUBPROGRAM
 02 XEQ "R"
                 GET WORKING LABELS
 03 "L2"
 04 GETSUB
 05 "L3"
 06 GETSUB
 07 "L4"
 08 GETSUB
 09 "L7"
 10 GETSUB
 11 RCL 54
```

```
12 RCL 23
13 1 E06
14 *
15 STO 23
                STRMH + \frac{FINASSY\$}{RATEMFG}
16 RCL 66
17
18 +
19 STO 28
20 XEQ "10"
               SUSTAINING MH
21 *
22 STO 22
23 RCL IND
         91
24 .331
25 *
26 XEQ "17"
27 RCL IND
         01
28 .021
29 XEQ "33"
30 RCL IND
31 .085
32 XEQ "33"
33 RCL 22
34 *
               ENGINEERING CUR $
35 STO 24
36 RCL IND
          01
37 .133
38 *
39 XEQ "17"
40 RCL 22
41 *
42 STO 25
               PROGRAM MANAGEMENT CUR $
43 RCL IND
         01
44 .209
45 *
46 XEQ "17"
47 RCL 22
48 *
49 STO 26
                MANUFACTURING SUPPORT CUR $
50 RCL IND
         01
51 .034
52 *
53 XEQ "17"
54 RCL IND
          01
55 .113
56 XEQ "33"
57 RCL IND
          01
```

```
58 .074
59 XEQ "33"
60 RCL 22
61 *
62 STO 27
                  TOOLING CUR $
63 RCL 26
64 RCL 25
65 RCL 24
66 XEQ "34"
67 STO 22
                  CUR $ SUSTAINING
68 XEQ 55
69 RCL 20
                  ADVANCED MATERIAL FACTOR
70 1 E06
71 *
72
73 STO 20
                  CUR $ STRUCTURE
74 XEQ 56
                  ADVANCED MATERIAL FACTOR
75 RCL 22
76 *
   STO 22
                  CUR $ SUSTAINING
78 XEQ 57
79 RCL 21
                  ADVANCED MATERIAL FACTOR
80 1 E06
81
82 *
                  CUR $ RAW MATERIALS
83 STO 21
84 "$APU?"
85 PROMPT
                  INPUT APU COSTS
86 STO 15
87 STO 33
88 XEQ "10"
                  QUALITY CONTROL MH
89 RCL 28
90 *
91 STO 25
 92 RCL IND
            01
93 *
 94 XEQ "17"
                  CUR $ QUALITY CONTROL
95 STO 25
 96 RCL 20
 97 RCL 21
 98 RCL 22
 99 XEQ "35"
100 STO 53
                  UPC AIRFRAME
101
102 RCL 23
103 RCL 29
    1 E06
104
105
106 XEQ "35"
    STO 02
107
108 RCL 53
109 100
110 "LR AF?"
```

```
111 PROMPT
112 LN
113 2
114 LN
115 /
116 YTX
117 /
118 STO 53
                 1ST AIRFRAME UPC
119 RCL 02
120 RCL 23
121 RCL 29
122 1 E06
123 *
124 XEQ "35"
125 STO 24
126 "AFP"
                 CLEAR PROGRAM
127 PCLPS
                 WORKING LABELS FOR SUBPROGRAM
128+LBL 55
129 1
130 RCL 40
131 XEQ 58
132 RTN
133+LBL 56
134 1
135 RCL 41
136 XEQ 58
137 RTN
138+LBL 57
139 1
140 RCL 42
141 XEQ 58
142 RTN
143+LBL 58
144 X=0?
145 RDN
146 RTN
147 .END.
 01+LBL "UAV
                 EXECUTE THIRD SUBPROGRAM
 02 "L1"
                 GET WORKING LABELS
 03 GETSUB
 04 "L3"
 05 GETSUB
 06 100
 07 STO 01
 08 "ENTWR"
                INPUT DATA
 09 XEQ "16"
 10 "TIT"
 11 XEQ "16"
 12 "MQT"
                         100
```

```
13 XEQ "16"
14 "EPR"
15 XEQ "16"
16 "SLM"
17 XEQ "16"
18 100
19 STO 01
20 RCL 89
                FIGHTER AVIONICS UPC
21
   . 9
22 Y1X
23 RCL_96
24 1.09
25 Y1X
26 *
27 9.3797
28 *
29 "AVIF?"
30 PROMPT
31 STO 35
32 *
33 150
34 "AVLR?"
35 PROMPT
36 STO 49
37 XEQ-58
38 STO 48
                1ST UNIT FIGHTER AVIONICS UPC
39 RCL 89
40 .97
41 Y1X
42 RCL 96
43 *
44 11.34
45 *
46 RCL 35
47
48 150
49 RCL 49
50 XEQ 58
51 STO 51
                1ST UNIT ATTACK AVIONICS UPC
52 RCL 89
53 2.34
54 Y1X
55 RCL 96
56 1.35
57 Y1X
58 *
59 1.3449 E
         -03
60 *
61 RCL 35
62 *
63 150
64 RCL 49
65 XEQ 58
```

```
66 STO 50 1ST UNIT CARGO AVIONICS UPC
 67 RCL IND
           01
 68 LN
 69 8.86
 70 *
 71 XEQ "17"
 72 RCL IND
           01
 73 LN
 74 34.56
 75 ×
 76 XEQ "17"
 77 +
 78 RCL IND
          01
 79 XEQ "17"
 80 -
 81 218.7
 82 -
                DELTA TECHNOLOGY TIME
 83 STO 38
 84 RCL IND
           01
 85 STO 02
 86 .7
 87
    *
 88 XEQ "17"
 89 RCL IND
         91
 90 X12
 91 *
 92 1
 93 -
 94 RCL 02
 95 +
 96 2116
                 PRESS
 97 *
 98 .647
 99 Y1X
100 XEQ "17"
101 STO 02
102 RCL 37
103 .473
104 YTX
105 1.96
106 RCL 38
107 Y1X
108 *
109 RCL 02
110 *
111 5.7363
                 ENGINE $ M.
112 *
113 1000
114 "ENLR"
```

```
115 PROMPT
116 XEQ 58
117 STO 49
                 1ST ENGINE $ M.
118 "UAV"
                 CLEAR PROGRAM
119 PCLPS
                 SUBPROGRAM WORKING LABELS
120+LBL 58
121 LN
122 2
123 LN
124 /
125 Y1X
126 /
127 RTN
128 .END.
 01+LBL "RDD
                 RDT&E DATA INPUT
 02 XEQ "R"
 03 "L1"
                 GET WORKING LABEL
 04 GETSUB
 05 RCL 57
                 INPUT DATA
 06 XEQ "18"
 07 RCL 67
 08 XEQ "18"
 09 RCL 68
 10 XEQ "18"
 11 RCL 81
 12 XEQ "18"
 13 RCL 62
 14 XEQ "18"
 15 1.259
 16 XEQ "15"
 17 .127
 18 XEQ "15"
 19 1.722
 20 XEQ "15"
 21 .399
 22 XEQ "15"
 23 4.756
 24 XEQ "15"
 25 1.214
 26 XEQ "15"
 27
    .322
 28 XEQ "15"
 29
    1.22
 30 XEQ "15"
 31 .345
 32 XEQ "15"
 33 7.604
 34 XEQ "15"
 35 1.288
 36 XEQ "15"
```

37 .483

```
38 XEQ "15"
39 1.709
40 XEQ "15"
41
  .516
42 XEQ "15"
43 24.265
44 XEQ "15"
45 .134
46 XEQ "15"
47 1.062
48 XEQ "15"
49
   .416
50 XEQ "15"
   .836
51
52 XEQ "15"
53 91.669
54 XEQ "15"
55 .085
56 XEQ "15"
57 .89
58 XEQ "15"
59 .448
60 XEQ "15"
61
   . 8
62 XEQ "15"
63 672.54
64 XEQ "15"
65 "DT"
66 XEQ "16"
67 "EPR"
68 XEQ "16"
69 "EAF"
70 XEQ "16"
71
   "SLM"
72 XEQ "16"
73 1.124
74 XEQ "15"
75 .341
76 XEQ "15"
  .274
77
78 XEQ "15"
79 1.554
80 XEQ "15"
81 4.492
82 XEQ "15"
83 "RDD"
                CLEAR PROGRAM
84 PCLPS
85 .END.
01+LBL "RDP
                RDT&E EXECUTE FIRST SUBPROGRAM
02 170
                SET STORAGE REGISTER SIZE
03 PSIZE
04 XEQ "R"
                GET WORKING LABELS
05 "L2"
                        104
```

```
06 GETSUB
07 "L3"
08 GETSUB
09 "L8"
10 GETSUB
11 XEQ "11"
12 STO 02
                 TOTAL ENGINEERING LABOR MH
13 4
14 ST- 01
15 XEQ "11"
16 STO 03
                 TOTAL TOOLING LABOR MH
17
18 ST- 01
19 XEQ "11"
20 "AFIF?"
21 PROMPT
22 STO 35
                 AIRFRAME INFLATION FACTOR
23 *
24 STO 04
                 CUR $ TOTAL OTHER DIRECT CHARGES
25 3
26 ST- 01
27 XEQ "11"
28 RCL 35
29 *
30 STO-05
                 CUR $ 1ST AIRFRAME MANUFACTURING MATERIAL
31 4
32 ST- 01
33 XEQ "11"
34 RCL 35
35 *
36 STO 06
                 CUR $ FIRST AIRFRAME LABOR
37 1
38 RCL 42
                 ADVANCED MATERIAL FACTOR
39 X=0?
40 RDN
41 RCL 05
42 *
43 STO 05
44 1
45 RCL 40
46 X=0?
47 RDN
48 RCL 06
49 *
50 STO 06
   "RENGR?"
51
52 PROMPT
53 RCL 02
54
55 STO 02
                 CUR $ ENGINEERING LABOR
56 "RTDE?"
57 PROMPT
58 "RTFB?"
```

59 PROMPT

```
60 +
61 2
62 /
63 RCL 03
64 *
               CUR $ TOOLING LABOR
65 STO 03
66 0
67 STO 21
68 STO 11
69 RCL 05
70 RCL 06
71 +
72 STO 19
                FIRST AIRFRAME
73 "RED LR
        AF?"
74 PROMPT
75 STO 05
76 2
77 /
78 STO 06
79 FS? 01
80 GTO 00
81 5
82 STO 10
                RDT&E AIRFRAME LOOP
83+LBL 06
84 RCL 67
85 X>Y?
86 XEQ 01
87+LBL 02
88 RCL 19
89 RCL 10
90 RCL 06
91 LN
 92 2
 93 LN
 94 /
95 Y1X
 96 *
 97 ST+ 21
 98 1
 99 ST- 10
100 DSE 10
101 GTO 02
102 RCL 11
103 X=0?
104 GTO 04
105 SF 07
106+LBL 03
107 FS? 07
108 XEQ 05
109 RCL 12
```

```
110 RCL 11
111 RCL 05
112 LN
113 2
114 LH
115 /
116 YTX
117 *
118 ST+ 21
119 FS? 07
120 STO-12
121
    1
122 ST- 11
123 CF 07
124 DSE 11
125 GTO 03
126+LBL 04
127 RCL 21
128 STO 19
129 RCL 04
130 +
131 RCL 02
132 RCL 03
133 +
134 +
                 CUR $ TOTAL RDT&E AIRFRAME
135 STO 36
136 FS? 01
137 RCL 48
138 FS? 03
139 RCL 51
140 FS? 02
141 RCL 50
142 STO 50
                 RECALL AVIONICS UPC
143 1 E-06
144
145 STO 10
                 ADJUST FOR INS AND ECM
146 "INS?"
147 PROMPT
148 ASTO Y
149 "N"
150 ASTO X
151 X=Y?
152 GTO 20
153 RCL 10
154
    . 255
155 Y1X
156 RCL 59
    .232
157
158 Y1X
159 *
160 2.718
161 *
162 GTO 21
```

107

```
163+LBL 20
164 RCL 10
165 1.67
166 *
167+LBL 21
168 .387
169 Y†X
170 RCL 67
171 .731
172 Y1X-
173 *
174 6.53
175 *
176 STO 11
177 RCL 77
178 1
179 X=Y?
180 XEQ "32"
181+LBL "HI"
182 RCL 11
183 STO 12
184+LBL" "IH"
185 RCL 11
186 RCL 12
187
188 1 EØ6
189 *
190 STO 39
             RDT&E AVIONICS
191 XEQ "11"
192 1.111
193 RCL 38
194 YTX
195 *
196 STO 13
            FIRST HALF OF ENGINE COSTS
197 .9
198 LN
199 2
200 LN
201
202 STO 31
203 RCL 67
204 RCL 75
205 *
206 STO 17
207 "SPFAC?"
208 PROMPT
209 *
210 STO 16
211 0
212 STO 21
213 "RED LR
```

```
EN?"
214 PROMPT
215 LN
216 2
217 LN
218 /
219 STO 02
220+LBL 10
221 RCL 49
222 1 E-06
223 *
224 RCL 17
225 RCL 02
226 Y1X
227
228 ST+ 21
229 DSE 17
230 GTO 10
231 RCL 21
232 RCL 67
233 RCL 75
234 *
235 /
236 RCL 16
237
238 1.5
239 *
                 SECOND HALF OF ENGINE FORMULA
240 STO 17
241 RCL 13
242 +
243 "ENIF?"
244 PROMPT
245 *
246 1 E06
247 *
248 STO 37
                 CUR $ RDT&E ENGINES
249 "RDP"
250 PCLPS
                 CLEAR PROGRAM
251+LBL 01
                 WORKING LABELS SUBPROGRAM
252 RCL 67
253 RCL 10
254 -
255 STO 11
256 GTO 02
257+LBL 00
258 12
259 STO 10
260 GTO 06
261+LBL 05
262 RCL 19
```

```
263 STO 12
264 RTN
265 .END.
 01+LBL "OUT
                  RDT&E AND PRODUCTION OUTPUT PROGRAM
 02 RCL 52
 03 RCL 67
 04 -
                  # OF PRODUCTION AIRCRAFT
 05 STO 15
06 "L3"
                  GET WORKING LABELS
 07 GETSUB
08 "L4"
09 GETSUB
 10 "T"
 11 GETSUB
12 RCL 36
13 .1
14 *
15 ST+ 36
                  INTEGRATED LOGISTICS SUPPORT
16 RCL 36
17 "AFM"
18 XEQ "0"
                  AIRFRAME RDT&E
19 RCL 39
20 "AV"
21 XEQ "0"
22 RCL 37
23 "EN"
                  AVIONICS RDT&E
24 XEQ "0"
                  ENGINE RDT&E
25 XEQ "35"
26 RCL 36
27 "%GΣA?"
28 PROMPT
29 STO 05
30 *
                  GENERAL AND ADMINISTRATIVE RDT&E
31 PRX
32 STO 06
33 +
34 RCL 05
35 1
36 +
37 RCL 06
38 *
39 "%PR?"
40 PROMPT
41 STO 07
42 *
43 RCL 05
44 /
45 PRX
                  PROFIT RDT&E
46 +
   "RED"
47
48 XEQ "0"
                  TOTAL RDT&E
49 RCL 33
```

```
50 RCL 29
51 1 E06
52 *
53
54 100
55
   "LR SUB"
56 XEQ 56
57
   ST0 31
58 Y1X
59 /
60 STO-18
61 XEQ "T"
62 STO 02
63 "SUB PRD
64 XEQ "0"
                 SUBSYSTEM PRODUCTION
65 RCL 53
   STO 18
66
   "LR AF"
67
68 XEQ 56
69 STO 31
70 XEQ "T"
   STO 03
71
72 "AF PRD"
73 XEQ "0"
                 AIRFRAME PRODUCTION
74 RCL 50
75
   STO 18
    "LR AV"
76
   XEQ 56
77
   STO 31
78
79 XEQ "T"
80 STO 04
    "AV PRD"
81
82 XEQ "0"
                 AVIONICS PRODUCTION
83 RCL 49
84 STO 18
85 RCL 15
86 4
87 *
88 STO 15
89 "LR EN"
90 XEQ 56
91 STO 31
92 XEQ "T"
    STO 08
93
94 "EN PRD"
                 ENGINE PRODUCTION
95 XEQ "0"
 96 RCL 02
 97 RCL 03
 98 RCL 04
 99 RCL 08
100 XEQ "34"
101 RCL 02
102 RCL 03
                          111
```

```
103 +
104 RCL 04
105 2
106 /
107 +
108 RCL 05
109 *
110 STO 06
111 "GΣA"
112 XEQ "0"
                   GENERAL AND ADMINISTRATIVE PRODUCTION
113 +
114 RCL 05
115 1
116 +
117 RCL 06
118 *
119 RCL 07
120 *
121 RCL 05
122 /
123 "PROF"
124 XEQ "0"
                   PROFIT PRODUCTION
125 +
126 "TOT PRD
127 XEQ "0"
                   TOTAL PRODUCTION
128 "OUT"
129 PCLPS
                   CLEAR PROGRAM
130+LBL 56
                   WORKING LABELS SUBPROGRAM
131 "⊢?"
132 PROMPT
133 LN
134 2
135 LN
136 /
137 RTN
138 .END.
                   INITIAL SUPPORT
01+LBL "ISD
                   INPUT DATA FIRST SUBPROGRAM IS
02 190
                   SET STORAGE REGISTER SIZE
03 PSIZE
 04 XEQ "R"
 05 "L1"
                   GET WORKING LABELS
 06 GETSUB
 07 2.083
                   INPUT DATA
 08 XEQ "15"
 09 .704
 10 XEQ "15"
 11 - 2.489
12 XEQ "15"
13 2.906 E-
            03
```

```
14 XEQ "15"
15 RCL 57
16 XEQ "18"
   "≠B"
17
18 XEQ "16"
19 STO 40
20 RCL 98
21 XEQ "18"
22 .691
23 XEQ "15"
24 .923
25 XEQ "15"
26 1.068 E0
27 XEQ "15"
28 RCL 57
29 XEQ "18"
30 RCL 81
31 XEQ "18"
32 1.896
33 XEQ "15"
34 1.92
35 XEQ "15"
36 1.095 E-
        94
37 XEQ "15"
38 RCL 57
39 XEQ "18"
40 RCL 81
41 XEQ "18"
42 1.156
43 XEQ "15"
44
   . 286
45 XEQ "15"
46 .195
47 XEQ "15"
48 RCL 87
49 XEQ "18"
50 RCL 70
51 XEQ "18"
52 .639
53 XEQ "15"
54 1.829
55 XEQ "15"
56 1.364
57 XEQ "15"
58 -1.29
59 XEQ "15"
60 1.205 E-
          06
61 XEQ "15"
62 RCL 87
63 XEQ "18"
64 RCL 88
```

```
65 XEQ "18"
 66 RCL 59
 67 XEQ "18"
 68 RCL 98
69 XEQ "18"
 70 1.196
 71 XEQ "15"
 72 2.684
 73 XEQ "15"
 74 289.89
 75 XEQ "15"
 76 RCL 70
 77 XEQ "18"
 78 RCL 81
 79 XEQ "18"
 80 1.294
 81 XEQ "15"
 82 .723
 83 XEQ "15"
 84 .53
 85 XEQ "15"
 86 RCL 69
 87 XEQ "18"
 88 RCL 63
 89 XEQ "18"
 90 .39
 91 XEQ "15"
 92 2.28
 93 XEQ "15"
 94 2.296
 95 XEQ "15"
 96 76.73
 97 XEQ "15"
 98 RCL 69
 99 XEQ "18"
100 RCL 65
101 XEQ "18"
102 RCL 98
103 XEQ "18"
104 .667
105 XEQ "15"
106 1.112
107 XEQ "15"
108 -2.602
109 XEQ "15"
110 5.399
111 XEQ "15"
112 RCL 69
113 XEQ "18"
114 RCL 64
115 XEQ "18"
116 RCL 98
117 XEQ "18"
118 1.868
```

```
119 XEQ "15"
120 .299
121 XEQ "15"
122 .506
123 XEQ "15"
124 RCL 82
125 XEQ "18"
126 RCL 79
127 XEQ "18"
128 .692
129 XEQ "15"
130 .619
131 XEQ "15"
132 -2.159
133 XEQ "15"
134 1.227 E@
135 XEQ "15"
136 RCL 79
137 XEQ "18"
138 RCL 81
139 XEQ "18"
140 RCL 98
141 XEQ "18"
142
    . 92
143 XEQ "15"
144 1.6
145 XEQ "15"
146 73.374
147 XEQ "15"
148 RCL 79
149 XEQ "18"
150 RCL 81
151 XEQ "18"
 152 -.654
 153 XEQ "15"
 154 .982
155 XEQ "15"
 156 6.966
157 XEQ "15"
 158 2.402 E-
           02
 159 XEQ "15"
 160 RCL 80
 161 XEQ "18"
 162 RCL 49
 163 .4966
 164 *
 165 XEQ "18"
 166 RCL 98
     XEQ "18"
 167
 168 RCL 75
 169 XEQ "18"
 170 1.834
```

```
171 XEQ "15"
172 4.779
173 XEQ "15"
174 -8.759
175 XEQ "15"
176 621.79
177 XEQ "15"
178 RCL 75
179 XEQ "18"
180 RCL 78
181 1
182 +
183 XEQ "18"
184 RCL 98
185 XEQ "18"
186 "ISD"
                   CLEAR PROGRAM
187 PCLPS
188 .END.
                   EXECUTE FIRST SUBPROGRAM
 01+LBL "ISP
 02 XEQ "R"
 03 "L2"
                   GET WORKING LABELS
 04 GETSUB
 05 "L3"
 06 GETSUB
 07 "26"
 08 GETSUB
                   SELECT SQUADRON MULTIPLES BY
 09 FS? 02
 10 XEQ 51
                   TYPE AIRCRAFT
 11 XEQ 52
                   STRUCTURE
 12+LBL 53
 13 XEQ "7"
                   INITIAL AND PIPELINE SPARES
 14 RCL 52
15 STO 30
 16 *
 17 STO 15
                   I&PS STORE
 18 XEQ "9"
                   BASE LEVEL SUPPORT EQUIPMENT
 19 STO 08
 20 XEQ "26"
 21 ST+ 15
                   BLS STORE
 22 XEQ "9"
                   DATA
 23 XEQ "54"
 24 ST+ 15
                   D STORE
 25 XEQ "9"
                   CREW
 26 XEQ "55"
 27 STO 17
                   I&PS
 28 XEQ "11"
 29 STO 08
 30 XEQ "26"
 31 ST+ 17
                   BLS
 32 XEQ "9"
 33 XEQ "54"
                   D
 34 ST+ 17
                           116
```

```
35 XEQ "9"
                 LANDING GEAR
36 XEQ "55"
37 STO 19
                 I&PS
38 XEQ "7"
39 STO 08
       "26"
40 XEQ
                 BLS
41 ST+
       19
        "7"
42 XEQ
        "54"
43 XEQ
44 ST+
       19
        ..9..
45 XEQ
                 FLIGHT CONTROLS
46 XEQ "55"
   STO 21
                 I&PS
47
48 XEQ
       "7"
49 STO 08
50 XEQ "26"
51 ST+ 21
                 BLS
52 XEQ "9"
53 XEQ "54"
54 ST+ 21
55 XEQ "7"
                 ENGINE INSTALLATION
56 RCL IND
          01
57 *
58 XEQ "55"
59 STO 23
                 I&PS
60 XEQ "17"
61 XEQ "7"
62 XEQ "54"
63 ST+ 23
                 D
64 "ISP"
65 PCLPS
                 CLEAR PROGRAM
66+LBL 51
                 WORKING LABELS SUBPROGRAM
67 1.587
68 STO 02
69 2.158
70 STO 03
71 GTO 53
72+LBL 52
73 1.263
74 STO 02
75 1.527
76 STO 03
77 RTN
78 .END.
01+LBL "Y"
                 SECOND SUBPROGRAM DATA
02 XEQ "R"
03 "L1"
                 GET WORKING LABELS
04 GETSUB
05 .106
                 INPUT DATA
06 XEQ "15"
                         117
07 3.932
```

```
08 XEO "15"
09 6.249 E-
          96
10 XEQ "15"
11 RCL 94
12 XEQ "18"
13 RCL 82
14 XEQ "18"
15 .311
16 XEQ "15"
17 1.136
18 XEQ "15"
19 2.96 EØ4
20 XEQ "15"
21 RCL 94
22 XEQ "18"
23 RCL 81
24 XEQ "18"
25 2.482
26 XEQ "15"
27
  1.086
28 XEQ "15"
29 -5.365
30 XEQ "15"
31 2.687 E-
         04
32 XEQ "15"
33 RCL 82
34 XEQ "18"
35 RCL 60
36 XEQ "18"
37 RCL 98
38 XEQ "18"
39 .2
40 XEQ "15"
41 2.251
42 XEQ "15"
43 7.863 E-
         02
44 XEQ "15"
45 RCL 58
46 XEQ "18"
47 RCL 82
48 XEQ "18"
49 .102
50 XEQ "15"
51 .639
52 XEQ "15"
53 4.081 E0
54 XEQ "15"
55 RCL 58
56 XEQ "18"
57 RCL 81
```

```
58 XEQ "18"
 59 .805
 60 XEQ "15"
 61 1.24
 62 XEQ "15"
 63 -3.758
 64 XEQ "15"
 65 2.528
 66 XEQ "15"
 67 RCL 58
 68 XEQ "18"
 69 RCL 60
 70 XEQ "18"
 71 RCL 98
 72 XEQ "18"
 73
    .892
 74 XEQ "15"
 75 1.432
 76 XEQ "15"
 77
   3.566
 78 XEQ "15"
 79 .173
 80 XEQ "15"
 81 RCL 82
 82 XEQ "18"
 83 RCL 72
 84 XEQ "18"
 85 RCL 98
 86 XEQ "18"
 87 1.088
 88 XEQ "15"
 89 .7
 90 XEQ "15"
 91 .107
 92 XEQ "15"
 93 21.654
 94 XEQ "15"
 95 RCL 64
 96 XEQ "18"
 97 RCL 72
 98 XEQ "18"
 99 RCL 82
100 XEQ "18"
101 .723
102 XEQ "15"
103 1.106
104 XEQ "15"
105 1.327
106 XEQ "15"
107
   .378
108 XEQ "15"
109 RCL 82
110 XEQ "18"
111 RCL 72
```

```
112 XEQ "18"
113 RCL 81
114 XEQ "18"
115 .172
116 XEQ "15"
117 1.463
118 XEQ "15"
119 7.615 E-
           95
120 XEQ "15"
121 RCL 71
122 XEQ "18"
123 RCL 84
124 XEQ "18"
125 .962
126 XEQ "15"
127 -5.54
128 XEQ "15"
129 2.057
130 XEQ "15"
131 RCL 87
132 XEQ "18"
133 RCL 98
134 XEQ."18"
135
    .743
136 XEQ "15"
137 .853
138 XEQ "15"
139 2.872 E0
140 XEQ "15"
141 RCL 75
142 XEQ "18"
143 RCL 98
144 XEQ "18"
145 1.502
146 XEQ "15"
147 1.279
148 XEQ "15"
149 .796
150 XEQ "15"
151 RCL 73
152 XEQ "18"
153 RCL 82
154 XEQ "18"
155 2.411
156 XEQ "15"
157 1.182
158 XEQ "15"
159 9.511 E-
           98
160 XEQ "15"
161 RCL 62
162 XEQ "18"
```

```
163 RCL 73
164 XEQ "18"
165 1.432
166 XEQ "15"
167 .305
168 XEQ "15"
169 9.464 E-
           05
170 XEQ "15"
171 RCL 62
172 XEQ "18"
173 RCL 73
174 XEQ "18"
                  CLEAR PROGRAM
175 "Y"
176 PCLPS
177 .END.
 01+LBL "YP"
                  EXECUTE SECOND SUBPROGRAM
 02 XEQ "R"
 03 "L2"
                  GET WORKING LABELS .
 04 GETSUB
 05 "26"
 06 GETSUB
 07 XEQ "9"
                  ENVIRONMENTAL CONTROL SYSTEM
 08 XEQ 55
 Ø9
    STO 25
                  I&PS
 10 XEQ "9"
 11 STO 08
 12 XEQ "26"
 13 ST+ 25
                  BLS
 14 XEQ "7"
 15 XEQ 54
 16 ST+ 25
                  D
 17 XEQ "9"
                  ELECTRICAL
 18 XEQ 55
 19 STO 26
                  I&PS
 20 XEQ "9"
 21 STO 08
 22 XEQ "26"
 23 ST+ 26
                  BLS
 24 XEQ "7"
 25 XEQ 54
 26 ST+ 26
 27 XEQ "7"
                  HYDRAULIC
 28 XEQ 55
 29 STO 27
                  I&PS
 30 XEQ "7"
 31 STO 08
 32 XEQ "26"
 33 ST+ 27
                  Bī.
 34 XEQ "7"
    XEQ 54
 35
         27
 36 ST+
    XEQ
        ..9.
 37
                  FUEL
 38 XEQ 55
                          121
```

```
39 STO 29
                  I&PS
40 XEQ "9"
41 XEQ 54
42
    ST+
         29
                  D
43 XEQ
        .. 9 ..
44
   ST0 08
45 XEQ
        "26"
46 ST+ 29
                  BLS
47 XEQ
        ...9..
                  ARMAMENT
48 XEQ 55
49 STO 31
                  I&PS
50 XEQ
        .. 9 ..
51
    ST0 08
52 XEQ "26"
53 ST+
        31
                  BLS
        ..9.
54 XEQ
55 XEQ 54
56 ST+ 31
57 RCL 32
                  CARGO HANDLING
58 1 E06
59 *
60 STO 45
                 RECALL UPC
61
   .025
62 *
63 XEQ "55"
64 STO 32
65 RCL 45
                  I&PS
66
   .02
67
68 STO 08
69 XEQ "26"
70 ST+ 32
                 BLS
71 RCL 45
72
   .01
73 *
74 XEQ "54"
75 ST+ 32
                 D
76 RCL 33
77 STO 45
                 APU
   .06
78
79
   *
80 XEQ "55"
81 STO 33
                 I&PS
82 RCL 45
   .01
83
84
85 STO 08
86 XEQ "26"
   ST+ 33
87
                 BLS
88 RCL 45
89
   .01
90 *
91 XEQ "54"
92 ST+ 33
                 D
                         122
```

```
93 "YP"
 94 PCLPS
                 CLEAR PROGRAM
                 WORKING LABELS SUBPROGRAM
 95+LBL 54
 96 1000
 97 *
 98 RTN
 99+LBL 55
100 RCL 30
101 *
102 RTN
103 .END.
 01+LBL "AV"
                 THIRD SUBPROGRAM DATA
 02 XEQ "R"
 03 "L1"
                 GET WORKING LABEL
 04 GETSUB
 05 2
                 INPUT DATA
 06 XEQ "15"
 07 2
 08 XEQ "15"
 09 -.86
 10 XEQ "15"
 11 56.414
 12 XEQ "15"
 13 RCL 96
 14 XEQ "18"
 15 RCL 97
 16 XEQ "18"
 17 RCL 98
 18 XEQ "18"
 19 1.491
 20 XEQ "15"
 21 .87
 22 XEQ "15"
 23 1.509
 24 XEQ "15"
 25 1.044 E-
           03
 26 XEQ "15"
 27 RCL 96
 28 XEQ "18"
 29 "≠DAVS"
 30 XEQ "16"
 31 RCL 64
 32 XEQ "18"
 33 2.06
34 XEQ "15"
 35 -2.353
 36 XEQ "15"
 37 1.538 E-
           03
 38 XEQ "15"
 39 RCL 96
                         123
```

```
40 XEO "18"
41 RCL 98
42 XEQ "18"
43 .755
44 XEQ "15"
45 -.429
46 XEQ "15"
47 .384
48 XEQ "15"
49 5.278 E0
50 XEQ "15"
  "ENTUR"
51
52 XEQ "16"
53 RCL 95
54 XEQ "18"
55 RCL 90
56 XEQ "18"
57 1.477
58 XEQ "15"
59 5.619
60 XEQ "15"
61 -.8217
62 XEQ "15"
63 2.268 E-
          17
64 XEQ "15"
65 RCL 81
66 XEQ "18"
67 "TIT"
68 XEQ "16"
69 RCL 98
70 XEQ "18"
71 2.002
72 XEQ "15"
73 3.425
74 XEQ "15"
75 2.034 E-
          99
76 XEQ "15"
77 RCL 63
78 XEQ "18"
79 RCL 88
80 XEQ "18"
81 "AV"
                CLEAR PROGRAM
82 PCLPS
83 .END.
01+LBL "AYP
                EXECUTE THIRD SUBPROGRAM
                SET STORAGE REGISTER SIZE
02 180
03 PSIZE
04 XEQ "R"
05 "L2"
                GET WORKING LABELS
06 GETSUB
                        124
```

ت

```
07 "26"
08 GETSUB
09 "L4"
10 GETSUB
                AVIONICS
11 XEQ "12"
12 XEQ "12"
13 +
14 .586
15 Y1X
16 XEQ "13"
17 XEQ "14"
18 XEQ 55
19 STO 46
                I&PS
20 XEQ "7"
21 STO 08
22 XEQ "26"
23 ST+ 46
                BLS
24 XEQ "9"
25 XEQ 54
                D
26 ST+ 46
27 RCL 30
                ENGINE
28 RCL 75
                # OF PRODUCTION AIRCRAFT ENGINES
29 *
30 RCL 49
31 .4966
32 *
                FIRST ENGINE COST
33 .25
34 *
35 *
36 STO 45
                I&PS
37 XEQ "7"
38 RCL 75
39 *
40 STO 08
41 XEQ "26"
42 ST+ 45
                BLS
43 XEQ "?"
44 XEQ 54
45 ST+ 45
46 XEQ "9"
                INITIAL TRAINING
47 RCL 97
48 1000
49 /
50 1.712
   YTX
51
52
53 XEQ 54
54 FS? 01
55 GT0 d
56 2.5
                CARGO MULTIPLE
57 *
58+LBL d
59 STO 35
                IT
                         125
```

```
IF CARGO SKIP
 60 FS? 02
 61 GTO e
 62+LBL "SSE
                  SPECIAL SUPPORT EQUIPMENT
 63 RCL 82
 64 1.349
 65 Y1X
 66 998.18
 67 *
 68 RCL 52
 69 RCL 67
 70
    "≠A/S"
 71
 72 PROMPT
 73 /
 74 *
 75 STO 36
                  SSE
 76+LBL €
 77 FS? 01
                  ZERO UNUSED REGISTERS BY AIRCRAFT TYPE
 78 XEQ 56
 79 FS? 02
 80 XEQ_57
 81 "IS"
                  INITIAL SUPPORT OUTPUT
 82 PRA
 83 "STR"
 84 RCL 15
 85 XEQ "0"
                  STRUCTURE
 86 "CR"
 87 RCL 17
 88 ST+ 15
 89 XEQ "0"
                  CREW
 90 "LG"
 91 RCL 19
 92 ST+ 15
 93 XEQ "0"
                  LANDING GEAR
 94 "FC"
 95 RCL 21
 96 ST+ 15
 97 XEQ "0"
                  FLIGHT CONTROLS
 98 "EI"
 99 RCL 23
100 ST+ 15
101 XEQ "0"
                  ENGINE INSTALLATION
102 "ECS"
103 RCL 25
104 ST+ 15
105 XEQ "0"
                  ENVIRONMENTAL CONTROL SYSTEM
106 "EL"
107 RCL 26
108 ST+ 15
109 XEQ "0"
                  ELECTRICAL
110 "HYD"
                           126
```

```
111 RCL 27
112 ST+ 15
113 XEQ "O"
                    HYDRAULIC
114 "FUEL"
115 RCL 29
116 ST+ 15
117 XEQ "0"
                    FUEL
    "CH"
118
119 RCL 32
120 ST+ 15
121 XEQ "0"
                    CARGO HANDLING
122 "ARM"
123 RCL 31
124 ST+ 15
125 XEQ "0"
                    ARMAMENT
126 "APU"
127 RCL 33
128 ST+ 15
129 XEQ "0"
                    APU
130 "%GEA?"
131 PROMPT
132 STO 02
133 RCL 15
134 RCL 46
135 +
136 *
137 STO 03
138 ST+ 15
139 "GEA"
140 XEQ "0"
                    GENERAL AND ADMINISTRATIVE
141 RCL 02
142 1
143 +
144 RCL 03
145 *
146 "%PROF?"
147 PROMPT
148 *
149 RCL 02
150 /
151 ST+ 15
152 "PROF"
153 XEQ "0"
                    PROFIT
154 "SSE"
155 RCL 36
156 ST+ 15
157 XEQ "0"
                    SPECIAL SUPPORT EQUIPMENT
158 "IT"
159 RCL 35
160 ST+ 15
161 XEQ "0"
                    INITIAL TRAINING
162 "EN"
163 RCL 45
164 ST+ 15
                             127
```

```
165 XEQ "0"
                   ENGINE
166 "AV"
167 RCL 46
168 ST+ 15
169 XEQ "0"
                   AVIONICS
170 "TOT IS"
171 RCL 15
172 XEQ "0"
173 "AVP"
                   TOTAL INITIAL SPARES
174 PCLPS
                   CLEAR PROGRAM
175+LBL 54
                   WORKING LABELS SUBPROGRAM
176 1000
177 *
178 RTN
179+LBL 55
180 RCL 30
181 *
182 RTN
183+LBL 56
184 0
185 STO-32
186 STO 33
187 RTN
188+LBL 57
189 0
190 STO 31
191 STO 36
192 RTN
193 .END.
```

01+LBL "OSD 02 XEQ "R" 03 "L1" **04 GETSUB** 05 RCL 74 06 XEQ "18" 07 1.691 08 XEQ "15" **09 RCL 92** 10 XEQ "18" 11 8.966 E-02 12 XEQ "15" 13 RCL 56 14 XEQ "18" 15 2.339 E-02 16 XEQ "15" 17 14.421 18 XEQ "15" 19 RCL 76 20 XEQ "18" 21 6.425 E-02 22 XEQ "15" 23 "MLD" 24 XEQ "16" 25 STO 03 26 .613 E-0 27 XEQ "15" 28 1.956 29 XEQ "15" 30 RCL 74 31 XEQ "18" 32 .401 33 XEQ "15" 34 RCL 85 35 XEQ "18" 36 4.648 37 XEQ "15" 38 RCL 55 39 XEQ "18" 40 .148 41 XEQ "15" 42 -.856 43 XEQ "15" 44 RCL 91 45 XEQ "18" 46 1.505 E-03 47 XEQ "15"

48 "CSW"

49 XEO "16"

CARGO OPERATIONS AND SUPPORT FIRST SUBPROGRAM DATA

GET WORKING LABELS

INPUT DATA

```
50 XEQ "18"
51 2.915 E-
          03
52 XEQ "15"
53 24.28
54 XEQ "15"
55 RCL 56
56 XEQ "18"
57 .367 E-0
58 XEQ - 15"
59 4.286 E-
          04
60 XEQ "15"
   .419
61
   XEQ "15"
62
   "≠PCP"
63
64 XEQ "16"
65 RCL 61
66 XEQ "18"
67 RCL 85
68 XEQ "18"
69 3.523
70 XEQ "15"
71 1.927
72 XEQ "15"
73 -8.698
74 XEQ "15"
75 4.329 E~
          02
76 XEQ "15"
77 RCL 69
78 XEQ "18"
79 2.096
80 XEQ "15"
   "MYSQ"
81
82 XEQ "16"
83 2.357 E~
          09
84 XEQ "15"
85 RCL 56
86 XEQ "18"
87 2.356 E~
          02
88 XEQ "15"
89 10.917
90 XEQ "15"
91 RCL 83
92 1 E-03
93 *
94 RCL 69
95 /
96 XEQ "18"
 97 RCL 56
 98 XEQ "18"
```

```
99 2.31
100 XEQ "15"
101 -1.32
102 XEQ "15"
103 22.931
104 XEQ "15"
105 RCL 83
106 1 E-03
107
108 RCL 69
109 /
110 XEQ "18"
111 RCL 03
112 1 E-03
113 *
114 XEQ "18"
   "≠LGB"
115
116 XEQ "16"
117
   1.989
118 XEQ "15"
    -2.274
119
120 XEQ "15"
    .348
121
122 XEQ "15"
    . 131
123
    XEQ "15"
124
    RCL 99
125
126 XEQ "18"
    .133
127
128 XEQ "15"
129 RCL 56
130 XEQ "18"
131 6.41 E-0
132 XEQ "15"
133 3.469
134 XEQ "15"
135 RCL 76
136 XEQ "18"
137 .974 E-0
138 XEQ "15"
139 RCL 85
140 XEQ "18"
    .094
141
142 XEQ "15"
    .28
143
144 XEQ "15"
145 RCL 62
146 1 E-03
147
148 XEQ "18"
149 "MAL"
150 PROMPT
151 1 E-03
```

```
152 *
153 XEQ "18"
    RCL 56
154
155 XEQ "18"
156
    .239
    XEQ "15"
157
158 1.756
159 XEQ "15"
160 -.515
161 XEQ "15"
162 2.898 E-
           03
163 XEQ "15"
164 "OSD"
                 CLEAR PROGRAM
165 PCLPS
166 .END.
                 EXECUTE FIRST SUBPROGRAM
01+LBL "OSP
02 XEQ "R"
03 "L2"
                 GET WORKING LABELS
04 GETSUB
05 "L3"
06 GETSUB
    "L5"
07
08 GETSUB
                 NUMBER OF AIRCRAFT SUPPORTED
09 RCL 30
10 "%SUP?"
11 PROMPT
12 STO 30
13 *
14 STO 30
15 XEQ "44"
                 STRUCTURE
16 STO 17
                 BASE LEVEL MAINTENANCE
17 XEQ "48"
18 STO 51
                 REPLENISHMENT SPARES
19 XEQ "47"
20 STO 48
                 DEPOT COMPONENT REPAIR
21 XEQ "48"
                 CREW
22 ST+ 17
                 BLM
23 XEQ "46"
24 ST+ 51
                 RS
    XEQ "7"
25
26
    ST+ 48
                 DCR
27
    XEQ "44"
                 LANDING GEAR
28
    "≠L/M?"
29 PROMPT
30 RCL 43
31
32 *
33 RCL 30
34 *
35 STO 04
                  BLM
36 XEQ "9"
37 ST+ 51
                 RS
                          132
38 XEQ "7"
```

```
39 ST+ 48
                DCR
40 XEQ "39"
                 FLIGHT CONTROLS
41 XEQ "39"
42
43 XEQ "41"
44 ST+ 17
                 BLM
45 XEQ "48"
46 ST+ 51
                 RS
47 XEQ "7"
                 DCR
48 ST+ 48
49 "OSF"
50 PCLPS
                 CLEAR PROGRAM
51 .END.
                 SECOND SUBPROGRAM DATA
01+LBL "APU
02 XEQ "R"
03 "L1"
                 GET WORKING LABELS
04 GETSUB
05 "L4"
06 GETSUB
                 INPUT DATA
07 RCL 87
08 XEQ "18"
09 2.767 E-
          94
10 XEQ "15"
11 RCL 56
12 XEQ "18"
   3.63 E-0
13
14 XEQ "15"
15 3.868
16 XEQ "15"
17 RCL 78
18 XEQ "18"
19 41.73
20 XEQ "15"
21 RCL 91
22 XEQ "18"
23 1.257 E-
          94
24 XEQ "15"
25 41.998
26 XEQ "15"
27 RCL 78
28 XEQ "18"
29 RCL 56
30 XEQ "18"
   "APUW"
31
32 PROMPT
33 1 E-03
34 *
35 XEQ "18"
36 3.785
37 XEQ "15"
                         133
```

38 -.534

```
39 XEQ "15"
40 .704
41 XEQ "15"
42 27.025
43 XEQ "15"
44 RCL 61
45 XEQ "18"
46 .124
47 XEQ "15"
48 RCL 74
49 XEQ "18"
50 .465
51 XEQ "15"
52 RCL 56
53 XEQ "18"
54 9.96 E-0
55 XEQ "15"
56 2.629
57 XEQ "15"
58 "ECSW"
59 PROMPT
60 RCL 87
61 /
62 XEQ "18"
63 21.037
64 XEQ "15"
65 RCL 56
66 XEQ "18"
67 1.866 E-
          93
68 XEQ "15"
69 .468
70 XEQ "15"
71 "CT"
72 PROMPT
73 RCL 75
74 "PCP"
75 PROMPT
76 XEQ "35"
77 XEQ "18"
78 4.507
79 XEQ "15"
80 RCL 85
81 XEQ "18"
82 8.434
83 XEQ "15"
84
   .78
85 XEQ "15"
86 RCL 92
87 XEQ "18"
88 3.392 E-
          92
89 XEQ "15"
90 RCL 85
```

```
91 XEQ "18"
92 5.027
93 XEQ "15"
94 RCL 56
95 XEQ "18"
96 2.764 E-
          02
97 XEQ "15"
98 12.77
99 XEQ "15"
100 "≠G"
101 XEQ "16"
102 STO 09
103 6.468
104 XEQ "15"
105 RCL 58
106 XEQ "18"
    3.375 E-
107
          02
108 XEQ "15"
109 34.368
110 XEQ "15"
111 RCL 58
112 XEQ "18"
113 3.516 E-
          02
114 XEQ "15"
115 RCL 09
116 XEQ "18"
   1.555
117
118 XEQ "15"
119 RCL 56
120 XEQ "18"
121 1.17 E-0
122 XEQ "15"
123 6.018
124 XEQ "15"
125 RCL 75
126 XEQ "18"
127 8.442
128 XEQ "15"
129 RCL 85
130 XEQ "18"
   4.853
131
132 XEQ "15"
133 RCL 56
134 XEQ "18"
   3.123 E-
135
          02
136 XEQ "15"
    3.26
137
138 XEQ "15"
139 RCL 62
140 XEQ "18"
```

```
141 1.639 E-
            05
142 XEO "15"
143 RCL 85
144 XEQ "18"
145 1.977
146 XEQ "15"
147 4.707
148 XEQ "15"
149 RCL 62
150 XEQ 718"
151 3.912 E-
           05
152 XEQ "15"
153 RCL 75
154 XEQ "18"
155 1.658
156 XEQ "15"
157 RCL 85
158 XEQ "18"
159 4.568
160 XEQ "15"
161 8.978
162 XEQ "15"
163 "APŬ"
                  CLEAR PROGRAM
164 PCLPS
165 .END.
01+LBL "APU
                  EXECUTE SECOND SUBPROGRAM
          ₽"
02 XEQ "R"
03 "L2"
                  GET WORKING LABELS
04 GETSUB
05 "L5"
06 GETSUB
07 XEQ "48"
                  AUXILLIARY POWER UNIT
08 ST+ 17
                  BLM
09 XEQ "46"
 10 ST+ 51
                  RS
 11 XEQ "7"
 12 ST+ 48
                  DCR
 13 XEQ "44"
                  ENVIRONMENTAL CONTROL
 14 ST+ 17
                  BLM
 15 XEQ "48"
 16 ST+ 51
                  RS
 17 XEQ "48"
                  DCR
 18 ST+ 48
 19 XEQ "44"
                  ELECTRICAL
20 ST+ 17
                  BLM
21 XEQ "46"
22 ST+ 51
                  RS
        "44"
 23
    XEQ
                  DCR
 24 ST+ 48
25 XEQ "44"
                  ENGINE INSTALLATION
26 ST+ 17
                  BLM
                           136
```

```
27 XEQ "48"
                RS
28 ST+ 51
29 XEQ "44"
                DCR
30 ST+ 48
31 "APUP"
                CLEAR SUBPROGRAM
32 PCLPS
33 .END.
01+LBL "HYD
                THIRD SUBPROGRAM DATA
02 XEQ "R"
03 186
                SET STORAGE REGISTER SIZE
04 PSIZE
05 "L1"
                GET WORKING LABEL
06 GETSUB
                INPUT DATA
07 "≠HP"
08 XEQ "16"
09 STO 11
10 8.486
11 XEQ "15"
12 RCL 76
13 XEQ "18"
  .882
14
15 XEQ "15"
16 RCL 56
17 XEQ "18"
18 5.111 E-
          02
19 XEQ "15"
20 9.425
21 XEQ "15"
22 "#HSPS"
23 PROMPT
24 RCL 72
25 +
26 XEQ "18"
27
   .881
28 XEQ "15"
29 RCL 56
30 XEQ "18"
31 1.233 E-
          02
32 XEQ "15"
33 .528
34 XEQ "15"
35 "≠ATM"
36 XEQ "16"
37 10.59
38 XEQ "15"
39 "≠PTU"
40 XEQ "16"
   1.48
41
42 XEQ "15"
43 RCL 78
```

44 XEQ "18"

```
45 17.504
46 XEQ "15"
47 RCL 56
48 XEQ "18"
49 1.946 E-
          02
50 XEQ "15"
51 RCL 86
52 XEQ "18"
53 .513
54 XEQ 715"
55 7.058
56 XEQ "15"
57 "FUSW"
58 XEQ "16"
59 4.001 E-
          05
60 XEQ "15"
61 "≠FUBP?"
62 PROMPT
63 STO 12
64 RCL 86
65 +
66 XEQ "18"
67 5.043 E-
         02
68 XEQ "15"
69 .872
70 XEQ "15"
71 RCL 86
72 RCL 12
73 +
74 XEQ "18"
75
   .214
76 XEQ "15"
77 RCL 56
78 XEQ "18"
79
   3.73 E-0
80 XEQ "15"
81 RCL 85
82 XEQ "18"
83 2.574
84 XEQ "15"
85 8.097
86 XEQ "15"
87 RCL 61
88 XEQ "18"
89 3.453 E-
          02
90 XEQ "15"
91 RCL 93
92 RCL 91
93
94 XEQ "18"
```

```
95 .929
 96 XEQ "15"
 97 5.539
 98 XEQ "15"
99 RCL 91
100 XEQ "18"
101 3.594 E-
           94
102 XEQ "15"
103 RCL 85
104 XEQ "18"
105
   . 484
106 XEQ "15"
107 1.491 E-
           02
108 XEQ "15"
109 RCL 83
110 XEQ "18"
111 9.65 E-0
112 XEQ "15"
113 RCL 85
114 XEQ "18"
115 1.489
116 XEQ "15"
117 4.5
118 XEQ "15"
119 RCL 50
120 .4966
121 *
122 RCL 96
123 RCL 97
124 +
125 /
126 XEQ "18"
    .107
127
128 XEQ "15"
129 RCL 56
130 XEQ "18"
131 .121
132 XEQ "15"
133 RCL 58
134 XEQ "18"
135
    . 449
136 XEQ "15"
137 73.974
138 XEQ "15"
139 RCL 50
140 .4966
141 *
142 XEQ "18"
143 3.486 E-
           95
144 XEQ "15"
145 "#ANT"
```

```
146 XEO "16"
147
    1.198
148 XEQ "15"
149
     RCL 64
150 XEQ "18"
151
    .183
152 XEQ "15"
153 4.021
154 XEQ "15"
155 RCL 96
156 RCL 97
157
158 XEQ "18"
159 1.271 E-
            02
160 XEQ "15"
161 RCL 50
162
    .4966
163 *
164 XEQ "18"
165 1.684 E-
            94
166 XEQ "15"
167 RCL 56
168 XEQ "18"
    .109
169
170 XEQ "15"
171 58.813
172 XEQ "15"
173 RCL 56
174 XEQ "18"
175
    130
176 XEQ "15"
177 RCL 77
178 XEQ "18"
179 50482
180 XEQ "15"
181 RCL 82
182 XEQ "18"
183
    1609
184 XEQ "15"
185 486459
186 XEQ "15"
187 RCL 57
188 1 E-03
189 *
190 XEQ "18"
191 RCL 85
192 XEQ "18"
193 RCL 93
194 1 E-03
195 *
196 RCL 92
197
198 XEQ "18"
```

```
199 2.531
200 XEQ "15"
201 -1.861
202 XEQ "15"
    .569
203
204 XEQ "15"
205 4497.4
206 XEQ "15"
                 CLEAR PROGRAM
207 "HYD"
208 PCLPS
209 .END.
                 EXECUTE THIRD SUBPROGRAM
 01+LBL "HYD
           P ...
 02 XEQ "R"
                 GET WORKING LABELS
 03 "L2"
 04 GETSUB
 05 "L4"
 06 GETSUB
    "L5"
 07
 08 GETSUB
                  HYDRAULICS/PNEUMATICS
 09 XEQ "42"
 10 XEQ "39"
 11
    XEQ "41"
 12
     ST+ 17
                  BLM
 13
    XEQ "48"
 14
  15 ST+ 51
                  RS
  16 XEQ "42"
  17 RCL 11
  18 +
  19 1.026
  20 *
  21 5.426
  22 +
                  DCR
  23 ST+ 48
  24 XEQ "47"
                  FUEL SYSTEM
  25 ST+ 17
                  BLM
  26 XEQ "46"
  27 ST+ 51
                  RS
  28 XEQ "43"
  29 XEQ "39"
  30 -
  31 XEQ "40"
                  DCR
  32 ST+ 48
  33 XEQ "46"
                  CARGO HANDLING
  34 ST+ 17
                   BLM
  35 XEQ "48"
  36 ST+ 51
                   RS
  37 XEQ "48"
                   DCR
  38 ST+ 48
                   AVIONICS
  39 XEQ "47"
  40 ST+ 17
                   BLM
   41 XEQ "42"
           "39"
   42 XEQ
```

```
43 -
44 XEQ "41"
                 RS
45 ST+ 51
46 XEQ "44"
                 DCR
47 ST+ 48
48 XEQ "42"
                 BASE LEVEL OPERATIONS
49 XEQ "39"
50 +
51 XEQ "41"
52 RCL 43
53 12
54 /
55 *
   "NOAC?"
56
57 PROMPT
58 STO 31
59 *
60 STO 14
61 RCL 56
                BASE LEVEL TRAINING
62 54.9
63 *
64 RCL 77
65 21079
66 *
67
68 RCL 82
69 1185
70 *
71 +
72 241567
73 -
74 RCL 43
75 12
76 /
77 *
78 RCL 31
79 *
80 STO 15
81 XEQ "7"
                DEPOT AIRFRAME
82 RCL 43
83 12
84 /
85 *
86 RCL 31
87 *
88 STO 16
89 "HYDP"
                CLEAR PROGRAM
90 PCLPS
91 .END.
01+LBL "EN"
                ENGINE DATA
02 XEQ "R"
03 "L1"
                GET WORKING LABELS
```

```
04 GETSUB
              INPUT DATA
05 RCL 98
06 XEQ "18"
07 RCL 95
08 XEQ "18"
09 RCL 75
10 XEQ "18"
11 -1.521
12 XEQ "15"
13 -.136
14 XEQ "15"
15 1
16 XEQ "15"
17 1.018 E0
           2
18 XEQ "15"
19 RCL 95
20 XEQ "18"
   "ENTWR"
21
22 XEQ "16"
23 RCL 98
24 XEQ "18"
25 RCL 75
26 XEQ "18"
   -1.322
27
28 XEQ 15"
   .884
29
30 XEQ "15"
31
   .667
32 XEQ "15"
33 1
34 XEQ "15"
35 1.348 E0
   XEQ "15"
36
37 RCL 95
38 XEQ "18"
39 RCL 49
  .3499
40
41
42 XEQ "18"
43 RCL 75
44 XEQ "18"
45 -.76
46 XEQ "15"
47 .257
48 XEQ "15"
49 1
50 XEQ "15"
51 3.328 F0
           2
52 XEQ "15"
53 "EN"
                CLEAR PROGRAM
54 PCLPS
                        143
55 .END.
```

```
EXECUTE ENGINE AND OPERATIONS AND
Ø1+LBL "ENG
                 SUPPORT OUTPUT
02 XEQ "R"
03 "L2"
                 GET WORKING LABELS
04 GETSUB
05 "L3"
06 GETSUB
07 "L4"
08 GETSUB
09 "INF?"
                 INFLATION FACTOR
10 PROMPT
11 STO 02
12 RCL 17
13 XEQ "27"
14 RCL 04
15 XEQ "1"
16
                 BLM IN CUR $
17
   ST0 17
18 RCL 51
19 XEQ "27"
                 RS IN CUR $
20 STO 51
21 RCL 48
22 XEQ "27"
                 DCR IN CUR $
23 STO 48
24 XEQ""7"
                 ENGINE
25 XEQ "27"
                 BLM
26 ST+ 17
27 XEQ "11"
28 XEQ "27"
29 ST+ 51
                 RS
30 XEQ "7"
31 XEQ "27"
32 ST+ 48
                 DCR
33 RCL 31
34 STO 30
                 PETROLEUM, OIL, AND LUBRICANTS
   "G/H?"
35
36 PROMPT
37 "C/G?"
38 PROMPT
39 1.05
40 *
41
42 XEQ "27"
   "POL"
43
44 XEQ "0"
                 POL OUTPUT
45 RCL 17
46 STO 01
   "BLM"
47
48 XEQ "0"
                 BLM OUTPUT
   RCL 51
49
50 ST+ 01
   "RS"
51
52 XEQ "0"
                 RS OUTPUT
53 RCL 48
54 ST+ 01
                          144
```

```
55 "DCR"
56 XEQ "0"
                 DCR OUTPUT
57 RCL 14
58 XEQ "1"
59 ST+ 01
60 "BLO"
61 XEQ "0"
                 BLO OUTPUT
62 RCL 15
63 XEQ "1"
64 ST+ 01
65 "BLT"
                 BLT OUTPUT
66 XEQ "0"
67 RCL 16
68 XEQ "1"
69 ST+ 01
70 "PDM"
71 XEQ "0"
72 RCL 17
                 DEPOT AIRFRAME OUTPUT
73 RCL 48
74 +
75 .01
76 *
77 ST+ 01
78 "OM:
79 XEQ "0"
                 OTHER MAINTENANCE OUTPUT
80 RCL 01
81 "TOT 02S
82 XEQ "0"
                 TOTAL OPERATIONS AND SUPPORT OUTPUT
83 "ENG"
84 PCLPS
                 CLEAR PROGRAM
85 .END.
```

```
01+LBL "FTR
02 XEQ "R"
03 "L1"
04 GETSUB
05 RCL 57
06 XEQ "18"
07 RCL 56
08 XEQ "18"
09 RCL 88
10 XEQ "18"
11
   1.138
12 XEQ "15"
13 -.693
14 XEQ "15"
15 2.912
16 XEQ "15"
17 1.207 E-
          94
18 XEQ "15"
19 RCL 57
20 XEQ "18"
21 RCL 62
22 XEQ. "18"
23 .518
24 XEQ "15"
25 .781
26 XEQ "15"
27 4.578 E-
         05
28 XEQ "15"
29 RCL 77
30 XEQ "18"
31 RCL 88
32 XEQ "18"
33 RCL 56
34 XEQ "18"
35 1.347
36 XEQ "15"
37 5.107
38 XEQ "15"
39 -.285
40 XEQ "15"
41 1.304 E-
          05
42 XEQ "15"
43 RCL 87
44 XEQ "18"
45 RCL 56
46 XEQ "18"
47
   . 306
48 XEQ "15"
```

49 -1.464

50 XEQ "15"

FIGHTER OPERATIONS AND SUPPORT FIRST SUBPROGRAM DATA

GET WORKING LABELS

INPUT DATA

```
51 2.557 E0
    XEQ "15"
 52
    RCL 77
XEQ "18"
 53
 54
 55
    RCL 64
 56 XEQ "18"
 57
    .642
 58 XEQ "15"
 59 .111
 60 XEQ "15"
 61 2.552
 62 XEQ "15"
 63 "SS"
 64 PROMPT
 65
   STO 05
 66 XEQ "18"
   RCL 62
 67
 68 XEQ "18"
 69 .241
 70 XEQ "15"
 71 .989
 72 XEQ "15"
 73 2.043 E-
           04
 74 XEQ "15"
 75 RCL 05
 76 XEQ "18"
 77
    RCL 63
 78 XEQ "18"
 79
   .779
 80 XEQ "15"
 81 .918
 82 XEQ "15"
 83 2.655 E-
           04
 84 XEQ "15"
 85 .348
 86 XEQ "15"
    . 257
 87
 88 XEQ "15"
 89 1.118
 90 XEQ "15"
 91 RCL 82
 92 XEQ "18"
93 RCL 79
 94 XEQ "18"
 95 RCL 56
 96 XEQ "18"
 97 .622
 98 XEQ "15"
 99 .691
100 XEQ "15"
101 -.654
102 XEQ "15"
```

```
103 2.871
104 XEQ "15"
105 RCL 82
106 XEQ "18"
107 RCL 81
108 XEQ "18"
109 RCL 79
110 XEQ "18"
111 1.067
112 XEQ "15"
113
    .36T
114 XEQ "15"
115 .05
116 XEQ "15"
117 .182
118 XEQ "15"
119 RCL 63
120 XEQ "18"
121 RCL 56
122 XEQ "18"
123
    . 454
124 XEQ "15"
125 -.05
126 XEQ "15"
    .533
127
128 XEQ "15"
129 RCL 81
130 XEQ "18"
131 4.085
132 XEQ "15"
133 RCL 75
134 XEQ "18"
135
   1.633
136 XEQ "15"
137
    RCL 80
138 XEQ "18"
139
    .366
140 XEQ "15"
141 27.369
142 XEQ "15"
143 RCL 59
144 XEQ "18"
145 RCL 75
146 XEQ "18"
147
    .182
148 XEQ "15"
149 1.005
150 XEQ "15"
151 1.061
152 XEQ "15"
153 RCL 80
154 XEQ "18"
155 RCL 75
156 XEQ "18"
157 -2.101
```

```
158 XEQ "15"
159 .598
160 XEQ "15"
161 8.138 EØ
    XEQ "15"
162
                  CLEAR PROGRAM
163 "FTR"
164 PCLPS
165 .END.
 01+LBL "FTR
                  EXECUTE FIRST SUBPROGRAM
            P "
 02 XEQ "R"
 03 "L2"
                  GET WORKING LABELS
 04 GETSUB
 05 XEQ "7"
                  STRUCTURE
 06 STO 17
                  BASE LEVEL MAINTENANCE (BLM)
 07 XEQ "9"
 08 STO 51
                  REPLENISHMENT SPARES (RS)
 09 XEQ "7"
                  CREW
         17
 10 ST+
                  BLM
 11 XEQ "9"
 12 ST+ 51
                  RS
         ..9.
 13 XEQ
 14 STO 48
                  DEPOT COMPONENT REPAIR (DCR)
         "9"
 15 XEQ
                  LANDING GEAR
    ST+ 17
 16
                  BLM
 17
    XEQ "9"
 18 ST+ 51
                  RS
 19
    2
 20 ST- 01
 21 XEQ "9"
 22 ST+ 48
                  DCR
 23 XEQ "7"
                  FLIGHT CONTROLS
 24 ST+ 17
                  BLM
         "7"
 25 XEQ
 26 ST+ 51
                  RS
 27 XEQ "9"
 28 ST+ 48
                  DCR
 29 RCL 81
                  ENGINE INSTALLATION
 30 4.085
 31 *
 32 RCL 75
 33 1.633
 34 *
 35 +
 36 RCL 80
   .366
 37
 38 *
39
 40 27.369
 41
 42 ST+ 17
                  BLM
 43 XEQ "9"
44 ST+ 51
                  RS
                            149
```

```
45 XEQ "9"
46 ST+ 48
               DCR
47 "FTRP"
48 PCLPS
               CLEAR PROGRAM
49 .END.
01+LBL "OSD
               SECOND SUBPROGRAM DATA
         2 "
02 XEQ "R"
03 "L1"
               GET WORKING LABEL
04 GETSUB
05 RCL 82
               INPUT DATA
06 XEQ "18"
07 RCL 81
08 XEQ "18"
09 RCL 56
10 XEQ "18"
   .649
11
12 XEQ "15"
   .295
13
14 XEQ "15"
15
   -.814
16 XEQ "15"
  48.065
17
18 XEQ."15"
19 RCL 81
20 XEQ "18"
21 RCL 60
22 XEQ "18"
23 RCL 82
24 XEQ "18"
25 .632
26 XEQ "15"
27
   .315
28 XEQ "15"
29 1.207
30 XEQ "15"
31 1.789 E-
          03
32 XEQ "15"
33 RCL 94
34 XEQ "18"
35 RCL 82
36 XEQ "18"
37
  1.267
38 XEQ "15"
39 .749
40 XEQ "15"
41 3.56 E-0
42 XEQ "15"
43 RCL 58
44 XEQ "18"
45 RCL 77
```

46 XEQ "18"

```
47 .096
48 XEQ "15"
49 .773
50 XEQ "15"
51 16.077
52 XEQ "15"
53 RCL 58
54 XEQ "18"
55 RCL 82
56 XEQ "18"
57
   .115
58 XEQ "15"
59 1.535
60 XEQ "15"
61 1.031 E-
         02
62 XEQ "15"
63 RCL 58
64 XEQ "18"
65 .129
66 XEQ "15"
67 18.863
68 XEQ "15"
69 RCL 72
70 XEQ "18"
71 RCL 56
72 XEQ "18"
73 .06
74 XEQ "15"
75 -.996
76 XEQ "15"
77 5.042 E0
78 XEQ "15"
79 RCL 82
80 XEQ "18"
81 RCL 56
82 XEQ "18"
83 2.115
84 XEQ "15"
85 -.741
86 XEQ "15"
87 2.343 E-
         02
88 XEQ "15"
89 RCL 72
90 XEQ "18"
91 RCL 56
92 XEQ "18"
93 .095
94 XEQ "15"
95 -.594
96 XEQ "15"
97 189.53
98 XEQ "15"
```

```
99 RCL 84
100 XEQ "18"
101 RCL 81
102 XEQ "18"
    1.247
103
104 XEQ "15"
105 .82
106 XEQ "15"
107 5.746 E-
           95
108 XEQ "15"
109 RCL 84
110 XEQ "18"
111 RCL 71
112 XEQ "18"
113 1.43
114 XEQ "15"
115 .979
116 XEQ "15"
117 1.941 E-
           96
118 XEQ "15"
119 RCL 84
120 XEQ. "18"
121 RCL 71
122 XEQ "18"
    .298
123
124 XEQ "15"
125
    .012
126 XEQ "15"
    .877
127
128 XEQ "15"
129 RCL 73
130 XEQ "18"
131 RCL 82
132 XEQ "18"
133 .632
134 XEQ "15"
135 .89
136 XEQ "15"
137
    .299
138 XEQ "15"
139 RCL 97
140 XEQ "18"
141 RCL 56
142 XEQ "18"
143 .187
144 XEQ "15"
145 -1.657
146 XEQ "15"
147 5.692 E0
148 XEQ "15"
149 RCL 96
150 XEQ "18"
```

```
151 RCL 60
152 XEQ "18"
153
    1.482
    XEQ "15"
154
    1.338
155
156 XEQ "15"
    1.268 E-
157
           95
158
    XEQ "15"
159 RCL 96
160 XEQ "18"
161 RCL 64
162 XEQ "18"
163 2.431
164 XEQ "15"
165 1.084
166 XEQ "15"
167 5.286 E-
           09
168 XEQ "15"
169 "OSD2"
                  CLEAR PROGRAM
170 PCLPS
171 .END.
 01+LBL "OSP
                  EXECUTE SECOND SUBPROGRAM
           2"
 02 XEQ "R"
 03 "L2"
                  GET WORKING LABEL
 04 GETSUB
 05 XEQ "7"
                  ENVIRONMENTAL CONTROL SYSTEM
 06 ST+
        17
                  BLM
 07 XEQ
        *7*
         51
 08 ST+
                  RS
        ..9..
 09 XEQ
 10 ST+
         48
                  DCR
 11 XEQ
         "9"
                  ELECTRICAL
 12 ST+
        17
                  BLM
        ..9.
 13 XEQ
 14 ST+ 51
                  RS
 15 RCL
        IND
           00
 16 RCL
        IND
17 Y1X
 18 XEQ
         "8"
 19 RCL
        IND
           00
20 *
        " 4 "
21 XEQ
22 ST+ 48
                  DCR
23 XEQ "9"
                  HYDRAULIC/PNEUMATIC
24 ST+
         17
                  BLM
25 XEQ
        ...9...
26 ST+ 51
                  RS
27 XEQ "9"
                          153
```

```
28 ST+ 48
                 DCR
        ...9...
                 FUEL SYSTEM
29 XEQ
       17
30
   ST+
                 BLM
        ..9..
31 XEQ
32 ST+ 51
                 RS
        ...9...
33 XEQ
34 ST+ 48
                 DCR
                 ARMAMENT
        .. 9 ..
35 XEQ
36 ST+ 17
                 BLM
37 XEQ "9"
                 AVIONICS
38 ST+ 17
                 BLM
39 XEQ "9"
40 ST+ 51
                 RS
41 XEQ "9"
42 ST+ 48
                 DCR
43 "OSP2"
                 CLEAR PROGRAM
44 PCLPS
45 .END.
01+LBL "FT"
                 THIRD SUBPROGRAM DATA
02 XEQ "R"
                  GET WORKING LABEL
   "L1"
03
04 GETSUB
05 RCL 59
06 XEQ "18"
07 RCL 56
08 XEQ "18"
                  INPUT DATA
09 .371
10 XEQ "15"
11
   . 14
12 XEQ "15"
13 8.052 E0
14 XEQ "15"
15
   RCL 60
16 XEQ "18"
17 RCL 82
18 XEQ "18"
19 .079
20 XEQ "15"
   .912
21
22 XEQ "15"
23 1.303 E0
24 XEQ "15"
25 RCL 82
26 XEQ "18"
   RCL 88
27
28 XEQ "18"
29 RCL 56
30 XEQ "18"
31 3.284
32 XEQ "15"
33 2.043
```

34 XEQ "15"

```
35 .642
36 XEQ "15"
37 9.996 E-
          97
38 XEQ "15"
                 CLEAR PROGRAM
39 "FT"
40 PCLPS
41 .END.
                 EXECUTE THIRD SUBPROGRAM
01+LBL "FTP
02 XEQ "R"
03 "L2"
                 GET WORKING LABEL
04 GETSUB
                BASE LEVEL OPERATIONS (BLO)
05 XEQ "9"
06 RCL 43
07 12
08 /
09 ×
10 "NOAC?"
11 PROMPT
12 STO 31
13 *
14 STO 14
                BASE LEVEL TRAINING (BLT)
15 XEQ "9"
16 RCL 43
17 12
18 /
19 *
20 RCL 31
21 *
22 STO 15
23 XEQ "7"
24 RCL 43
                DEPOT AIRFRAME (PDM)
25 12
26 /
27 *
28 RCL 31
29 *
30 STO 16
31 "FTP"
                 CLEAR PROGRAM
32 PCLPS
33 .END.
```

```
01+LBL "LN
                  LEARNING CURVE MODEL
       CURV"
02 "U"
03 ASTO Y
04 "UNIT/CU
                  SELECT UNIT CURVE OR CUMULATIVE AVERAGE
          M?"
                  CURVE EQUATIONS
05 PROMPT
96 ASTO X
07 X≠Y?
08 SF 01
a9 "≠ UNITS
                  TOTAL NUMBER OF UNITS?
10 PROMPT
11 STO 01
12 STO 02
13 "UNIT OF
                  UNIT OF INTEREST?
        JNT?"
14 PROMPT
15 STO 03
16
   1
17
18 STO 04
19
    "UNIT 1
                  FIRST UNIT COST?
      COST?"
20 PROMPT
21 STO 05
22 "% LEARN
                  LEARNING RATE? (DECIMAL)
23 PROMPT
24 LN
25 2
26 LN
27
                  UC = K(X)^{\overline{LN}^2}
28 STO 06
29 RCL 05
30 RCL 03
31 XEQ 05
32 STO 08
33 FS? 01
34 GTO 01
35 XEQ 04
                  UNIT COST OUTPUT
36 0
37 STO 07
38+LBL 02
                  UNIT CURVE SUMMATION LOOP
39 RCL 05
                  TC = \sum_{i=1}^{N} K(X_i)^{\frac{LN\%}{LN}}
40 RCL 01
41 XEQ 05
42 ST+ 07
43 DSE 01
44 GTO 02
45 RCL 07
46 XEQ 03
                  TOTAL COST OUTPUT
                            156
```

```
CUMULATIVE CURVE
47+LBL 01
48 RCL 08
49 RCL 03
                   UC = TC_X - TC_{(X-1)}
50 *
51 RCL 05
52 RCL 04
53 XEQ 05
54 RCL 04
55 *
56 -
                   UNIT COST OUTPUT
57 XE0 04
58 RCL 05
                   TC_X = X(\overline{Y}_X)
59 RCL 02
60 XEQ 05
                   Y_X = K(X^{\frac{LN\%}{LN-2}})
61 RCL 02
62 *
63 XEQ 03
                   TOTAL COST OUTPUT
                   WORKING LABELS
64+LBL 03
65 "TOT COS
            T "
66 XEQ 06
67 RTN
68+LBL 04
69 "UN COST
70 XEQ 06
71 RTN
 72+LBL 05
 73 RCL 06
 74 Y1X
 75 *
 76 RTN
 77+LBL 06
 78 "H="
 79 ARCL X
 80 AVIEW
 81 FS? 55
 82 STOP
83 RTN
 84 END
```

```
01+LBL "LSC
              LRU/SRU LOGISTICS SUPPORT COSTS
02 63
03 STO 61
04 "BSC"
               OUTPUT LABELS
05 XEQ 03
06 "BSTK"
07 XEQ 03
08 "DSC"
09 XEQ 03
10 "DSTK"
11 XEQ 03
12 "SIC"
13 XEQ 03
14 "TPC"
15 XEQ 03
16 "BMHC"
17 XEQ 03
18 "BMMH"
19 XEQ 03
20 "PMSH"
21 XEQ 03
22 "8MMC"
23 XEQ 03
24 "DMHC"
25 XEQ 03
26 "DMMH"
27 XEQ 03
28 "DMMC"
29 XEQ 03
30 "SDTC"
31 XEQ 03
32 "CSC"
33 XEQ 03
34 "QSC"
35 XEQ 03
36 "IMCC"
37 XEQ 03
38 "TOC"
39 XEQ 03
40 "LCC"
41 XEQ 03
42+LBL A
43 0
44 STO 59
             INPUT DATA
45 "DEVC"
46 XEQ 01
47
   "SYSI"
48 XEQ 01
49 "SEC"
50 XEQ 01
51 "M"
52 XEQ 01
```

```
53 "AOH"
 54 XEQ 01
 55 "POH"
 56 XEQ 01
 57 "PIUP"
 58 XEQ 01
 59 "UC"
 60 XEQ 01
    .. M ..
 61
 62 XEQ 01
 63
   "MTBD"
 64 XEQ 01
 65
    "MTBR"
 66 XEQ 01
    "NRTS"
 67
 68 XEQ 01
 69 "RTS"
 70 XEQ 01
 71
    "COND"
 72 XEQ 01
 73
    "PAMH"
 74 XEQ 01
 75
    "RMH"
 76 XEQ 01
    "SMĬ"
 77
 78 XEQ 01
 79
    "SMH"
 80 XEQ 01
 81
    "BCMH"
82 XEQ 01
 83 "BMH"
 84 XEQ 01
 85
   "BMC"
 86 XEQ 01
 87
    "BRCT"
 88 XEQ 01
 89 "DMH"
 90 XEQ 01
    "DMC"
 91
92 XEQ 01
 93
   "PA"
 94 XEQ 01
 95
   "PP"
 96 XEQ 01
 97 "PCB"
 98 XEQ 01
 99 "OST"
100 XEQ 01
101
    "DRCT"
102 XEQ 01
    "BLR"
103
104 XEQ 01
105
    "DLR"
106 XEQ 01
107 "PSC"
```

. . .

```
108 XEQ 01
109 "SA"
110 XEQ 01
111 "IMC"
112 XEQ 01
113 "RMC"
114 XEQ 01
115+LBL B
116 CLA
117 RCL 12
118 RCL 21
119 *
120 RCL 11
121 RCL 27
122 *
123 +
124 STO 55
                 PIPELINE TIME IN MONTHS
125 RCL 05
126 RCL 09
127 RCL 03
128 *
129 /
130 STO 54
131 RCL 55
132 *
133 STO 36
134 SQRT
135 1.5
136 *
137 ST+ 36
138 RCL 36
139 XEQ "IN"
140 STO 36
                 BASE SPARES
141 RCL 12
142 RCL 19
143 *
144 RCL 18
145 +
146 RCL 05
147 RCL 03
148 RCL 10
149 *
150 /
151 *
152 STO 43
                  PEAK DIRECT BASE MAINTENANCE
153 RCL 36
154 RCL 03
                 SHOP MANHOURS
155 *
156 RCL 07
157
158 STO 35
                 BASE SPARES COST
159 RCL 54
160 RCL 03
                           160
161 RCL 11
```

```
162 RCL 28
163
164
165 *
166 XEQ "IN"
                  DEPOT SPARES
167 STO 38
168 RCL 07
169 *
170 STO 37
                 DEPOT SPARES COST
171 RCL 04
172 RCL +03
173
174 STO 54
175 RCL 04
176 RCL 10
177
178 STO 55
179 RCL 14
180 RCL 15
181 RCL 18
182
183 +
184 RCL 12
185 RCL 19
186
187
188 RCL 10
189 /
190 STO 42
191 0
192 RCL 16
193 X=Y?
194 GTO 04
195 RCL 17
196 RCL 16
197 /
198 ST+ 42
199+LBL 04
200 RCL 54
201 ST* 42
202 RCL 42
                 DIRECT MANHOURS PER BASE PER YEAR
203 RCL 03
204 RCL 06
205 RCL 29
206 *
207 *
208 *
209 STO 41
                 BASE MAINTENANCE MANHOURS
210 RCL 55
211 RCL 06
212 RCL 12
213 RCL 20
214 *
                          161
215 *
```

```
216 *
217 STO 44
                  BASE MAINTENANCE MANHOUR COST
218 RCL 55
219 RCL 11
220 RCL 22
221 *
222 *
223 STO 46
                  DEPOT MAINTENANCE MANHOURS
224 RCL 06
225 RCL 30
226
227
228 STO 45
                  DEPOT MAINTENANCE MANHOUR COST
229 RCL 06
230 ST* 55
231 RCL 55
232 RCL 13
233 *
234 XEQ "IN"
235 STO 50
                  CONDEMNATION SPARES
236 RCL 11
237 ST* 55
238 RCL 55
239 RCL 23
240 *
241 STO 47
                  DEPOT MAINTENANCE MATERIAL COST
242 RCL 55
243 2.7
244 RCL 31
245 RCL 08
246 *
247 *
248 *
                  SECOND DESTINATION TRANSPORTATION COST
249 STO 48
250 RCL 50
251 RCL 07
252
253 STO 49
254 RCL 06
                  CONDEMNATION SPARES COST
255 RCL 34
256 *
257 RCL 33
258 +
259 RCL 24
260 RCL 25
261
262 +
263 +
264 *
265 RCL 03
266 RCL 32
267 RCL 06
268
269 *
                            162
270 RCL 24
```

```
271 RCL 26
272 +
273 1
274 +
275 *
276 +
277 STO 51
                  INVENTORY MANAGEMENT COST
278 RCL 02
279 RCL 35
280 RCL 37
281 +
282 +
283 STO 39
                  SUPPORT INVESTMENT COST
284 STO 40
                  TOTAL PROCUREMENT COST
285 STO 53
286 RCL 01
287 ST+ 40
288 ST+ 53
289 RCL 41
290 RCL 44
291 RCL 45
292 RCL 47
293 +
294 +
295 +
296 RCL 48
297 RCL 49
298 RCL 51
299 +
300 +
301 +
302 ST+ 53
303 STO 52
                  TOTAL OWNERSHIP COST
304 RCL 00
305 ST+ 53
                 LIFE CYCLE COST
306 35
307 STO 60
308 35.05301
309 STO 62
310 63
311 STO 61
                WORKING LABELS
312+LBL 02
313 RCL IND
            60
314 ARCL IND
            61
315 "F = $"
316 ARCL X
317
    AVIEW
318 STOP
319 CLA
320 1
321 ST+ 60
                           163
322 ST+ 61
```

```
323 ISG 62
324 GTO 02
325 STOP
326+LBL 01
327 "F?"
328 PROMPT
329 STO IND
330 1
331 ST+ 59
332 CLA
333 RTN
334+LBL 03
335 ASTO IND
           61
336 1
337 ST+ 61
338 RTN
339+LBL "IN"
340 STO 56
341 FRC
342 0
343 X=Y?
344 GT0 05
345 RCL 56
346 INT
347 1
348 +
349 RTN
350+LBL 05
351 RCL 56
352 RTN
353 .END.
```

```
01+LBL "ORL
               OPTIMAL REPAIR LEVEL ANALYSIS
          Α...
02 1
03 STO 00
04 "BRCYT"
               INPUT DATA
05 XEQ 01
06 "LWR"
07 XEQ 02
08 1
09 ST+ 00
10 "DSST"
11 XEQ 01
12 "NTDPR"
13 XEQ 02
14 "MCFA"
15 XEQ 01
16 "MCFP"
17 XEQ 01
18 "NRA"
19 XEQ 01
20 "NNRA"
21 XEQ 01
22 "MTBCT"
23 XEQ 01
24 "MTBF"
25 XEQ 01
26 "NB"
27 XEQ 01
28 "NB"
29 XEQ 04
30 "OST"
31 XEQ 04
32 "IL"
33 XEQ 01
34 "FRCPP"
35 XEQ 01
36 "PSLR"
37 XEQ 04
38 "PSMR"
39 XEQ 04
40 "PWR"
41 XEQ 04
42 "QPA"
43 XEQ 01
44 "MCA"
45 XEQ 01
46 "MHCT"
47 XEQ 01
48 "MCP"
49 XEQ 01
50 "DRPT"
51 XEQ 01
52 "FSAC"
53 XEQ 01
```

```
54 "CRM"
55 XEQ 01
56 "SSR"
57 XEQ 04
58 "RMW"
59 XEQ 01
60 "TDOCP"
61 XEQ 01
62 "UC"
63 XEQ 01
64 "U/B"
65 XEQ 01
66 "OH/M"
67 XEQ 01
   " UW "
68
69 XEQ 01
70 "PTR"
71 XEQ 02
    "PTT"
72
73 XEQ 02
74 "DT"
75 XEQ 02
   "TCP"
76
77 XEQ 02
78 RCL 39
                 CALCULATE DISCARD OPTION
 79 RCL 40
 80 RCL 27
 81
82
 83 RCL 12
 84
 85 STO 50
 86 STO 51
 87 RCL 19
 88 12
 89 RCL 38
 90 XEQ 06
 91 ST+ 51
 92 RCL 25
 93 RCL 34
 94 *
 95 RCL 23
 96 RCL 21
 97
 98
 99 STO 52
100 RCL 26
101 RCL 35
102
103 RCL 24
104 RCL 22
105
106
107 STO 53
                           166
108 RCL 15
```

```
109 RCL 14
110 /
111 RCL 52
112 *
113 RCL 16
114 RCL 14
115
116 RCL 53
117
118
119 STO 54
120 RCL 41
121
    120
122 RCL 50
123 XEQ 06
124 ST+ 51
125 RCL 15
126 RCL 14
127
128 RCL 17
129 *
130 RCL 16
131 RCL 14
132
133 RCL 18
134
135
136 STO 55
137 RCL 50
138 *
139 STO 56
149 3
141 *
142 SQRT
143 RCL 56
144 +
145 RCL 38
146
147 ST+ 51
148 RCL 51
149 "DISCARD
                 DISCARD OPTION OUTPUT
150 XEQ 03
                 CALCULATE INTERMEDIATE REPAIR OPTION
151 RCL 07
152 RCL 37
153 *
154 RCL 14
155 /
156 STO 51
157 RCL 19
158 1
159 -
160 RCL 43
161 *
                         167
```

```
162 1
163 +
164 STO 57
165 RCL 03
166 40
167 *
168 RCL 49
169 +
170 RCL 47
171 RCL 45
172 RCL 57
173 XEQ 06
174 ST+ 51
175 RCL 01
176 RCL 50
177 *
178 STO 57
179 RCL 55
180 RCL 50
181 *
182 STO 58
183 3
184 *
185 SQRT
186 RCL 58
187 +
188 1
189 RCL 20
190 -
191 *
192 RCL 33
193 *
194 RCL 57
195 3
196 *
197 SQRT
198 RCL 57
199 +
200 RCL 38
201 *
202 +
203 RCL 20
204 RCL 33
205 *
206 RCL 50
207 *
208 12
209 *
210 SQRT
211 4.4
212 *
213 +
214 ST+ 51
```

```
215 RCL 50
216 12
217 RCL 19
218 RCL 29
219 XEQ 06
220 RCL 03
221
222 ST+ 51
223 RCL 50
224 12
225 RCL 49
226 RCL 36
227 XEQ 06
228 RCL 54
229 *
230 ST+ 51
231 RCL 10
232 RCL 11
233
234 RCL 32
235 RCL 19
236 *
237 *
238 ST+ 51
239 RCL-50
240 RCL 19
241 12
242 RCL 33
243 XEQ 06
244 ST+ 51
245 STO 57
246 RCL 30
247 RCL 19
248
249
250 *
251 RCL 09
252 +
253 RCL 11
254 1
255 ~
256 RCL 14
257
258 *
259 STO 58
260 RCL 28
261 RCL 19
262 1
263
264 *
265 RCL 08
266 +
267 RCL 10
```

```
268 RCL 14
269 /
270 *
271 RCL 58
272
273
    ST+ 51
274 ST+ 57
275
    RCL 51
                 OUTPUT INTERMEDIATE REPAIR OPTION
276
    "INTERME
       DIATE"
277
     XEQ::03
278 RCL 50
                 CALCULATE DEPOT REPAIR OPTION
279 RCL 31
280 RCL 38
281 *
282
283
    ST+ 57
284 RCL 06
285 RCL 37
286 *
287 RCL 14
288 /
289 ST+ 57
290 RCL 19
291 1
292
293 RCL 42
294 *
295
    1
296
    STO 51
297
298 RCL 02
299 40
300 *
301 RCL 48
302 +
303 RCL 46
304 RCL 44
305 RCL 51
306 XEQ 06
307 ST+ 57
308 RCL 50
309 12
310 RCL 19
311
    2
312 XEQ 06
313 RCL 41
314 RCL 54
315
316
317 ST+ 57
318 RCL 50
```

319 RCL 05

```
320 RCL 38
321 *
322 *
323 ST+ 57
324 RCL 56
325 3
326 *
327 SQRT
.328 RCL 56
329 +
330 RCL -38
331 *
332 ST+ 57
333 RCL 50
334 12
335 RCL 19
336 RCL 29
337 XEQ 06
338 RCL 02
339 *
340 ST+ 57
341 RCL 57
                 OUTPUT DEPOT REPAIR OPTION
342 "DEPOT"
343 XEQ 03
344+LBL 01
                 WORKING LABELS
345 "F?"
346 XEQ 05
347 RTN
348+LBL 02
349 ASTO 04
350 "HD?"
351 XEQ 05
352 CLA
353 ARCL 04
354 "FI?"
355 XEQ 05
356 RTN
357+LBL 03
358 "⊦="
359 ARCL X
360 AVIEW
361 STOP
362 RTN
363+LBL 04
364 ASTO 04
365 "FC?"
366 XEQ 05
367 CLA
368 ARCL 04
```

369 "HOS?"
370 XEQ 05
371 RTN

372+LBL 05
373 PROMPT
374 STO IND
00
375 1
376 ST+ 00
377 RTN =

378+LBL 06 379 * 380 * 381 * 382 RTN 383 .END.

```
01+LBL "LCC
                COMPONENT/SYSTEM RELIABILITY
        REL"
02 "≠LEV"
                 NUMBER OF LEVELS?
03 XEQ 88
04 STO 08
05+LBL 06
06 "≠CIR/LE
                NUMBER OF CIRCUITS/LEVEL?
07 XEQ 88
08 STO 09
09+LBL 07
10 XEQ 08
11+LBL 10
12 DSE 09
                 CIRCUIT LOOP
13 GTO 07
14 DSE 08
                LEVEL LOOP
15 GTO 06
16 "SYSTEM
                 SYSTEM OUTPUT
       REL="
17 ARCL X
18 AVIEW
19 FS? 55
20 STOP
21 "END"
22 AVIEW
23 STOP
                COMPONENT LOOP
24+LBL 08
25 "Y"
26 ASTO Y
27 "COM MTB
                 COMPONENT MEAN TIME BETWEEN FAILURES
         F="
                 EQUAL?
28 XEQ 88
29 ASTO X
30 X=Y?
31 SF 01
32 1
33 STO 04
34 STO 05
35 STO 07
36 "S"
37 ASTO Y
38 "S/P"
                 COMPONENTS IN SERIES OR PARALLEL?
39 XEQ 88
40 ASTO X
41 X=Y?
42 GTO 01
43+LBL A
44 SF 02
                NUMBER OF COMPONENTS IN THE CIRCUIT?
45 "≠COM/CI
          R "
```

```
46 XEQ 88
47 STO 01
48 STO 06
49 "≠PAR CI
                 NUMBER OF PARALLEL CIRCUITS?
           R "
50 XEQ 88
51 STO 02
                 PARALLEL CIRCUIT LOOP
52+LBL 03
53 XEQ 02
54 1
55 X<>Y
56
57 ST* 05
58 FS? 01
59 XEQ 87
60 DSE 01
61 GTO 03
62 RCL 05
63+LBL 04
64 1
65 X<>Y
66 -
67 ST* 07
68 RCL 06
69 STO 01
70 DSE 02
71 GTO 03
72 RCL 07
73 XEQ 89
74+LBL B
75+LBL 01
76 "≠COM/SE
                 NUMBER OF COMPONENTS IN SERIES?
           R "
77 XEQ 88
78 STO 03
79+LBL 02
                 SERIES CIRCUIT LOOP
80 "REL"
                 COMPONENT RELIABILITY IF KNOWN?
81 XEQ 88
82 X>0?
83 GTO 11
84 "MTBF"
                 MTBF IF RELIABILITY UNKNOWN?
85 XEQ 88
86 1/X
87 "T"
                 TIME PERIOD?
88 XEQ 88
89 *
90 CHS
91 ETX
92+LBL 11
93 FS? 02
                          174
```

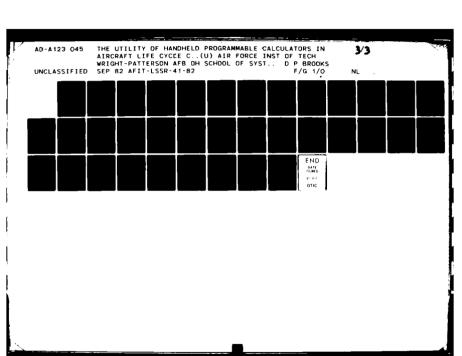
```
94 RTN
 95 ST* 04
 96 FS? 01
 97 XEQ 86
 98 DSE 03
99 GTO 02
100 RCL 04
101+LBL 05
                 OUTPUT RELIABILITY
102 XEQ 89
103+LBL C
104 RCL 07
105 RCL 04
106 *
107 XEQ 89
                 WORKING LABELS
108+LBL 86
109 RCL 03
110 YTX
111 GTO 05
112+LBL 87
113 RCL_01
114 YTX
115 GTO 04
116+LBL 88
117 "H?"
118 PROMPT
119 RTN
120+LBL 89
121 CF 01
122 CF 02
123 "RELIABI
      LITY="
124 ARCL X
125 AVIEW
126 FS? 55
127 STOP
128 GTO 10
129 END
```

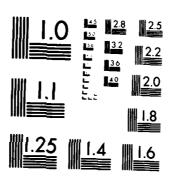
APPENDIX C EXAMPLE PROGRAM RUNS

MEO "RAND" RAND EXAMPLE EMZUN WGT? UN UNIT WGTO 104,322.000 RUN 8 CARGO? RUN MAX SPD KNOT **S**? 491.0000 RUN NUM FLT TEST 100.0000 RUN HRS EN=12,56 5,047.86 RUN HRS TO=10,69 8,291.75 RUN HRS LA=32,73 5,811.48 RUN \$ MATL=445,1 29,157.7 RUN \$ DEV =104.7 16,301.2 RUN \$ PROG=2,191 ,198,907. RUN \$ FL T=42,04 8,591.29 RUN QC=2,784,726 .363 RUN

```
XEQ "NOR"
                NORTHROP EXAMPLE
 DTJ?
 N
           RUN
 ABTE?
           RUN
 AW-AZA-AZG?
           RUN
 N F?
 N
           RUN
 S S?
           RUN
 AF LR
 .8000
            RU
EW?
 20,000.0000
          RUN
%G?
 .3500
           RU
           N
217
 .0100
           RU
           Н
70?
 .3500
           RU
AF 750=3,819
126.892
          RUN
EN LR
 .9000
           RU
FMIL?
 11,000.0000
          RUN
BPR?
 1.0000
           R
           UN
FMAX?
 19,000.0000
          RUN
PU 1000=1,29
4,040.200
         RUN
N?
2.0000
           R
           UN
P 750=2,869,
571.696
                        178
```

AV LR RU .9200 AV WT? 1,500.0000 RUN E 750=2,250, 000.000 RUN F 750=8,938, 698.588 RUN RSD=2,417,88 6,289. RUN UF? .8000 RU N RUN NYRS? 15.0000 RUN UR? 300.0000 RUN \$/GAL? RU .4400 F*S? 7,500.0000 RUN L/D? 11.7650 RUN POL\$/FH=422. 6274 RUN Q? 729.0000 RUN AQ=2,809,714 ,498. RUN PQ=2,100,967 ,693. RUN EQ=1,645,863 ,157. RUN FQ=6,556,545 √**348**. RUN





MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS 1963 A

I 0ΣS≈2,425, 921,779. RUN FH 02S=3,998 ,364,793. RUN CL IV M=354) 053,448.8 RUN UE 0ΣS=1,392 ,428,007 RUN POL 0ΣS=1,10 9,143,393. RUN OTH 02S=1,58 9,953,473. RUN TLCC=1.9844E 10 RUN END

Ы	"AM"	GRUMMAN EXAMPLE ADVANCED MATERIAL					
TI%=? 0.0000	Я ИВ	C-141A ALT. ARE Ø					
5%=? 0.0000	9 4U						
G%=? 0.0000	T R UN						
GR%=? 0.0000	R HU						
8%=? 0.0000	R UN						
F TI%=? 0.0000	.R						
5%=? 0.0000.	UH R UN						
G%=? 0.0000	R UN						
GR%=? 0.0000	R UN						
8%=? 0.0000	R UN						
N TI%=? 0.0000	R						
5%=? 0.0000	UN						
G%=? 0.0000	ь ПИ						
GR%=? 0.0000	UH R						
8%=? 0.0000	UN R						
T TI%=?	UN						
0.0000	R UN	181					

S%=? 0.0000 R UN G%=? 0.0000 R UN GR%=? R 0.0000 UN B%=? R 0.0000 XEQ "DA" AL? 145.0000 RUN AT? 2.0000 R UN AVIW? 1,567.0000 RUN AVW? 2,102.0000 RUN ATBO? 3,000.0000 B/H? 160.0000 RUN CW? 66,090.0000 CFA? 721.0000 RUN CV? 6,500.0000 EPR? 16.0000 RUN FFY? 63.0000 RUN FD? 3.4800 R UN **≠**₩? 10.0000 RUN

S%=? R 0.0000 ПM G%=? 0.0000 E UN GR%=? 0.0000 R UN B%=? F 0.0000 UN XEQ "DA" PERMANENT DATA INPUT AL? 145.0000 RUN AT? 2.0000 R UN AVIW? 1,567.0000 RUN AVW? 2,102.0000 RUN ATBO? 3,000.0000 B/H? 160.0000 RUN CW? 66,090.0000 CFA? 721.0000 RUN CV? 6,500.0000 RUN EPR? 16.0000 RUN FFY? 63.0000 RUN FD? 3.4800 R UN **≠**₩? 10.0000

RUN

>

FV? 16,000.0000 FLVA? 14.0000 RUN HZM? 3.7100 IFLW? 150,020,000 RUN Ø LW? 235,810.000 RUN 0 L+S? 305.7000 RUN MM? .8600 RU MQT? 63.2500 RUN ≠ACT? 29.0000 RUN ≠APU? R 1.0000 UN ≠C/A? 5.0000 R UN ≠CLS? 48.0000 RUN ≠EN? 4.0000 R UN ≠EX? 13.0000 RUN ≠G+S? 0.0000 R UN ≠HS? 33.0000 RUN ≠IT? 12.0000 RUN **≠**\$? 8.0000 R UN

ULF? 3.7500 F: UN ≠P? 5.0000 R UN RMFG? 15.0000 RUN SS? 10.0000 RUN TFF? 168.0000 RUN TGWC? 316,600.000 RUN 0 TGWM? 323,100.000 0 ≠PSN? 162.0000 RUN TAVSS? 25.0000 RUN TT? 84,000.0000 TKA? 252.0000 RUN TWA? 13,051.0000 RUN UR? 1,120.0000 RUN WN? 160.7000 RUN **≠**A? 289.0000 FH/A? 93.3000 RUN LC? 180.0000 RUN INF 1.0000 R

UN

```
XEQ "URFD" SUBPROGRAM DATA INPUT
WA?
 3,228.0000
          RUN
WT/C?
           RU
 .1200
            Н
KFD?
 1.0000
            R
           UN
FWA?
 5,645.0000
          RUN
TA?
 899.0000
          RUN
≠Υ?
 3.0000
           UN
NWA?
 1,150.0000
          RUN
TPS?
 1.0000
            R
           UN
SF?
 0.0000
           R
           UN
MT?
 21,000.0000
          RUN
TPEN?
            R
 1.0000
           UN
CSD?
            R
 1.0000
           UN
ANFT?
            R
 1.0000
           UN
  XEQ "UAFP"
                 EXECUTE FIRST SUBPROGRAM UPC
FTR?
                 TYPE AIRCRAFT
N
          RUN
ATK?
N
          RUN
C/T?
```

SUBIF? INFLATION FACTORS E 1.0000 UN RMIF? F 1.0000 UN XEQ "AF" SUBPROGRAM DATA INPUT PDR? 4.0000 R UN REGR? 20.6400 RUN RFLT? 19.6600 RUN REN? 17.3400 RUN RMGT? 18.3200 RUN RMFS? 16.7600 RUN RFBS? 13.5100 RUN RTDE? 19.5300 RUN RTFB? 15.7500 RUN RQCL? 16.3800 RUN XEQ "AFP" EXECUTE SECOND SUBPROGRAM UPC **≴APU?** 15,000.0000 RUN LR AF? .7500 RU Н XEQ "UAY" EXECUTE THIRD SUBPROGRAM UPC ENTWR? 4.5200 R NU TIT? 2,210.0000 RUN

```
63.2500
          RUN
EPR?
16.0000
          RUN
SLM?
 .7700
           RU
           N
AVIF?
1.0000 -
           R
           ИU
AVLR?
 .9000
           RU
           N
ENLR
 .9000
           RU
   XEQ "RDD"
               DATA INPUT RDT&E
DT?
 3.0000
           UN
EPR?
16.0000
          RUN
EAF?
 498.0000
          RUN
SLM?
           RU
 .7700
            Н
   XEQ "RDP"
               EXECUTE RDT&E SUBPROGRAM
AFIF?
 1.0000
           R
           UN
RENGR?
20.6400
          RUN
RTDE?
 19.5300
          RUN
RTFB?
 15.7500
          RUN
RED LR AF?
           RU
 .7500
INS?
N
                         188
          RUN
```

MQT?

```
SPFAC?
 1.5000
          UN
RED LR EN?
 .9000
          RU
ENIF?
 1.0000
          UH
   XEQ "OUT"
AFM=516,005.
256.9
          RUN
AV=59,326,64
9.82
          RUN
EN=165,866,6
95.6
         RUN
%GEA?
 .1040
          RU
           N
 53,664,546.
  72
         **
%PR?
 .0600
          RU
           N
 34,180,188.
   22
         ***
RΣD≃829,043,
337.2
         RUN
LR SUB?
 .8900
          RU
SUB PRD=332.
851,611.0
         RUN
LR AF?
.7500
          RU
           М
AF PRD=1,821
,939,554.
         RUN
LR AV?
 .9000
          RU
           Н
AV PRD=202,3
43,956.8
         RUN
LR EN?
 .9000
          RU
```

N

EXECUTE RDT&E AND PRODUCTION OUTPUT SUBPROGRAM

EN PRD=749.4 61,160.3 RUN GEA=234,620, 166.9 RUN PROF=149,434 ,998.7 RUN TOT PRD=3,49 0,651,448. RUN XEQ "ISD" DATA INPUT FIRST SUBPROGRAM IS **≠**B? 12.0000 RUN XEQ "ISP" EXECUTE FIRST SUBPROGRAM IS AZSZB=? RUN ≠Ba? 12.0000 RUN S/B? R 1.0000 UN AZS? 16.0000 RUN DATA INPUT SECOND SUBPROGRAM IS XEO "Y" XEQ "YP" EXECUTE SECOND SUBPROGRAM IS XEQ "AV" DATA INPUT THIRD SUBPROGRAM IS ≠DAVS? 18.0000 RUN ENTWR? 4.5200 R UN TIT? 2,210.0000 RUN XEQ "AVP" EXECUTE THIRD SUBPROGRAM IS IS INITIAL SPARES OUTPUT

STR=333,911,

RUN

154.8

CR=9,854,782 .509 RUN LG=31,690,88 5.57 RUN FC=19,123,95 0.77 RUN EI=146,692,7 34.5 RUN ECS=19,909,6 51.94 RUN EL=34,804,07 8.83 RUN HYD=16,807,5 97.91 RUN FUEL=3,301,3 33.904 RUN CH=3,134,342 .099 RUN ARM=0.0000 RUN APU=411,700. 2000 RUN %GEA? RU .1040 GEA=77,083,8 70.34 RUN %PROF? RU .0600 PROF=49,096, 495.88 RUN SSE=0.0000 RUN IT=80,757,12 1.90 RUN EN=240,827,4 08.4 RUN AV=121,548,8

48.0

```
TOT IS=1,188
 ,955,958.
    XEQ "OSp"
                  DATA INPUT FIRST SUBPROGRAM CARGO
MLD?
                  OPERATIONS AND SUPPORT
  1,620.0000
           RUN
CSW?
  4,651.0000
≠PCP?
 2.0000
             UN
MVSQ?
 259.98+07
           RUN
≠LGB?
 8.0000
             R
            NU
MAL
 48,850.0000
           RUN
    XEQ "OSP"
                  EXECUTE FIRST SUBPROGRAM C 0&S
%SUP?
 .8740
            RU
             H
≠L/M?
 38.0000
           RUN
   XEQ "APU"
                 DATA INPUT SECOND SUBPROGRAM C O&S
APUW
 547.0000
           RUN
ECSW
 2,648.0000
           RUN
CT
 2.0000
             P
            UN
PCP
 2.0000
             R
            UN
≠G?
 5.0000
             R
            UN
  XEQ "APUP"
                  EXECUTE SECOND SUBPROGRAM C O&S
   XEQ "HYD"
                 DATA INPUT THIRD SUBPROGRAM C O&S
≠HP?
 6.0000
```

UN

```
≠HSPS
  3.0000
             Ŀ.
             UHR
 ≠ATM?
  0.0000
             F.
             UN
 ≠PTU?
  0.0000
             E.
             ИN
 FUSNO.
  1,482.8888
           RUN
 ≠FUBP?
  20.0000
           RUN
 ≠ANT?
  22.0000
           RUN
   XEQ "HYDP"
                   EXECUTE THIRD SUBPROGRAM C 05S
NOAC?
  227.0000
           RUN
     XE0- "EN"
                  DATA INPUT ENGINE
ENTUR?
 4.5200
             R
            UN
    XEQ "ENG"
                  EXECUTE ENGINE AND CARGO OPERATIONS
INF?
                  AND SUPPORT OUTPUT
 1.0000
            R
            UN
GZH?
 1,940.0000
           RUN
CZG?
 .4200
            RU
POL=3,261,52
2,099.
           RUN
BLM=1,449,24
2,263.
           RUN
RS=591,439,3
76.5
           RUN
DCR=1,253,18
3,061.
          RUN
BL0=1,373,65
2,932.
          RUN
BLT=979,177,
                          193
552.5
          RUN
PDM=228,381.
```

170.6

OM=27,024,25 3.24 RUN TOT O∑S≈5,90 2,100,610. RUN

```
XEQ "LN CURY
               LEARNING CURVE EXAMPLE
UNIT/CUM?
               UNIT CURVE
         RUN
≠ UNITS?
 15.0000
         RUN
UNIT OF INT?
 10.0000
          RUN
UNIT 1 COST?
75,000.0000
         RUN
% LEARN?
 .9500
         RU
UN COST=63,2
50.0222
         RUN
TOT COST=981
,903.7907
                CUMULATIVE AVERAGE CURVE
XEQ "LN CURV
UNIT/CUM?
         RUN
≠ UNITS?
 15.0000
         RUN
UNIT OF INT?
 10.0000
         RUN
UNIT 1 COST?
 75,000.0000
         RUN
% LEARN?
          RU
.9500
UN COST=58,7
94.3795
```

RUN

TOT COST=920,706.2378

XEQ "LSO	: ··	LRU/SRU LOG	SISTICS	SUPPORT	COST	EXAMPLE
DEVC? 50,000.000 RU	30 NL	INPUT DATA				
SYSI? 900,000.00 0 RU	30 UN					
SEC? 150,000.00						
M? 20.0000						
AOH? 600,000.00	UN aa					
	NH					
115,000.0 0 RI	00 UN					
PIUP? 15.0000	UN					
UC?						
1,100.000 Ri	0 UN					
W? 40.9000 R	UN					
MTBD?						
- ·	UИ					
MTBR? 102.0000_						
R NRTS?	UN					
.0500	RU N					
RTS? .9500	RU N					
COND? .0100	RU N					
PAMH?	511					
	RU H					
RMH? .5000	RU N					
SMI? 0.0000	R					
SMH?	NU					
0.0000	R UN		196			

```
BCMH?
           RU
 .2000
            N
BMH?
 .3600
           RU
BMC?
 105.0000
          RUN
BRCT?
 .1300
           RU
DMH?
           R
 5.0000
           UN
DMC?
 150.0000
          RUN
PA?
 3.0000
           R
           UN
PP?
 15.0000
          RUN
PCB?
 15.0000
          RUN
OST?
           RU
 .5300
DRCT?
            R
 1.9400
           UN
BLR?
 21.3800
          RUN
DLR?
 30.1700
          RUN
PSC?
 1.4300
            R
           UN
SA?
 8.7500
           R
           UN
IMC?
 1,200.0000
          RUN
RMC?
 150.0000
          RUN
BSC = $198,0
                 OUTPUT
00.0000
```

BSTK = \$9.00

RUN

DSC = \$72,600.0000

RUN

DSTK = \$66.0 000

RUN SIC = \$420,6

00.0000

RUN TPC = \$1,320

,600.000

RUN

BMHC = \$2,908,937.647

RUN

BMMH = \$453.

5294

RUN

PMSH = \$30.5

539

RUN

BMMC = \$8,80

1,470.588

RUN

DMHC = \$665.

514.7057

RUN

DMMH = \$1,47

0.5882

RUN

DMMC = \$661.

764.7059

RUN

SDTC = \$681,

352.9412

RUN

CSC = \$971.3

00.0000

RUN

QSC = \$883.0

000

RUN

IMCC = \$115,

425.0000

RUN

TOC = \$14,80

5,765.59

RUN

RUN

LCC = \$16.17

6,365.59

RUN

```
XEQ "ORLA"
                OPTIMUM REPAIR LEVEL EXAMPLE
BRCYT?
  .3300
            RU
            H
LWRD?
 18.0500
           RUN
LWRI?
 13.0300
           RUN
DSST?
 .5000
           RU
            H
NTDPRD?
 10.0000
          RUN
NTDPRI?
 10.0000
          RUN
MCFA?
 46.6000
          RUN
MCFF?
 46.6000
         RUN
NRA?
 0.0000
           Æ
           UN
NNRA?
 30.0000
          RUN
MTBCT?
 63,155.0000
          RUN
MTBF?
 164,203.000
          RUN
NB?
 1.0000
           R
           UN
NBC?
 1.0000
            F
           UN
NBOS?
 0.0000
            R
           UN
OSTC?
            R
 1.0000
           UN
OSTOS?
 1.0000
            R
           UN
IL?
 10.0000
```

RUN

199

FRCPP?	
.0100	RU N
PSLRC? .2861	RU N
PSLROS? 1.0000	R UH:
PSMRC? .0630	RU N
PSMROS? 1.0000	 R NU
PWRC? 1.2850	R HU
PWR0S? 1.0000	R
QPA? 10.0000	ии
MCA? 104.200	RUN 3
MHCT? 1.5000	RUN R
MCP?	ИU
104.2000 DRPT?	RUN
1.4800 FSAC?	R UN
36.5900	RUN
CRM? 4.0000	R UN
SSRC? .0513	RU N
SSROS? 1.0000	R UN
RMW? .0100	RU
TDOCP? 160.0006	н
	RUN

UC? 363.0000 RUN UZB? 12.0000 RUN OHZM? 348.0000 RUN UW? .5000 RU Н PTRD? RU .1500 N PTRI? .3300 RU N PTTD? R 1.0000 UN PTTI? 1.0000 R UN DTD? .0500 RU N DTI? RU .0500 N TCPD? 200.0000 RUN TCPI? 200.0000 RUN DISCARD=29,5 71.6076 RUN INTERMEDIATE =43,519.9089 RUN DEPOT=33,981 .1351 RUN DEPOT=33,981 .1351?

```
XEQ "LCC REL
≠LEV?
 5.000000
         RUN
≠CIR/LEV?
 1.000000
         RUN
COM MTBF=?
       - RUN
S/P?
         RUN
≠COM/CIR?
 2.000000
         RUN
≠PAR CIR?
 1.000000
         RUN
REL?
 0.000000
         RUN
MTBF?
 500.000000
          RUN
 1.000000
          RUN
RELIABILITY=
0.999996
          RUN
≠CIR/LEV?
 3.000000
          RUN
COM MTBF=?
          RUN
S/P?
≠COM/SER?
 2.000000
          RUN
REL?
 .999996
          RUN
REL?
```

0.000000

500.000000

MTBF?

RUN

RUN

202

RELIABILITY EXAMPLE

```
T?
 1.000000
         RUN
RELIABILITY=
0.997998
          RUN
          RUN
COM MTBF=?
        RUN
SZP?
         RUN
≠COM/SER?
 3.000000
         RUN
REL?
 0.000000
         RUN
MTBF?
 500.000000
         RUN
 1.000000
         RUN
RELIABILITY=
0.994018
         RUN
         RUN
COM MTBF=?
         RUN
S/P?
S
         RUN
≠COM/SER?
 1.000000
         RUN
REL?
 0.000000
         RUN
MTBF?
 500.000000
         RUN
 1.000000
         RUN
RELIABILITY=
0.998002
         RUN
≠CIR/LEY?
 1.000000
```

RUN

COM MTBF=? RUN S/P? RUN ≠COM/CIR? 3.000000 RUN ≠PAR CIR? 1.000000 RUN REL? .998002 RUN REL? .997998 RUN REL? .994018 RUN RELIABILITY= 1.000000 RUN RUN ≠CIR/LEV? 2.000000 RUN COM MTBF=? RUN S/P? RUN ≠COM/SER? 2.000000 RUN REL? 1.000000 RUN REL? 0.000000 RUN MTBF? 500.000000 RUN 1.000000 RUN RELIABILITY= 0.998002 RUN COM MTBF=?

RUN

204

SZPP RUN ≠COM/SER? 2.000000 RUN REL? 0.000000 RUN MTBF? 500.000000 RUN 1.000000 RUN RELIABILITY= 0.996008 RUN ≠CIR/LEV? 1.000000 RUN COM MTBF≃? , RUN S/P? RUN ≠COM/CIR? 2.000000 RUN ≠PAR CIR? 1.000000 RUN REL? .998002 RUN REL? .996008 RUN RELIABILITY= 0.999992 RUN SYSTEM REL=0 .999992

APPENDIX D OUTPUT COMPARISON

RAND C-141A Airframe R&D and Production

	Model	Original	Actual
Hrs En	12,565,047.86	17,166,982	13,000,000
Hrs Tool	10,698,291.74	14,266,000	10,700,000
Hrs Lab	32,735,811.48	43,508,000	30,000,000
\$ Matl	445,129,157.70	595,939,000	387,345,000
\$ Dev	104,716,301.20	136,771,000	47,485,000
\$ Prog	2,191,198,907.00	2,921,599,000	1,849,211,000
\$ Fl Tst	42,048,591.29	49,506,000	40,391,000
QC	2,784,726.36	3,698,000	1,610,000

NORTHROP A-10 Aircraft R&D, Production, and Operations and Support

	Model	Original
AF ₇₅₀ Pu ₁₀₀₀ P ₇₅₀ E ₇₅₀	3,819,126.89 1,294,040.20 2,869,571.70 2,250,000.00	3,819,000.00 1,294,000.00 2,870,000.00 2,250,000.00
F ₇₅₀	8,938,698.59	8,939,000.00
R&D	2,417,886,289.00	2,379,000,000.00 Math Error
POL _{FH}	422.63	423.00
A ₇₂₉	2,809,714,498.00	2,810,000,000.00
P ₇₂₉	2,100,967,693.00	2,101,000,000.00
E729	1,645,863,157.00	1,646,000,000.00
F729	6,556,545,348.00	6,557,000,000.00
I O&S	2,425,921,779.00	2,426,000,000.00
FH O&S	3,998,364,793.00	3,998,000,000.00
CL IV M	354,053,448.80	354,000,000.00
UE O&S	1,392,428,007.00	1,118,000,000.00 Math Error
POL O&S	1,109,143,393.00	1,109,000,000.00
OTH O&S	1,589,953,473.00	1,590,000,000.00
TOT LCC	19,844,000,000.00	19 5,310,000,000.00 Notation Error

GRUMMAN C-141A Aircraft R&D, Production, Initial Spares, and Operations and Support

	-	• •
	Model	Original
AFM	516,005,256.90	561,755,000.00
AV	59,326,649.82	61,939,000.00
EN	165,866,695.60	163,511,000.00
G&A	53,664,546.72	58,423,000.00
PR	34,180,188.22	37,211,000.00
TOT	829,043,337.20	882,838,100.00
AFM	1,821,939,554.00	1,860,443,000.00
AV	202,343,956.80	226,629,000.00
EN	749,461,160.30	716,906,000.00
G&A	234,620,166.90	205,271,000.00
PR	149,434,998.70	130,742,000.00
TOT	3,490,651,448.00	3,139,990,200.00
STR	333,911,154.80	351,224,100.00
CR	9,854,782.51	13,141,200.00
LG	31,690,885.57	35,718,300.00
FC	19,123,950.77	21,043,600.00
ΕI	146,692,734.50	109,067,700.00
ECS	19,909,651.94	22,760,600.00
EL	34,804,078.83	41,549,500.00
HYD	16,807,597.91	21,783,500.00
FUEL	3,301,333.90	6,454,700.00
СН	3,134,342.10	2,772,500.00
APU	411,700.20	2,416,500.00
G&A	77,083,870.34	79,956,000.00
PR	49,096,495.88	50,926,000.00
IT	80,757,121.90	80,374,000.00
EN	240,827,408.40	199,887,100.00
AV	121,548,848.00	140,874,400.00
TOT	1,188,955,958.00	1,099,575,600.00
POL	3,261,522,099.00	3,261,522,000.00
BLM	1,449,242,263.00	1,485,428,000.00
RS	591,439,376.50	605,432,000.00
DCR	1,253,183,061.00	1,277,842,000.00
BLO	1,373,652,932.00	1,373,653,000.00
BLT	979,177,552.50	979,178,000.00
PDM	228,381,170.60	228,381,000.00
ОМ	27,024,253.24	26,306,000.00
TOT	5,902,100,610.00	5,976,218,500.00

<u>LSC</u>

	Model	Original
BSC	198,000.00	198,000.00
BSTK	9.00	9.00
DSC	72,600.00	72,600.00
DSTK	66.00	66.00
SIC	420,600.00	420,600.00
TPC	1,320,600.00	1,320,600.00
ВМНС	2,908,937.65	2,908,937.65
ВММН	453.53	453.53
PMSH	30.55	30.55
BMMC	8,801,470.59	8,801,470.59
DMHC	665,514.71	665,514.71
DMMH	1,470.59	1,470.59
DMMC	661,764.71	661,764.71
SDTC	681,352.94	681,352.94
CSC	971,300.00	971,300.00
QSC	833.00	383.00
IMCC	115,425.00	115,425.00
TOC	14,805,765.59	14,805,765.59
LCC	16,178,365.59	16,176,365.59

ORLA

	Model	Original
DISCARD INTERMEDIATE DEPOT	29,571.61 43,519.91 33,981.14	29,571.01 43,415.44 33,969.68

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